

# Semi-hermetic GEA Compressors

Single- and two-stage  
reciprocating compressors (HG/HA)

# Advanced competence, in touch with you

In this brochure we present our current program of single-stage and two-stage semi-hermetic GEA compressors. Always close to our customers' market and process requirements, GEA offers the right compressors for refrigeration and air conditioning in all commercial, industrial, and transport sectors.

You will find our semi-hermetic compressors across today's food and beverage industries, spanning the entire cold chain. In addition to many other uses, these compressors are ideally suited for refrigeration in supermarkets and food transport. Likewise, they support state-of-the-art refrigeration and air-conditioning solutions in petrochemical, chemical, pharmaceutical, marine and leisure facility applications.

We develop these compressors as a global refrigeration expert with more than a century of experience. All core components are developed, manufactured, assembled, and tested at our own facilities, always reflecting our enthusiasm for your success. Our worldwide dealer and service network is ready to show you compressors and maintenance solutions for your maximum productivity, wherever you are.

## World-leading technology from GEA

GEA is one of the largest suppliers of process technology for the food industry and for a wide range of other industries. As an international technology group, the company focuses on world-leading process solutions and components for sophisticated production processes.

Long-life, energy-efficient GEA solutions ensure both economical savings and reduced ecological footprint, to help you protect the climate and your standing with customers and authorities.

Be inspired by our state-of-the-art products and the entire passion that goes into each of our components.



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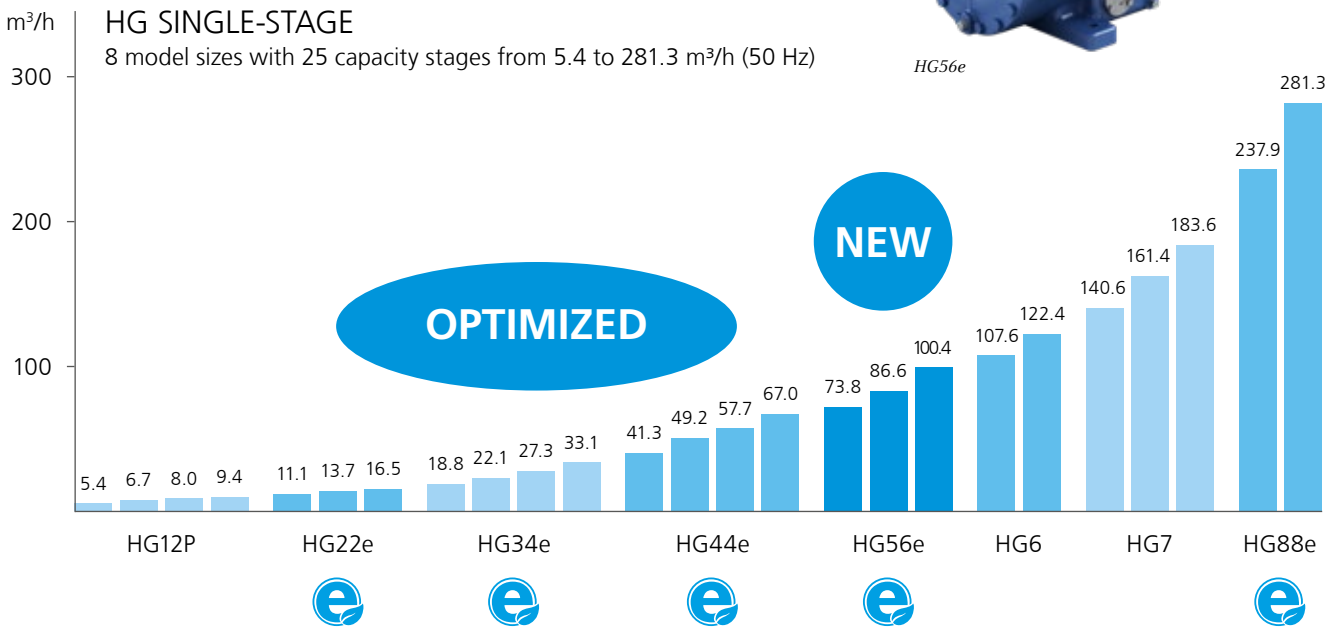
# Overview

## HG (gas-cooled)

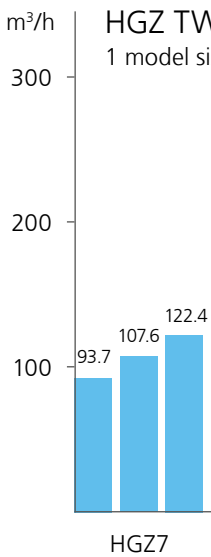
The GEA HG range of semi-hermetic compressors offers traditional suction-gas-cooled compressor technology. These compressors are state-of-the-art, excelling in ease of running, simple maintenance, high efficiency, and reliability.



HG56e



**HGZ TWO-STAGE**  
1 model size with 3 capacity stages from 93.7 to 122.4 m<sup>3</sup>/h (50 Hz)



HGZ7



**HA (air-cooled)**

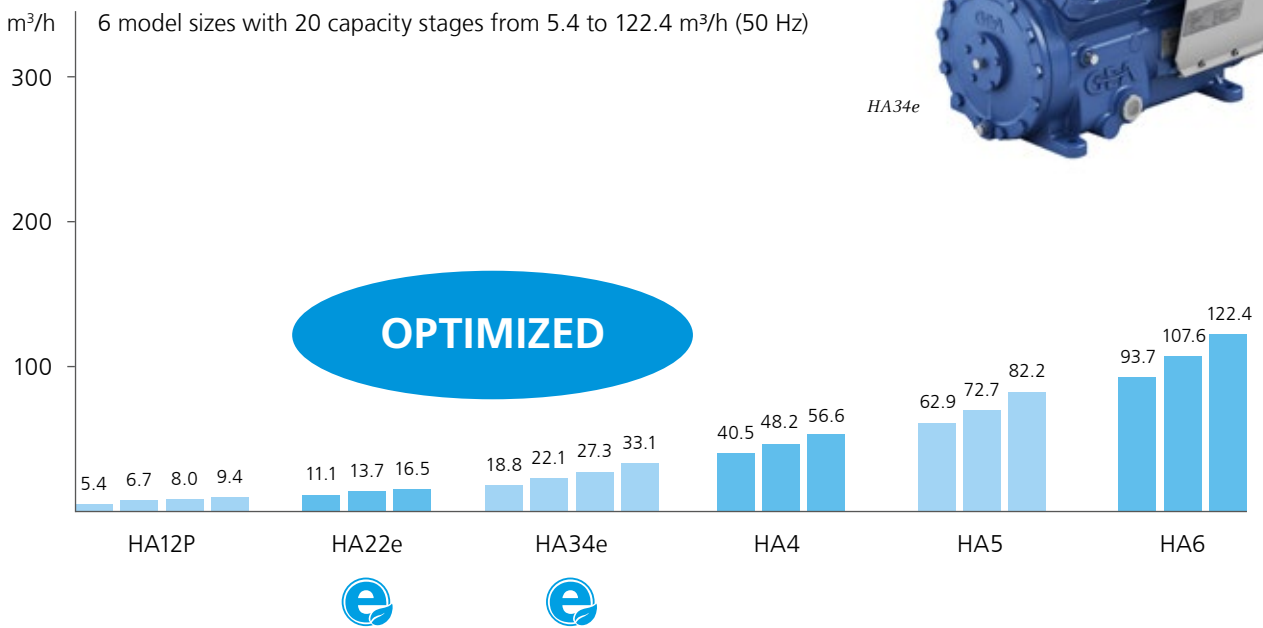
The GEA HA range of semi-hermetic compressors has been specially engineered for low temperature applications. While gas-cooled compressors can reach their temperature limit due to heat-up of the suction gas by the drive motor, the unique GEA HA principle prevents this: Drive motor and cylinder heads are

air-cooled via a compact ventilation unit, and the suction gas is fed directly to the compressor without passing through the motor. HA compressors are suitable as standard for conventional or chlorine-free HFC refrigerants and are particularly offered for the refrigerants R404A, R507, R407A, R407F, R448A, R449A, R22.



**THE CURRENT PROGRAM**

6 model sizes with 20 capacity stages from 5.4 to 122.4 m³/h (50 Hz)



= efficiency

# Improved HG/HA Series

For new advancements in efficiency, GEA has now updated its entire HG range of semi-hermetic compressors. The new models, marked with the letter “e”, all offer decisive mechanical improvements, a more compact design and easier-to-use connections. Further GEA HA models and other compressor types will be updated in the same way.

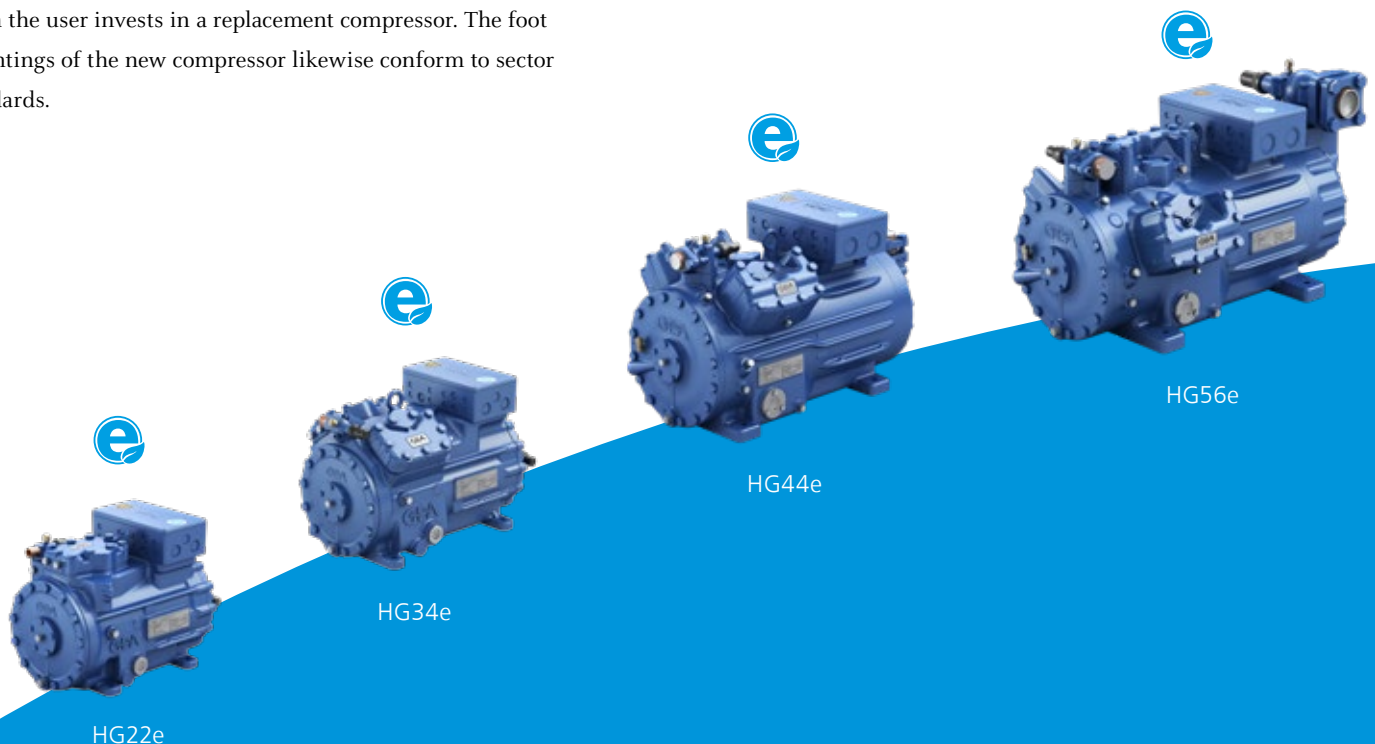
The entire range of gas-cooled commercial GEA compressors, HG22e, HG34e, HG44e and HG88e, is now available in the new, optimized design. In addition to their uses in the fields of refrigeration and air-conditioning, the new compressors are ideally suited for refrigeration in supermarkets. They offer improved efficiency over their predecessors, greater displacement stages, a more compact structural design, and a new configuration of connections.

To increase efficiency and reduce energy consumption, the new models profit from a new and advanced valve plate system, electrical motors from the latest generation, and enhanced gas flow.

The re-designed connections match the gas connections normally found in the sector, to ensure that no adaptation work is necessary when the user invests in a replacement compressor. The foot mountings of the new compressor likewise conform to sector standards.

## Optimized range structure

The 6-cylinder model HG56e has been newly developed for all applications formerly covered by 4-cylinder HG5 compressors and the smallest of the HG6 compressors, ensuring more efficient and balanced mechanical operation.



New design housing for maximum gas flow

Optimized valve plate system

Standard-position discharge valve

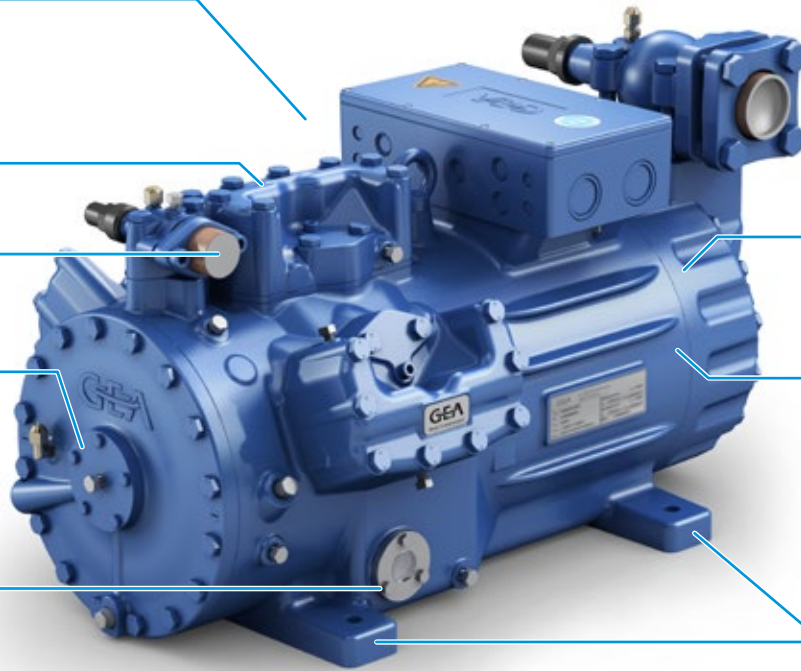
Proven and reliable oil pump lubrication

Standard position sight glass

High efficiency motors of newest generation

Exchangeable motor

Standard footprints



HG88e



HA22e



HA34e



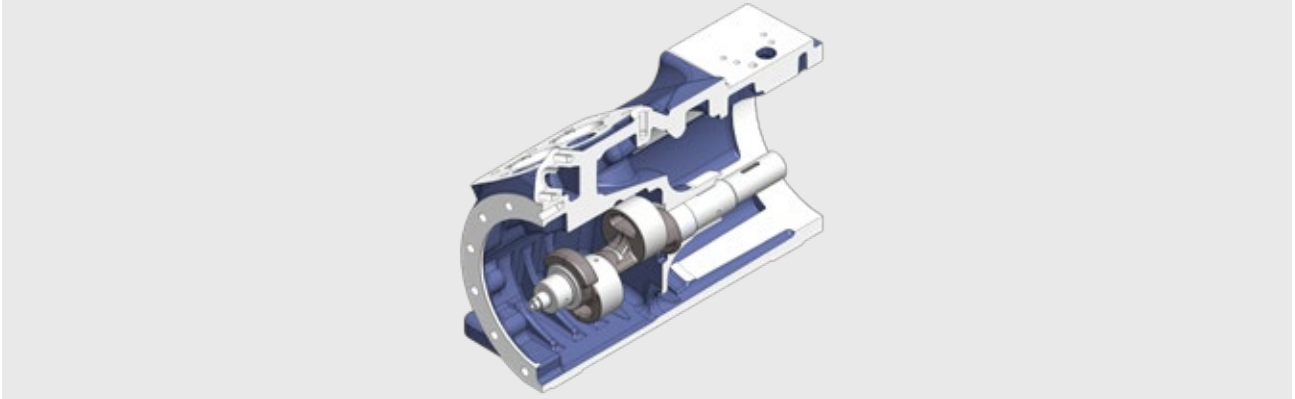
HA44

# Improved technology

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## Optimized drive gear

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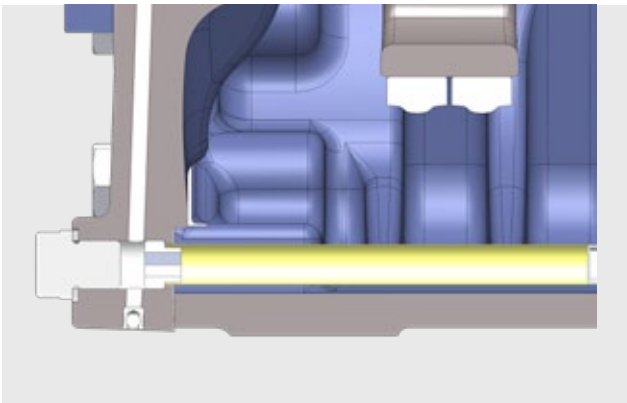


- Optimized drive gear with thrust washer, improving emergency-mode operation and resistance against damage in case of insufficient lubrication

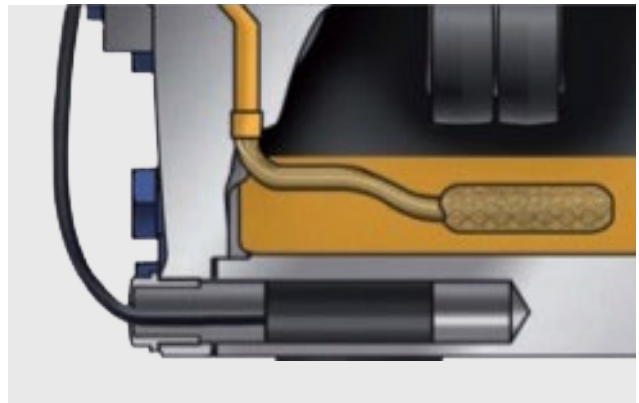
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## New, easy-to-maintain strainer

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- New, easy-to-remove oil strainer for easier maintenance and increased availability

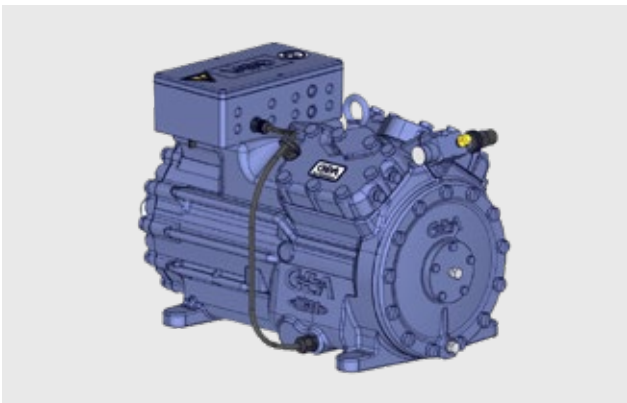


- Former version

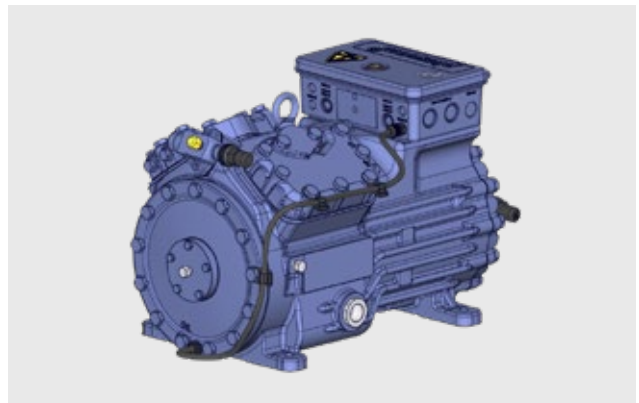
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## Optimized fastening of oil sump heater

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- New, optimized fastening of oil sump heater

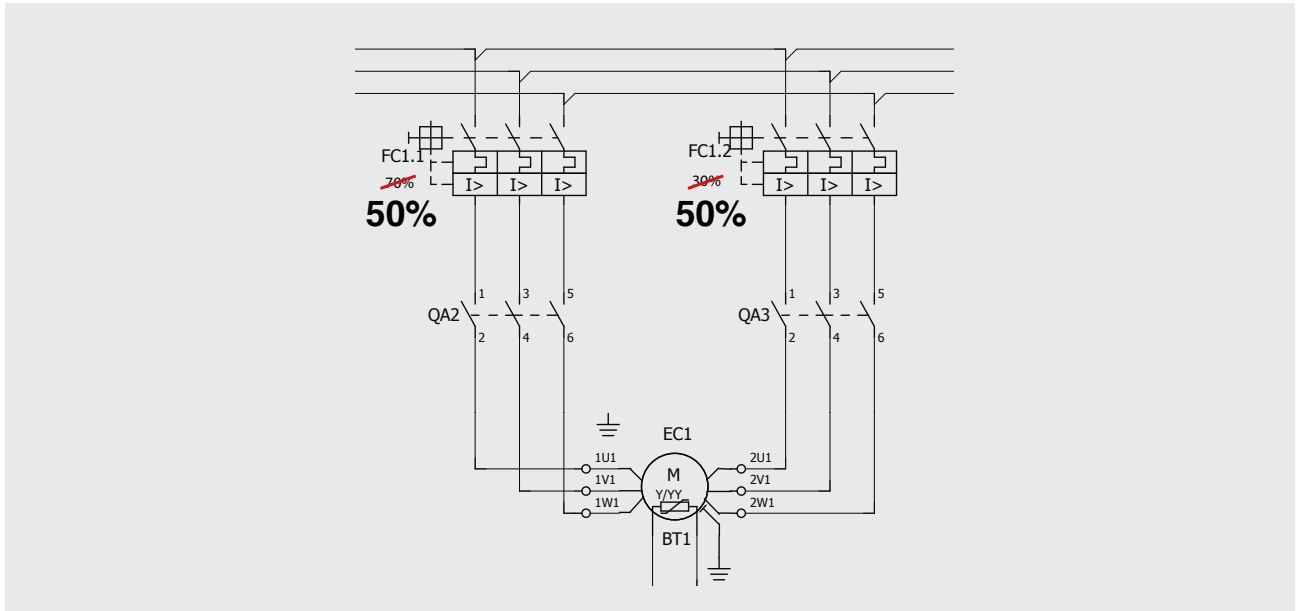


- Former version

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**New 50/50 winding sectioning**


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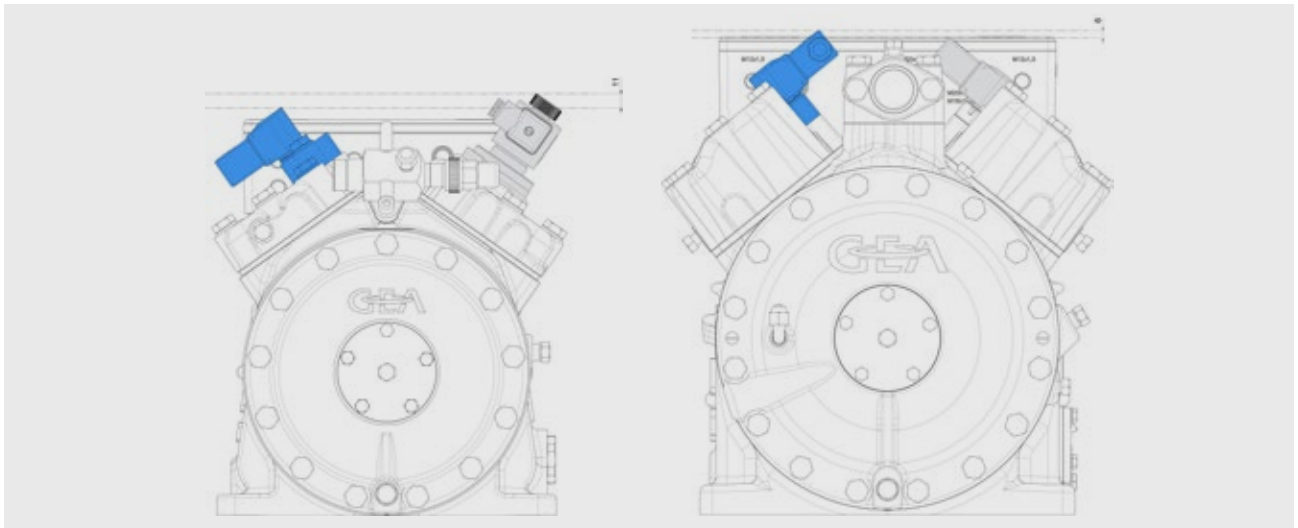


- New 50/50 winding sectioning instead of 70/30 for HG44e, changing starting currents
- HG56e & HG88e state-of-the-art 50/50 performance

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**New capacity regulator (CR14 – HG34e/HG44e)**

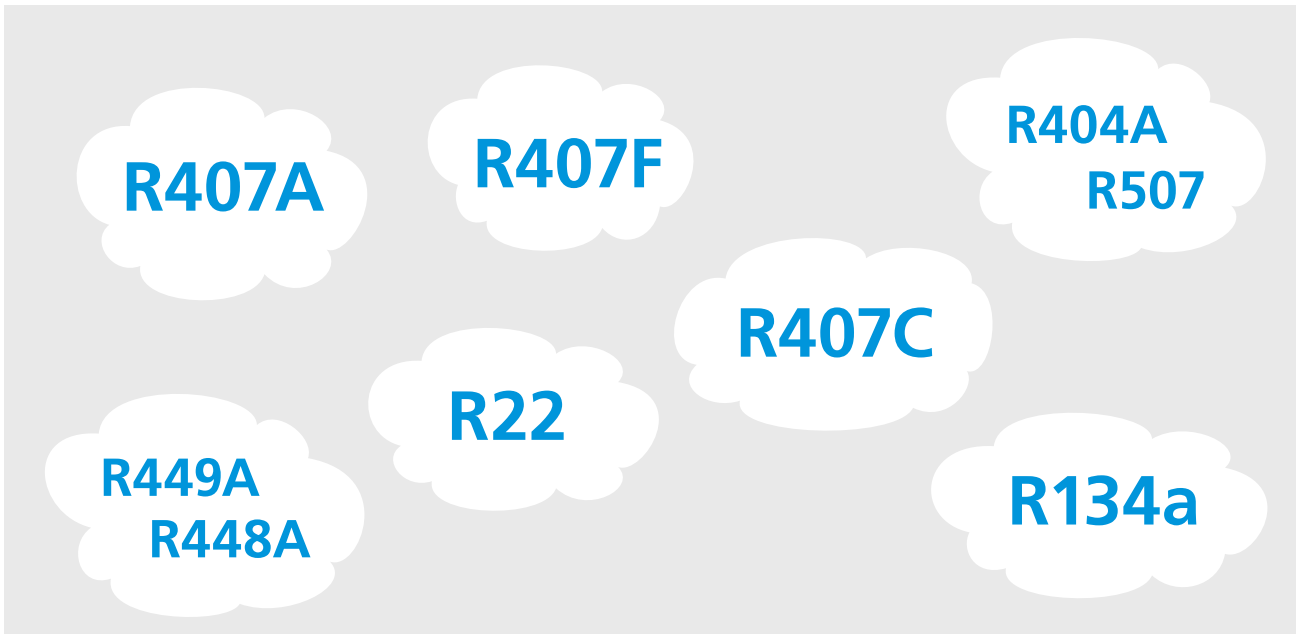

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- New capacity regulator with lower height and higher operational safety due to high-pressure control

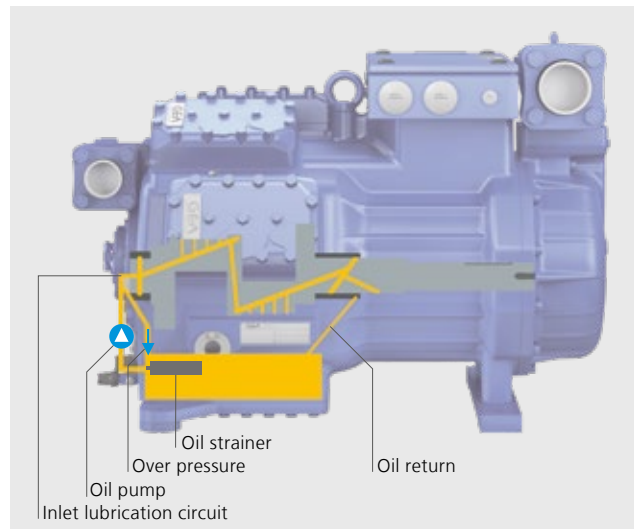
# Unique features and advantages

One compressor design for all standard refrigerants



- For air-conditioning, medium and low-temperature application
- Maximum permissible operating pressure: 28 bar

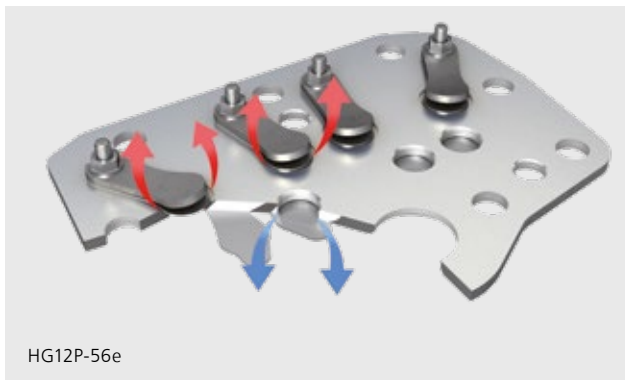
Safe, reliable oil supply



- All compressors with a conventional single circuit lubricating system
- All compressors with oil pump lubrication independent of direction of rotation
- Minimized oil carryover
- Service-friendly oil strainer
- Oil pump lubrication independent of direction of rotation
- Connection possibility for oil pressure monitoring
- Large-volume oil sump
- Coupling option for oil level regulator included as standard

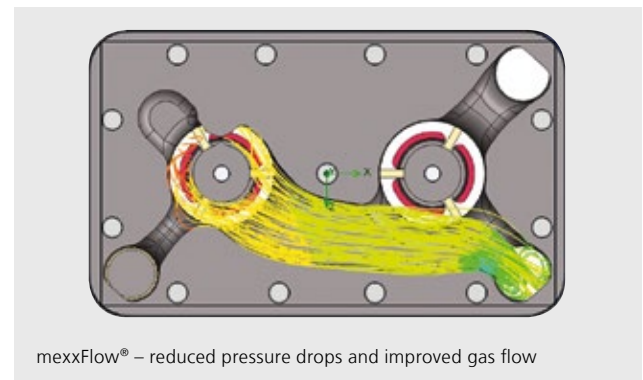
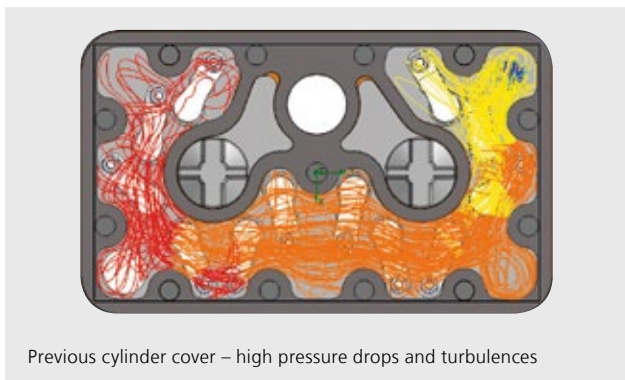
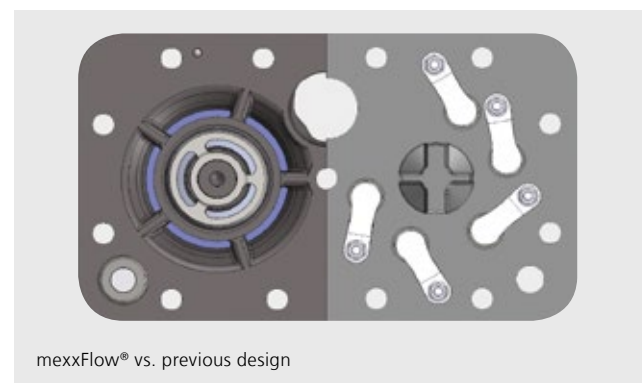
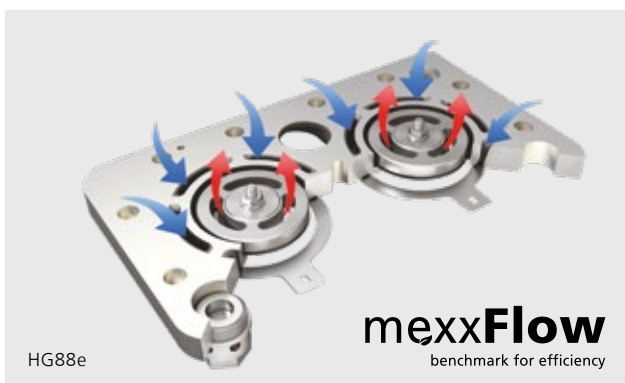


### Standard valve plate design



- Valves made of high-quality, impact-resistant spring steel
- Universally proven valve design with suction and discharge finger reed valves

### Valve plate innovation: mexxFlow®, only from GEA



- With the mexxFlow® system pressure losses can be minimized thanks to a flow-optimized double ring fin construction of the valve plate, in combination with a cylinder head that is specially adapted to the valve plate. Thus, the efficiency of the compressor is increased significantly

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### Wear-resistant durable driving gear

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- Solid design of excentric shaft
- High durability due to low-friction sleeve bearings
- Low oil carryover due to aluminium pistons with double ring assembly

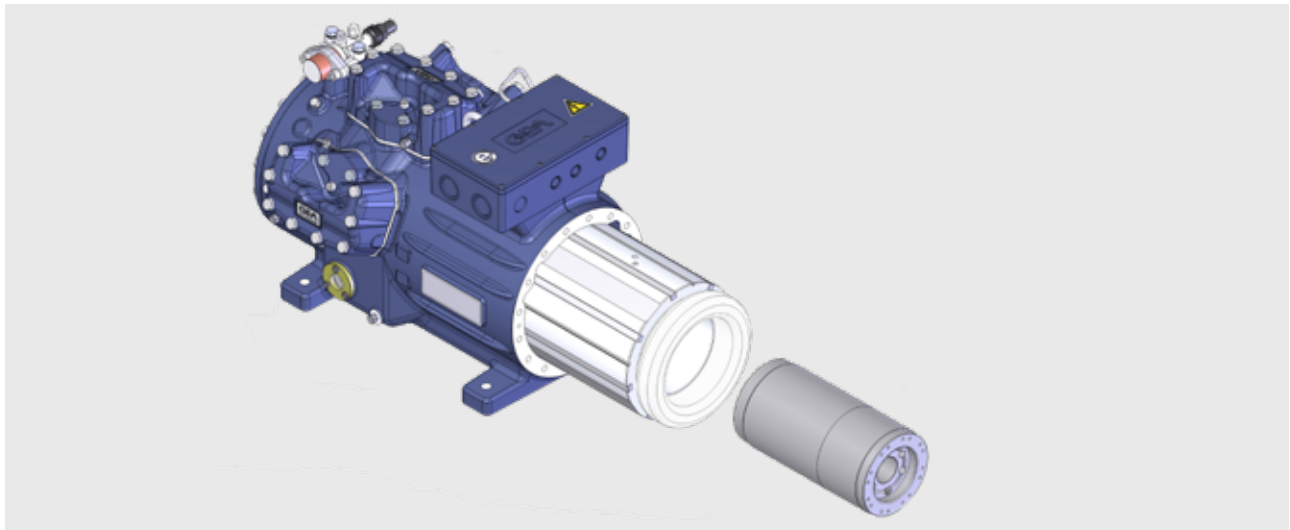


- Solid design of crankshaft
- High durability due to low-friction sleeve bearings
- Aluminium pistons with triple ring assembly, hard-chromium-plated sealing ring, HG44e and HG56e with double ring assembly
- Aluminium connecting rod with high-resistance piston bolt bearings, for HG44e and upwards
- Heavy-duty and robust, split-forged connecting rod

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### Service-friendly design

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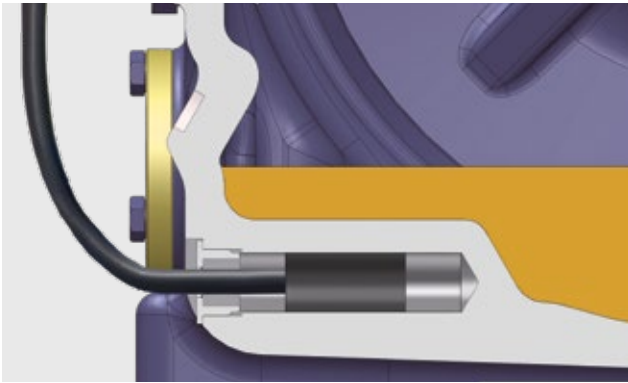


- Built-in motor, easy to replace due to slide fit (not press fit)

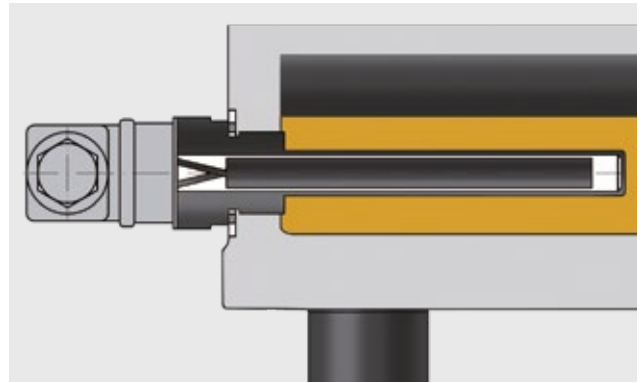
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**Oil sump heater**

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- PTC heater, self-regulating for HG12P up to HG34e
- Constant power for HG44e up to HG56e

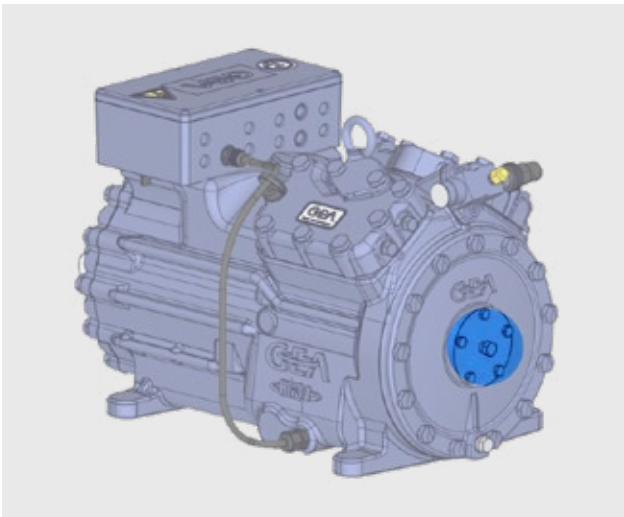


- Standard in 8-cylinder compressors HG88e

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**Connection plug for oil monitoring with oil pressure safety switch MP55**

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- For HG12P up to HG34e compressors

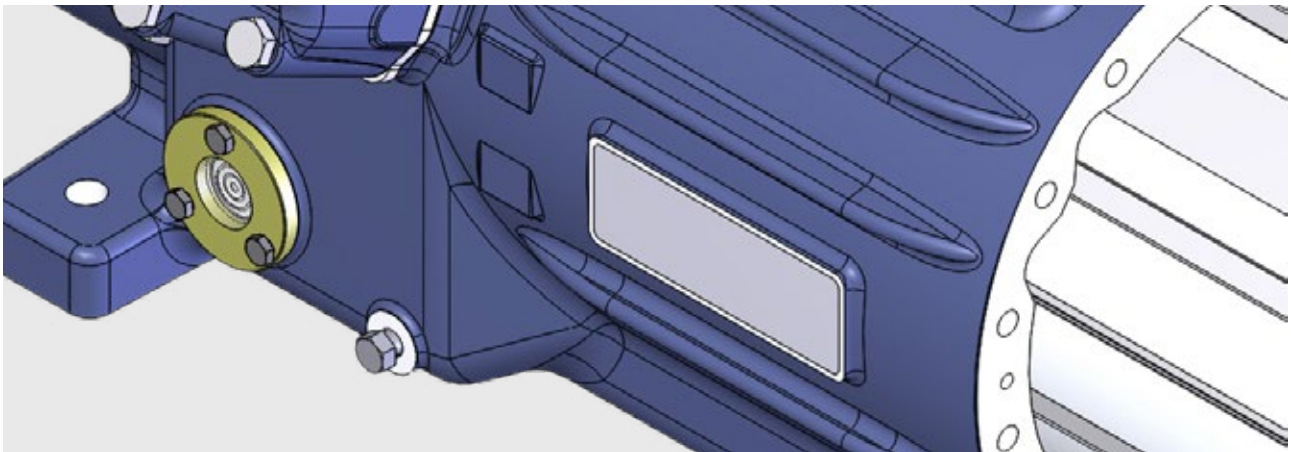
Variable suction line valve position HG



- 1 Shut-off valve rotates 90°
- 2 Suction cover rotates 90°
- 1+2 Flexible position for suction line connection

	Shut-off valve rotation	Suction cover rotation
<b>HG12P, HG22e, HG34e, HG44e</b>	90°	–
<b>HG56e</b>	180°	90°
<b>HG88e</b>	180°	90°

Connection facility oil temperature sensor



- Available for HG44e–HG88e

## Electronic motor protection INT69 G



Temperature safety drive for the drive motor

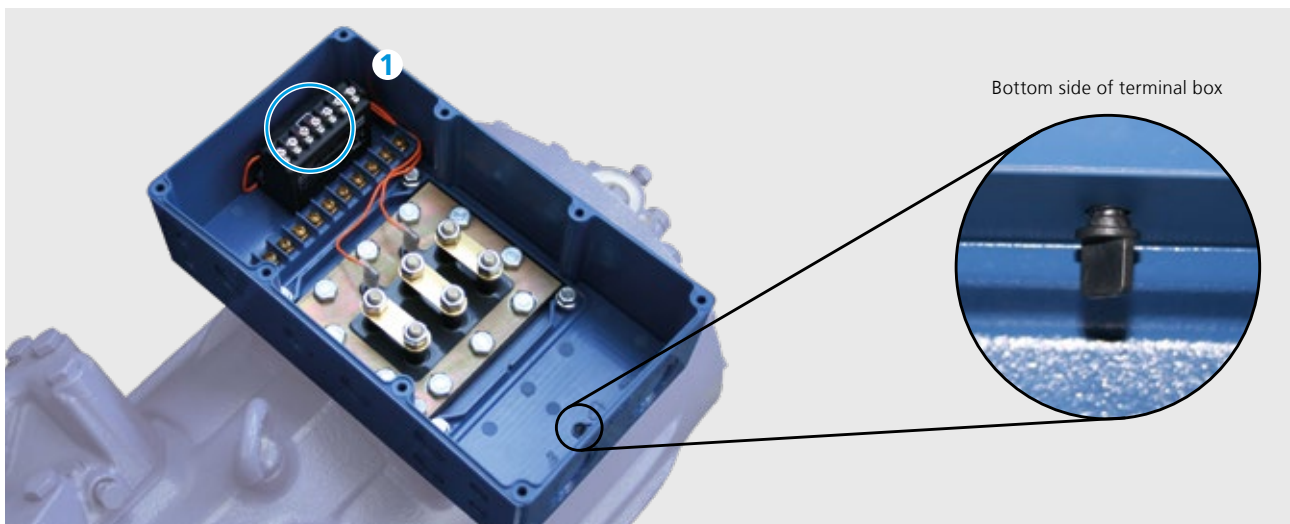
The INT69 G also provides the usual functions, such as:

- Motor temperature monitoring
- Hot gas temperature monitoring
- Reconnection preventing device
- Reset function

**1** PTC sensors

Connection of up to nine PTC sensors possible

## State-of-the-art terminal box



- Easy electrical installation due to large internal volume
- Terminal board with cable entry points in glass seal model
- **1** Electrical motor protection INT69 G integrated
- High level of protection IP66
- HG12P to HG56e equipped with plug to drain condensed water from the terminal box under unfavorable circumstances (when in use, I<sub>p</sub> protection is reduced)







# HG semi-hermetic GEA compressors

GEA Bock HG12P – HG88e



# HG Semi-hermetic GEA compressors

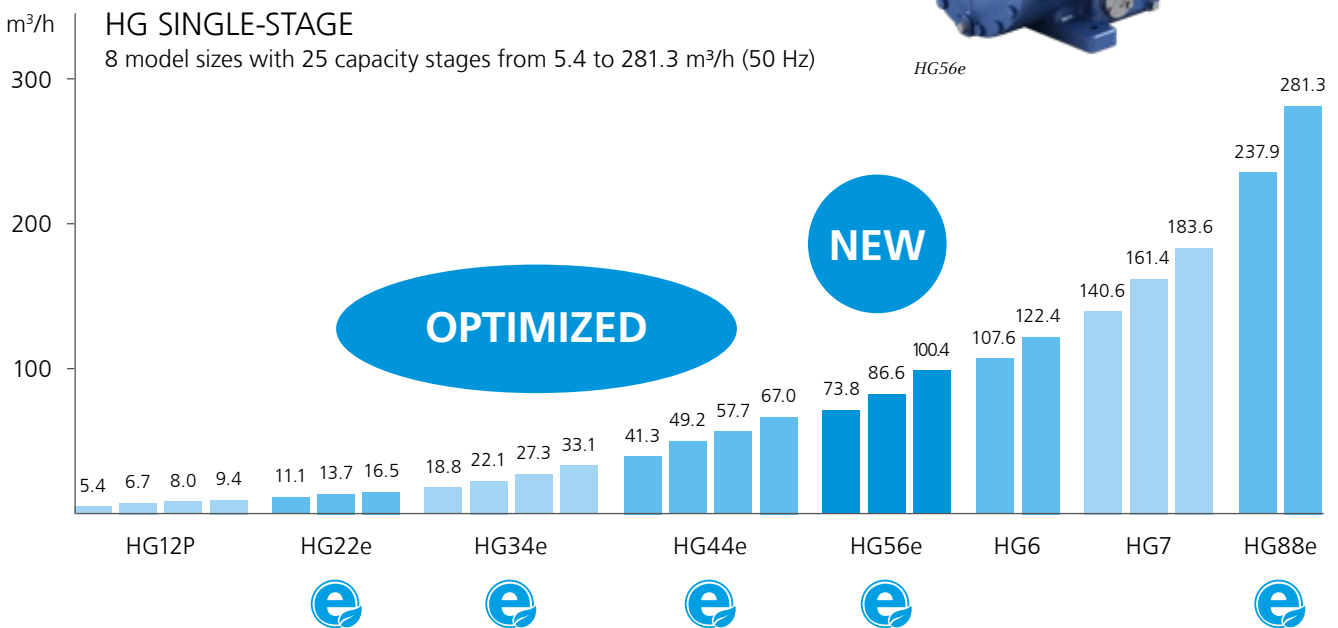
The GEA HG (Hermetic Gas-cooled) range of single-stage, semi-hermetic compressors offers traditional suction-gas-cooled compressor technology. These compressors of the highest quality standard excel in their running comfort, easy maintenance, efficiency and reliability. They are suitable as standard for conventional or chlorine-free HFC refrigerants.

**Special features:**

- Outstanding running comfort
- Efficiency and reliability on the highest level of quality
- Service-friendly design, e.g. with replaceable drive motors
- Oil pump lubrication
- Electronic motor protection
- Suitable components for conventional or chlorine-free HFC refrigerants

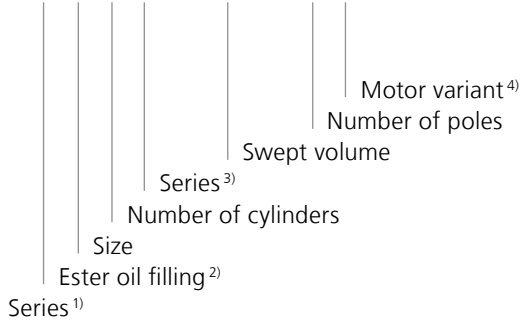


HG56e

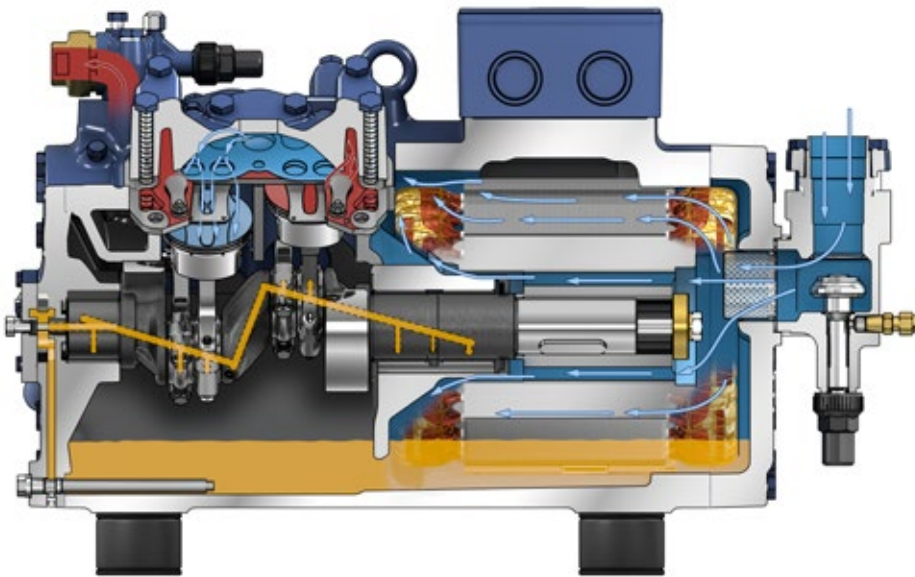


TYPE KEY

HG X 5 6 e / 995 - 4 S



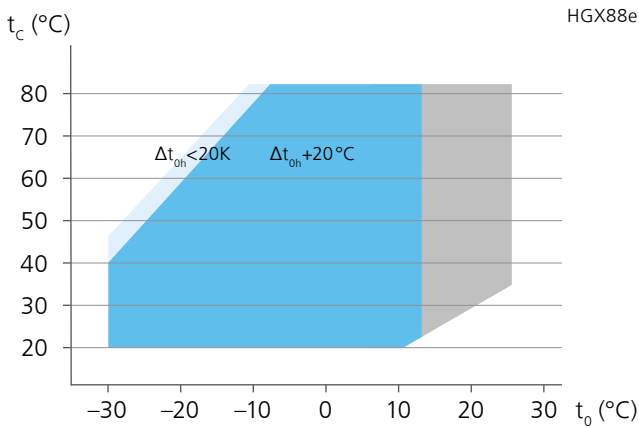
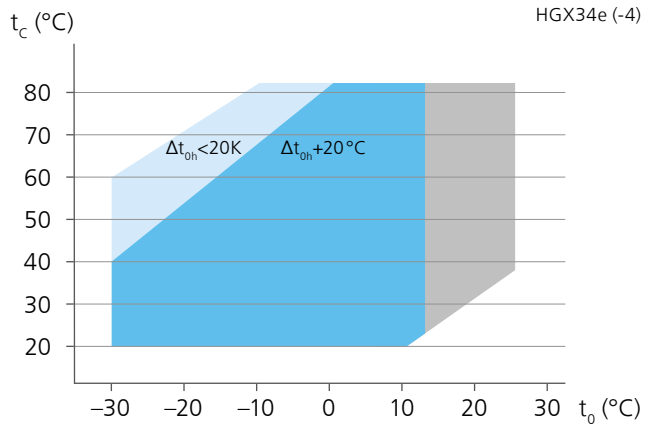
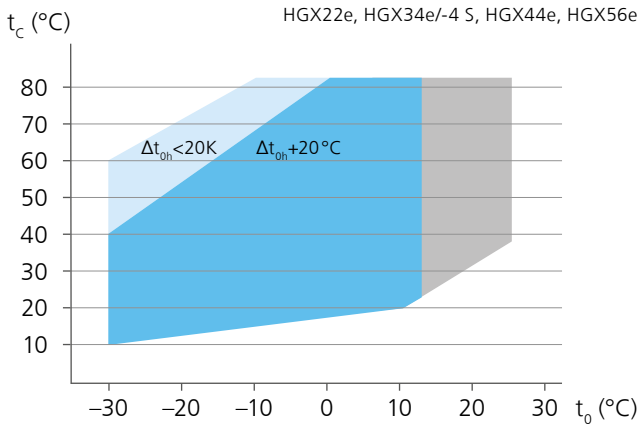
- <sup>1)</sup> HG = Hermetic Gas-Cooled (suction-gas-cooled)
- <sup>2)</sup> X = Ester oil filling  
(HFC refrigerants e.g. R134a, R404A, R448A, R449A)
- <sup>3)</sup> e = Additional marker for e-series compressors  
P = Pluscom
- <sup>4)</sup> S = More powerful motor e.g. for air-conditioning applications



HG44e

## OPERATING LIMITS

### R134a Operating limits



- $t_o$  Evaporating temperature (°C)
- $t_c$  Condensing temperature (°C)
- $\Delta t_{oh}$  Suction gas superheat (K)
- $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar  
<sup>1)</sup> LP = low pressure, HP = high pressure

- Unlimited application range
- Motor version -S- (more powerful motor)
- Supplementary cooling or reduced suction gas temperature

## NOTES

### R134a Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.

For further explanations consult [www.gea.com](http://www.gea.com)

#### Performance data

The performance data for R134a are based on European Standard EN 12900 50 Hz power supply frequency. This signifies: 20°C suction gas temperature without liquid subcooling. This results in significant differences compared to specifications with liquid undercooling and/or suction-gas temperatures.

A comprehensive modification to 20°C suction gas temperature will follow at a later date.

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software ([vap.gea.com](http://vap.gea.com)).

#### ASERCOM certified performance data



For compressors with this label, the performance data are certified according to the strict requirements of ASERCOM.

ASERCOM is the Association of European Refrigeration Compressors and Controls Manufacturers.

Information about the Association and the constantly updated overview of certified GEA compressors can be found at [www.asercom.org](http://www.asercom.org) and [www.gea.com](http://www.gea.com).

PERFORMANCE DATA

R134a			50 Hz										
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]						Power consumption $P_e$ [kW]				
			Evaporating temperature °C						-15	-20	-25	-30	
			12,5	10	7,5	5	0	-5					
HGX12P/60-4 S	30	Q	4920	4490	4080	3700	3010	2420	1910	1480	1130	836	605
		P	0,703	0,710	0,711	0,706	0,682	0,645	0,597	0,544	0,491	0,443	0,403
	40	Q	4260	3880	3520	3190	2590	2070	1630	1250	932	670	456
		P	0,851	0,843	0,830	0,813	0,768	0,713	0,653	0,592	0,535	0,487	0,453
	50	Q	3630	3300	2990	2700	2190	1740	1350	1030	742	505	302
		P	0,991	0,968	0,942	0,912	0,846	0,774	0,701	0,631	0,571	0,523	0,494
	60	Q	3020	2740	2480	2240	1800	1420	1100	806	558	341	146
		P	1,11	1,08	1,04	0,999	0,910	0,821	0,735	0,657	0,593	0,546	0,521
	70	Q	2450	2220	2010	1810	1450	1130	847	602	381		
		P	1,22	1,17	1,12	1,06	0,956	0,849	0,750	0,664	0,595		
HGX12P/75-4	30	Q	6150	5610	5100	4620	3760	3020	2390	1850	1410	1050	756
		P	0,879	0,887	0,888	0,882	0,853	0,805	0,746	0,680	0,614	0,553	0,503
	40	Q	5320	4850	4400	3980	3230	2590	2030	1560	1170	837	569
		P	1,06	1,05	1,03	1,01	0,959	0,891	0,815	0,739	0,668	0,609	0,565
	50	Q	4530	4120	3730	3380	2730	2170	1690	1280	927	630	377
		P	1,23	1,21	1,17	1,14	1,05	0,967	0,875	0,789	0,713	0,654	0,617
	60	Q	3780	3430	3100	2800	2250	1780	1370	1010	697	425	182
		P	1,39	1,35	1,30	1,24	1,13	1,02	0,918	0,821	0,741	0,682	0,651
	70	Q	3070	2780	2510	2260	1800	1410	1060	751	476		
		P	1,53	1,46	1,40	1,33	1,19	1,06	0,937	0,829	0,743		
HGX12P/90-4	30	Q	7300	6670	6070	5520	4510	3630	2870	2230	1700	1260	912
		P	1,08	1,10	1,12	1,12	1,10	1,06	0,997	0,915	0,826	0,735	0,649
	40	Q	6380	5820	5290	4790	3890	3110	2440	1880	1410	1020	708
		P	1,33	1,33	1,32	1,30	1,24	1,16	1,06	0,955	0,846	0,742	0,649
	50	Q	5490	4990	4520	4080	3290	2610	2030	1540	1130	793	522
		P	1,59	1,56	1,53	1,48	1,38	1,26	1,14	1,01	0,885	0,770	0,672
	60	Q	4620	4180	3780	3400	2720	2140	1640	1230	876	592	359
		P	1,82	1,77	1,71	1,65	1,51	1,35	1,20	1,05	0,914	0,790	0,690
	70	Q	3780	3410	3060	2750	2180	1690	1280	937	653		
		P	2,00	1,93	1,84	1,76	1,58	1,40	1,22	1,05	0,903		
HGX12P/110-4	30	Q	8620	7860	7150	6480	5280	4240	3350	2600	1980	1470	1060
		P	1,23	1,24	1,24	1,23	1,19	1,13	1,04	0,954	0,861	0,776	0,706
	40	Q	7460	6790	6170	5580	4530	3620	2850	2190	1640	1180	798
		P	1,49	1,47	1,45	1,42	1,34	1,24	1,14	1,03	0,938	0,854	0,793
	50	Q	6350	5770	5230	4730	3830	3040	2370	1790	1300	884	529
		P	1,73	1,69	1,65	1,59	1,48	1,35	1,22	1,10	1,00	0,917	0,866
	60	Q	5290	4800	4350	3920	3160	2490	1920	1420	978	596	255
		P	1,96	1,89	1,82	1,75	1,59	1,43	1,28	1,15	1,03	0,957	0,914
	70	Q	4300	3890	3520	3160	2530	1970	1490	1060	668		
		P	2,15	2,05	1,96	1,86	1,67	1,48	1,31	1,16	1,04		
HGX22e/125-4	30	Q	10200	9270	8440	7660	6220	4960	3860	2930	2160	1550	1090
		P	1,30	1,35	1,38	1,39	1,39	1,34	1,25	1,14	1,02	0,891	0,765
	40	Q	8990	8200	7450	6740	5440	4300	3310	2480	1790	1260	860
		P	1,69	1,70	1,69	1,67	1,59	1,48	1,35	1,20	1,05	0,903	0,769
	50	Q	7800	7090	6420	5780	4630	3620	2750	2020	1440	978	657
		P	2,02	1,98	1,94	1,88	1,75	1,59	1,41	1,24	1,06	0,908	0,773
	60	Q	6570	5950	5360	4810	3810	2940	2200	1590	1110	744	504
		P	2,27	2,21	2,13	2,04	1,86	1,66	1,45	1,25	1,07	0,909	0,783
	70	Q	5330	4800	4310	3840	3000	2280	1690	1200	829		
		P	2,48	2,38	2,27	2,16	1,93	1,70	1,47	1,25	1,06		
HGX22e/160-4	30	Q	12800	11600	10600	9560	7780	6240	4920	3810	2870	2110	1490
		P	1,63	1,65	1,66	1,65	1,63	1,59	1,51	1,41	1,29	1,15	0,983
	40	Q	11200	10200	9200	8330	6750	5390	4230	3240	2410	1730	1160
		P	2,07	2,05	2,03	2,00	1,92	1,81	1,68	1,53	1,36	1,17	0,962
	50	Q	9640	8760	7930	7170	5780	4580	3560	2680	1940	1310	783
		P	2,46	2,41	2,36	2,29	2,15	1,99	1,80	1,60	1,38	1,14	0,884
	60	Q	8230	7460	6730	6060	4840	3790	2880	2100	1430	844	335
		P	2,80	2,72	2,63	2,54	2,33	2,11	1,87	1,61	1,34	1,04	0,744
	70	Q	6880	6210	5580	4990	3930	3000	2190	1490	862		
		P	3,09	2,97	2,85	2,72	2,45	2,17	1,87	1,56	1,23		
HGX22e/190-4	30	Q	15300	14000	12900	11700	9630	7800	6180	4790	3610	2640	1870
		P	2,04	2,06	2,06	2,05	2,00	1,92	1,80	1,65	1,48	1,29	1,09
	40	Q	13600	12500	11400	10400	8460	6810	5360	4110	3060	2200	1530
		P	2,59	2,55	2,51	2,46	2,33	2,17	1,98	1,78	1,57	1,34	1,11
	50	Q	11900	10800	9840	8940	7270	5800	4520	3430	2520	1790	1220
		P	3,09	3,01	2,92	2,83	2,62	2,39	2,14	1,89	1,63	1,37	1,12
	60	Q	10100	9160	8320	7520	6070	4800	3700	2770	2010	1410	959
		P	3,54	3,41	3,28	3,14	2,86	2,56	2,26	1,96	1,66	1,37	1,10
	70	Q	8280	7510	6790	6110	4880	3810	2900	2150	1540		
		P	3,91	3,74	3,57	3,39	3,03	2,68	2,32	1,97	1,64		

Relating to 20°C suction gas temperature, without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

PERFORMANCE DATA

		R134a											50 Hz		
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]			
		Evaporating temperature °C													
		12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30			
HGX34e/215-4	30	Q	17200	15700	14400	13000	10600	8450	6590	5000	3670	2610	1800		
		P	2,27	2,30	2,32	2,31	2,25	2,14	1,98	1,80	1,59	1,38	1,18		
	40	Q	15200	13800	12600	11400	9120	7190	5530	4120	2970	2060	1400		
		P	2,87	2,84	2,78	2,72	2,55	2,34	2,11	1,87	1,64	1,42	1,22		
	50	Q	13000	11800	10700	9540	7590	5890	4440	3240	2270	1540	1040		
		P	3,38	3,27	3,16	3,03	2,76	2,47	2,18	1,90	1,64	1,42	1,24		
60	Q	10800	9690	8690	7750	6070	4620	3400	2420	1660	1120	784			
	P	3,79	3,62	3,45	3,27	2,90	2,54	2,20	1,89	1,61	1,39	1,24			
70	Q	8590	7680	6830	6040	4630	3440	2480	1730	1190					
	P	4,12	3,89	3,66	3,43	2,99	2,56	2,17	1,84	1,56					
HGX34e/255-4 <sup>1)</sup>	30	Q	20600	18800	17200	15600	12700	10100	7800	5890	4320	3080	2190		
		P	2,61	2,67	2,71	2,71	2,66	2,53	2,34	2,12	1,88	1,63	1,41		
	40	Q	18100	16500	15000	13600	11000	8660	6660	4960	3570	2490	1710		
		P	3,36	3,35	3,31	3,25	3,08	2,84	2,57	2,27	1,97	1,68	1,43		
	50	Q	15600	14200	12900	11600	9310	7280	5540	4070	2880	1960	1330		
		P	4,02	3,93	3,83	3,71	3,42	3,08	2,73	2,36	2,01	1,68	1,41		
60	Q	13100	11900	10700	9610	7640	5920	4450	3220	2240	1510	1030			
	P	4,56	4,41	4,24	4,06	3,66	3,23	2,80	2,37	1,96	1,61	1,32			
70	Q	10500	9430	8480	7590	5970	4570	3380	2410	1660					
	P	4,98	4,77	4,54	4,30	3,79	3,28	2,76	2,28	1,83					
HGX34e/315-4 <sup>1)</sup>	30	Q	25500	23300	21100	19200	15500	12400	9660	7390	5520	4040	2920		
		P	3,40	3,43	3,43	3,40	3,29	3,11	2,88	2,61	2,32	2,02	1,72		
	40	Q	22300	20300	18500	16700	13500	10700	8260	6260	4620	3320	2330		
		P	4,22	4,17	4,10	4,01	3,78	3,49	3,16	2,80	2,43	2,07	1,73		
	50	Q	19200	17400	15800	14200	11400	8950	6880	5140	3720	2600	1740		
		P	4,97	4,85	4,71	4,55	4,19	3,79	3,36	2,91	2,47	2,04	1,65		
60	Q	16100	14600	13100	11800	9350	7280	5520	4050	2850	1900	1170			
	P	5,63	5,44	5,22	5,00	4,51	4,00	3,46	2,93	2,41	1,92	1,47			
70	Q	13100	11800	10600	9390	7380	5660	4200	3000	2010					
	P	6,18	5,91	5,62	5,33	4,71	4,08	3,44	2,82	2,22					
HGX34e/380-4 <sup>1)</sup>	30	Q	30700	28100	25600	23200	19000	15300	12100	9310	7060	5250	3860		
		P	4,27	4,28	4,26	4,22	4,06	3,83	3,53	3,20	2,83	2,46	2,09		
	40	Q	27000	24600	22400	20300	16600	13300	10400	8000	6020	4420	3180		
		P	5,26	5,19	5,09	4,97	4,67	4,30	3,89	3,46	3,00	2,56	2,13		
	50	Q	23200	21200	19300	17400	14100	11300	8760	6670	4940	3540	2450		
		P	6,17	6,01	5,83	5,63	5,18	4,69	4,16	3,62	3,07	2,55	2,06		
60	Q	19600	17800	16100	14600	11700	9240	7130	5350	3860	2650	1690			
	P	6,97	6,73	6,46	6,18	5,59	4,96	4,31	3,66	3,02	2,42	1,86			
70	Q	16000	14500	13100	11800	9340	7290	5530	4040	2800					
	P	7,65	7,31	6,97	6,60	5,86	5,09	4,32	3,56	2,83					
HGX44e/475-4	30	Q	39200	35700	32500	29500	24100	19400	15400	12100	9190	6850	4920		
		P	4,71	4,75	4,76	4,74	4,62	4,41	4,13	3,79	3,42	3,03	2,63		
	40	Q	34500	31400	28600	25900	21100	16900	13400	10400	7790	5670	3890		
		P	5,95	5,90	5,82	5,71	5,43	5,07	4,65	4,19	3,70	3,20	2,72		
	50	Q	29900	27200	24700	22300	18100	14400	11300	8660	6430	4520	2880		
		P	7,12	6,97	6,80	6,61	6,16	5,64	5,08	4,49	3,88	3,27	2,69		
60	Q	25400	23000	20800	18800	15100	12000	9280	7000	5040	3340	1840			
	P	8,16	7,91	7,65	7,36	6,74	6,06	5,35	4,62	3,89	3,17	2,49			
70	Q	20800	18800	16900	15200	12100	9450	7210	5280	3600					
	P	8,99	8,65	8,28	7,90	7,10	6,26	5,40	4,52	3,66					
HGX44e/565-4	30	Q	46600	42600	38700	35200	28800	23200	18500	14500	11100	8310	6010		
		P	5,58	5,62	5,64	5,61	5,47	5,22	4,88	4,48	4,03	3,56	3,09		
	40	Q	41100	37500	34100	30900	25200	20300	16100	12500	9480	6950	4820		
		P	7,07	7,01	6,91	6,79	6,45	6,01	5,51	4,95	4,37	3,78	3,19		
	50	Q	35700	32500	29500	26700	21700	17400	13700	10600	7890	5610	3640		
		P	8,49	8,31	8,10	7,87	7,33	6,71	6,03	5,31	4,58	3,86	3,17		
60	Q	30400	27600	25000	22600	18200	14500	11400	8620	6280	4240	2410			
	P	9,75	9,45	9,13	8,78	8,03	7,21	6,35	5,47	4,59	3,74	2,92			
70	Q	25000	22600	20400	18400	14700	11600	8910	6610	4590					
	P	10,7	10,3	9,90	9,44	8,47	7,45	6,41	5,36	4,32					
HGX44e/665-4 <sup>1)</sup>	30	Q	55700	50900	46400	42100	34400	27700	21900	17000	12900	9520	6880		
		P	6,61	6,71	6,76	6,76	6,62	6,33	5,92	5,40	4,82	4,20	3,57		
	40	Q	49200	44900	40800	37000	30100	24100	18900	14600	10900	7930	5580		
		P	8,52	8,45	8,34	8,18	7,76	7,21	6,57	5,86	5,11	4,35	3,61		
	50	Q	42600	38800	35200	31800	25700	20400	15900	12100	8940	6360	4310		
		P	10,2	10,0	9,73	9,42	8,72	7,92	7,06	6,16	5,26	4,37	3,54		
60	Q	36000	32700	29500	26600	21300	16800	13000	9700	7030	4850	3110			
	P	11,6	11,3	10,8	10,4	9,45	8,42	7,35	6,27	5,22	4,22	3,30			
70	Q	29400	26500	23900	21400	17000	13200	10100	7380	5200					
	P	12,8	12,3	11,7	11,1	9,90	8,64	7,38	6,14	4,95					

Relating to 20°C suction gas temperature, without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

<sup>1)</sup> Compressors are ASERCOM certified





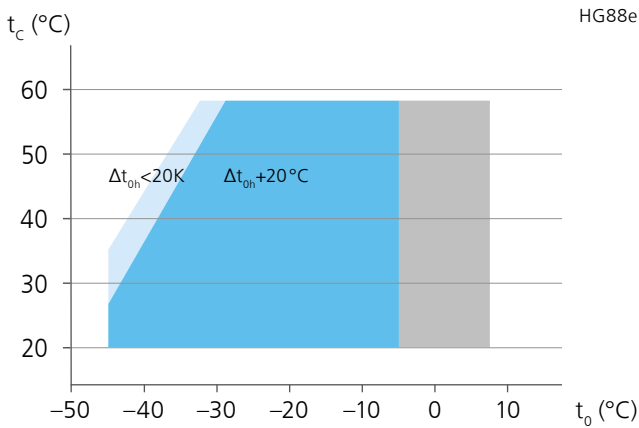
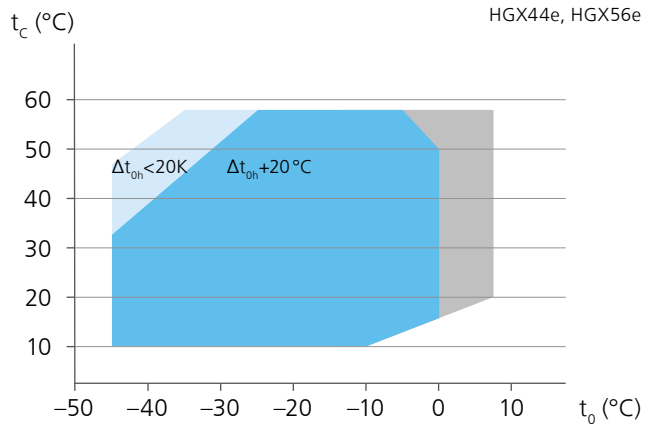
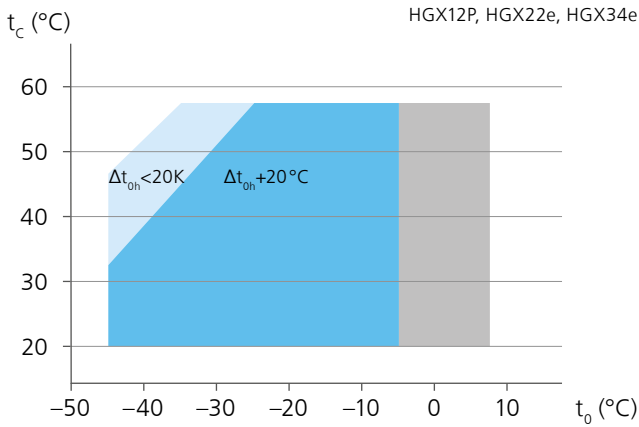
R134a													50 Hz	
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]		
		Evaporating temperature °C												
		12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30		
HGX44e/770-4	30	Q	63600	58000	52800	47900	39100	31600	25100	19700	15100	11300	8100	
		P	7,62	7,68	7,70	7,67	7,48	7,14	6,69	6,14	5,54	4,90	4,25	
	40	Q	56000	51100	46400	42100	34200	27500	21800	16900	12800	9360	6460	
		P	9,63	9,54	9,42	9,24	8,79	8,21	7,53	6,78	5,99	5,19	4,40	
	50	Q	48700	44200	40100	36300	29500	23600	18600	14300	10700	7510	4830	
		P	11,5	11,2	11,0	10,7	9,97	9,14	8,23	7,26	6,28	5,30	4,35	
60	Q	41300	37500	33900	30600	24700	19600	15300	11600	8390	5630	3160		
	P	13,2	12,8	12,3	11,9	10,9	9,82	8,66	7,48	6,29	5,13	4,02		
70	Q	34000	30700	27700	24900	19900	15600	12000	8810	6070				
	P	14,5	13,9	13,4	12,7	11,5	10,1	8,74	7,32	5,93				
HGX56e/850-4	30	Q	71500	65200	59400	53900	43900	35300	28000	21700	16500	12300	8870	
		P	8,74	8,80	8,79	8,74	8,49	8,08	7,52	6,86	6,11	5,30	4,45	
	40	Q	62900	57400	52200	47300	38500	30900	24300	18800	14200	10400	7330	
		P	11,1	10,9	10,8	10,5	9,99	9,27	8,43	7,50	6,51	5,48	4,45	
	50	Q	54500	49600	45000	40700	33000	26400	20700	15900	11900	8470	5720	
		P	13,2	12,9	12,5	12,1	11,2	10,2	9,11	7,93	6,90	5,47	4,26	
60	Q	46000	41800	37900	34200	27600	21900	17100	13000	9440	6520	4060		
	P	15,1	14,6	14,1	13,5	12,3	10,9	9,57	8,13	6,68	5,24	3,85		
70	Q	37600	34100	30800	27700	22200	17500	13400	9960	7050				
	P	16,7	16,0	15,3	14,6	13,0	11,4	9,77	8,09	6,41				
HGX56e/995-4	30	Q	82900	75700	68900	62500	51000	41000	32400	25100	19000	14000	10100	
		P	10,1	10,1	10,1	10,1	9,81	9,29	8,62	7,81	6,92	5,98	5,03	
	40	Q	73100	66600	60600	54900	44700	35800	28100	21600	16200	11700	8050	
		P	12,7	12,6	12,4	12,1	11,4	10,6	9,60	8,51	7,36	6,20	5,05	
	50	Q	63200	57600	52300	47300	38300	30500	23900	18100	13300	9260	5930	
		P	15,2	14,8	14,4	13,9	12,9	11,6	10,3	8,98	7,58	6,19	4,85	
60	Q	53300	48500	43900	39700	32000	25300	19500	14600	10400	6770	3720		
	P	17,4	16,8	16,1	15,5	14,0	12,4	10,8	9,16	7,49	5,88	4,35		
70	Q	43500	39400	35600	32000	25600	20000	15200	11000	7380				
	P	19,1	18,3	17,5	16,6	14,7	12,8	10,9	8,94	7,02				
HGX56e/1155-4	30	Q	94600	86200	78400	71100	57800	46400	36600	28400	21600	16000	11700	
		P	13,0	12,9	12,8	12,6	12,0	11,2	10,3	9,31	8,24	7,16	6,12	
	40	Q	83600	76200	69200	62600	50800	40700	32000	24700	18600	13600	9550	
		P	15,9	15,6	15,3	14,9	13,9	12,8	11,5	10,2	8,85	7,51	6,24	
	50	Q	72600	66000	59900	54100	43800	34900	27300	20800	15500	11000	7340	
		P	18,7	18,2	17,6	17,0	15,6	14,1	12,5	10,8	9,21	7,60	6,08	
60	Q	61500	55800	50500	45500	36700	29000	22500	17000	12300	8370	5090		
	P	21,3	20,5	19,7	18,9	17,1	15,1	13,2	11,1	9,20	7,29	5,50		
70	Q	50400	45600	41100	37000	29500	23200	17700	13100	9130				
	P	23,5	22,5	21,4	20,3	18,1	15,7	13,3	11,0	8,69				
HGX88e/2735-4	30	Q	232000	211000	192000	174000	141000	113000	88900	69000	52500	39100	28500	
		P	30,1	30,1	29,9	29,5	28,3	26,7	24,7	22,5	20,1	17,7	15,4	
	40	Q	205000	186000	169000	153000	123000	98000	76800	59000	44300	32400	22800	
		P	37,1	36,5	35,6	34,7	32,5	29,9	27,1	24,1	21,2	18,4	15,8	
	50	Q	178000	161000	146000	131000	106000	83500	65000	49600	36900	26400		
		P	43,3	42,0	40,6	39,1	35,9	32,5	29,0	25,4	22,0	18,9		
60	Q	150000	136000	123000	110000	88000	69400	53800	40800	30000				
	P	48,5	46,7	44,8	42,8	38,7	34,5	30,4	26,3	22,6				
70	Q	123000	111000	99500	89200	71000	55700	43000	32500					
	P	52,8	50,5	48,1	45,7	40,8	36,0	31,3	26,8					
HGX88e/3235-4	30	Q	275000	250000	227000	205000	166000	133000	105000	81300	62100	46600	34500	
		P	37,8	37,2	36,4	35,6	33,7	31,4	28,9	26,2	23,4	20,7	18,0	
	40	Q	242000	219000	199000	180000	145000	116000	90600	69900	52800	39000	27900	
		P	45,1	43,9	42,6	41,3	38,3	35,1	31,8	28,4	25,0	21,7	18,6	
	50	Q	209000	189000	171000	154000	124000	98200	76700	58700	43800	31500		
		P	51,9	50,2	48,3	46,4	42,5	38,4	34,2	30,1	26,0	22,2		
60	Q	176000	159000	143000	129000	103000	81200	62900	47600	34800				
	P	57,9	55,5	53,1	50,7	45,7	40,7	35,7	30,9	26,2				
70	Q	143000	129000	116000	104000	82200	64300	49200	36600					
	P	62,6	59,7	56,7	53,8	47,8	41,9	36,1	30,5					

Relating to 20°C suction gas temperature, without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

## OPERATING LIMITS

### R404A/R507 Operating limits



- $t_o$  Evaporating temperature (°C)
- $t_c$  Condensing temperature (°C)
- $\Delta t_{oh}$  Suction gas superheat (K)
- $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar  
<sup>1)</sup> LP = low pressure, HP = high pressure

- Unlimited application range
- Motor version -S- (more powerful motor)
- Supplementary cooling or reduced suction gas temperature

## NOTES

### R404A/R507 Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.  
 For further explanations consult [www.gea.com](http://www.gea.com).

#### Performance data

The performance data for R404A/R507 are based on European Standard EN 12900 with a 50 Hz power supply frequency. This signifies: 20°C suction gas temperature without liquid subcooling. This leads to significant differences compared to systems with liquid subcooling and/or other suction gas temperatures.

Performance data were compiled for R404A and R507. The base values are the data for R404A.

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software ([vap.gea.com](http://vap.gea.com)).

#### ASERCOM certified performance data



For compressors with this label, the performance data are certified according to the strict requirements of ASERCOM.

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Information about the Association and the constantly updated overview of certified GEA compressors can be found at [www.asercom.org](http://www.asercom.org) and [www.gea.com](http://www.gea.com).

PERFORMANCE DATA

R404A/R507														50 Hz		
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]			
			Evaporating temperature °C													
			7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	-45		
HGX12P/60-4 S <sup>1)</sup>	30	Q	6540	5990	5000	4110	3340	2670	2100	1610	1210	879	617	415		
		P	1,20	1,21	1,22	1,20	1,15	1,08	1,00	0,908	0,810	0,712	0,618	0,533		
	40	Q	5540	5070	4200	3430	2770	2200	1710	1300	959	685	466	296		
		P	1,48	1,47	1,43	1,36	1,27	1,17	1,06	0,945	0,827	0,713	0,609	0,519		
	50	Q	4540	4130	3400	2750	2200	1730	1330	994	722	503	330			
		P	1,72	1,68	1,59	1,49	1,36	1,23	1,09	0,959	0,825	0,700	0,589			
HGX12P/75-4 <sup>1)</sup> HGX12P/75-4 S <sup>1)</sup>	30	Q	8160	7500	6290	5230	4290	3470	2770	2170	1670	1250	911	648		
		P	1,52	1,54	1,55	1,50	1,44	1,36	1,26	1,15	1,03	0,908	0,789	0,680		
	40	Q	6940	6360	5310	4420	3610	2910	2300	1790	1370	1020	734	513		
		P	1,90	1,89	1,83	1,72	1,62	1,50	1,36	1,22	1,08	0,939	0,807	0,689		
	50	Q	5730	5240	4350	3640	2950	2360	1860	1440	1090	805	577			
		P	2,21	2,16	2,05	1,92	1,77	1,62	1,45	1,28	1,12	0,963	0,821			
HGX12P/90-4 <sup>1)</sup> HGX12P/90-4 S <sup>1)</sup>	30	Q	9740	8950	7510	6090	5000	4060	3240	2530	1940	1450	1050	731		
		P	1,85	1,86	1,85	1,77	1,68	1,57	1,45	1,32	1,17	1,03	0,888	0,745		
	40	Q	8290	7600	6350	5150	4210	3390	2680	2080	1580	1160	818	550		
		P	2,27	2,24	2,17	2,02	1,87	1,72	1,55	1,38	1,21	1,04	0,876	0,719		
	50	Q	6870	6280	5220	4220	3420	2730	2140	1640	1230	886	611			
		P	2,66	2,60	2,46	2,25	2,05	1,85	1,64	1,44	1,23	1,04	0,857			
HGX12P/110-4 <sup>1)</sup> HGX12P/110-4 S <sup>1)</sup>	30	Q	11300	10400	8700	7220	5970	4870	3920	3100	2400	1820	1340	947		
		P	2,16	2,17	2,15	2,15	2,04	1,91	1,76	1,59	1,41	1,22	1,05	0,883		
	40	Q	9590	8800	7370	6130	5040	4100	3280	2570	1980	1480	1070	728		
		P	2,64	2,61	2,52	2,47	2,29	2,10	1,89	1,67	1,45	1,24	1,05	0,877		
	50	Q	7880	7220	6010	5020	4100	3310	2620	2040	1550	1150	804			
		P	3,12	3,05	2,88	2,73	2,49	2,24	1,98	1,73	1,48	1,25	1,05			
HGX22e/125-4 HGX22e/125-4 S <sup>1)</sup>	30	Q	13400	12400	10500	8790	7250	5870	4650	3590	2680	1920	1320	857		
		P	2,18	2,22	2,26	2,24	2,16	2,03	1,88	1,69	1,49	1,28	1,07	0,878		
	40	Q	11600	10700	8970	7460	6090	4880	3820	2900	2120	1490	992	640		
		P	2,77	2,75	2,68	2,58	2,41	2,22	2,00	1,76	1,52	1,28	1,06	0,853		
	50	Q	9650	8860	7390	6080	4910	3880	2990	2230	1610	1110	749			
		P	3,26	3,20	3,03	2,84	2,60	2,34	2,07	1,80	1,53	1,27	1,03			
HGX22e/160-4 HGX22e/160-4 S <sup>1)</sup>	30	Q	17000	15700	13200	10900	8980	7320	5850	4560	3450	2510	1750	1170		
		P	2,70	2,75	2,78	2,73	2,62	2,47	2,29	2,07	1,84	1,59	1,34	1,08		
	40	Q	14600	13400	11200	9170	7540	6090	4810	3700	2750	1960	1330	851		
		P	3,42	3,40	3,31	3,17	2,96	2,72	2,47	2,19	1,91	1,62	1,34	1,07		
	50	Q	12100	11100	9150	7480	6090	4860	3790	2860	2090	1460	972			
		P	4,01	3,93	3,73	3,51	3,22	2,90	2,58	2,25	1,92	1,60	1,30			
HGX22e/190-4 HGX22e/190-4 S <sup>1)</sup>	30	Q	20800	19200	16100	13300	11000	8920	7140	5620	4330	3240	2350	1620		
		P	3,47	3,49	3,47	3,41	3,26	3,07	2,84	2,57	2,29	2,00	1,70	1,41		
	40	Q	17800	16300	13700	11300	9200	7450	5940	4640	3540	2620	1860	1230		
		P	4,29	4,24	4,09	3,93	3,68	3,39	3,08	2,74	2,39	2,03	1,68	1,35		
	50	Q	14800	13500	11300	9150	7460	6000	4750	3680	2780	2020	1390			
		P	5,04	4,92	4,65	4,40	4,06	3,68	3,27	2,85	2,43	2,01	1,61			
HGX34e/215-4 <sup>1)</sup> HGX34e/215-4 S <sup>1)</sup>	30	Q	23900	21900	18200	14600	11900	9470	7390	5610	4120	2900	1940	1220		
		P	3,83	3,85	3,84	3,70	3,52	3,26	2,94	2,58	2,21	1,84	1,49	1,18		
	40	Q	20200	18500	15300	12200	9840	7770	5990	4480	3230	2220	1430	851		
		P	4,72	4,65	4,48	4,26	3,94	3,56	3,14	2,70	2,27	1,85	1,47	1,15		
	50	Q	16500	15000	12200	9770	7800	6090	4630	3420	2420	1630	1040			
		P	5,48	5,33	4,99	4,67	4,23	3,75	3,25	2,74	2,26	1,81	1,42			
HGX34e/255-4 <sup>1)</sup> HGX34e/255-4 S <sup>1)</sup>	30	Q	28000	25700	21500	17200	14200	11500	9120	7080	5350	3900	2730	1820		
		P	4,57	4,61	4,59	4,44	4,23	3,95	3,61	3,22	2,81	2,39	1,97	1,58		
	40	Q	23800	21800	18100	14500	11800	9460	7430	5680	4210	3010	2050	1320		
		P	5,64	5,58	5,38	5,14	4,76	4,33	3,86	3,37	2,87	2,38	1,92	1,50		
	50	Q	19500	17700	14600	11700	9410	7450	5760	4330	3150	2200	1480			
		P	6,55	6,40	6,02	5,68	5,15	4,58	4,00	3,41	2,84	2,30	1,80			
HGX34e/315-4 <sup>1)</sup> HGX34e/315-4 S <sup>1)</sup>	30	Q	33800	31000	26000	21300	17600	14300	11400	8840	6700	4930	3490	2370		
		P	5,86	5,82	5,67	5,47	5,20	4,85	4,43	3,98	3,49	2,99	2,49	2,01		
	40	Q	28700	26300	22000	17900	14700	11900	9350	7220	5400	3880	2650	1690		
		P	7,05	6,92	6,59	6,29	5,83	5,32	4,76	4,18	3,58	2,98	2,40	1,86		
	50	Q	23500	21500	17800	14500	11800	9430	7370	5600	4100	2840	1820			
		P	8,13	7,90	7,39	6,97	6,34	5,67	4,96	4,25	3,54	2,85	2,20			
HGX34e/380-4 <sup>1)</sup> HGX34e/380-4 S <sup>1)</sup>	30	Q	40900	37600	31700	25800	21200	17300	13800	10900	8300	6200	4490	3120		
		P	7,20	7,15	6,98	6,84	6,45	5,98	5,46	4,88	4,28	3,67	3,05	2,45		
	40	Q	34600	31800	26700	21600	17700	14300	11400	8850	6730	4960	3510	2340		
		P	8,75	8,59	8,18	7,84	7,25	6,59	5,90	5,18	4,45	3,72	3,00	2,33		
	50	Q	28400	26000	21800	17600	14300	11500	9030	6960	5210	3760	2550			
		P	10,1	9,86	9,23	8,73	7,92	7,08	6,22	5,34	4,47	3,62	2,81			

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

<sup>1)</sup> Compressors are ASERCOM certified



PERFORMANCE DATA

R404A/R507													50 Hz	
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]	
			Evaporating temperature °C											
			7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	-45
HGX44e/475-4 HGX44e/475-4 S	30	Q	52500	48300	40200	33500	27500	22400	18000	14300	11100	8340	6060	4110
		P	7,73	7,85	7,91	7,80	7,52	7,10	6,57	5,94	5,26	4,54	3,81	3,11
	40	Q	45200	41400	34200	28300	23200	18800	15000	11800	9010	6670	4650	2870
		P	9,97	9,90	9,62	9,16	8,57	7,88	7,12	6,31	5,47	4,64	3,84	3,11
	50	Q	37600	34300	28100	23100	18800	15100	12000	9260	6970	5000	3270	
		P	11,8	11,5	11,0	10,2	9,41	8,49	7,55	6,59	5,65	4,76	3,94	
HGX44e/565-4 HGX44e/565-4 S	30	Q	62700	57700	47800	39800	32800	26800	21600	17200	13400	10200	7470	5140
		P	9,18	9,32	9,45	9,31	8,97	8,47	7,82	7,07	6,24	5,38	4,51	3,66
	40	Q	54000	49600	40700	33700	27700	22500	18100	14300	11100	8230	5820	3680
		P	11,8	11,7	11,5	10,9	10,2	9,42	8,49	7,51	6,50	5,50	4,55	3,67
	50	Q	45100	41200	33400	27500	22500	18200	14500	11400	8620	6270	4180	
		P	14,0	13,7	13,2	12,3	11,2	10,1	9,01	7,85	6,72	5,64	4,66	
HGX44e/665-4 HGX44e/665-4 S	30	Q	73100	67100	56000	46500	38300	31100	25000	19800	15300	11600	8340	5630
		P	10,7	10,9	11,0	10,9	10,5	9,94	9,19	8,32	7,36	6,35	5,33	4,34
	40	Q	62700	57400	47500	39300	32200	26000	20800	16300	12500	9160	6360	3910
		P	13,9	13,8	13,4	12,8	12,0	11,0	9,97	8,83	7,66	6,49	5,37	4,34
	50	Q	52000	47500	38900	32000	26000	20900	16500	12800	9570	6840	4440	
		P	16,5	16,1	15,4	14,3	13,1	11,8	10,5	9,22	7,91	6,66	5,51	
HGX44e/770-4 HGX44e/770-4 S	30	Q	84600	77800	65300	54300	44700	36500	29400	23300	18100	13800	10100	6840
		P	12,4	12,6	12,8	12,6	12,1	11,5	10,6	9,62	8,51	7,34	6,16	5,02
	40	Q	72600	66500	55600	46100	37800	30700	24500	19300	14900	11100	7750	4860
		P	16,1	16,0	15,5	14,8	13,8	12,7	11,5	10,2	8,86	7,51	6,22	5,02
	50	Q	60300	55100	45700	37600	30700	24700	19600	15300	11600	8360	5530	
		P	19,2	18,8	17,8	16,5	15,2	13,7	12,2	10,6	9,15	7,70	6,37	
HGX56e/850-4 HGX56e/850-4 S	30	Q	93700	86100	71800	59800	49300	40200	32400	25800	20100	15300	11200	7710
		P	13,7	13,9	14,1	13,9	13,4	12,6	11,7	10,6	9,38	8,08	6,77	5,49
	40	Q	80500	73800	61100	50600	41600	33800	27200	21400	16600	12400	8720	5520
		P	17,7	17,6	17,1	16,3	15,3	14,0	12,7	11,2	9,76	8,27	6,83	5,50
	50	Q	67000	61200	50100	41300	33800	27300	21800	17000	13000	9410	6280	
		P	21,1	20,6	19,6	18,3	16,8	15,1	13,4	11,7	10,0	8,48	7,00	
HGX56e/995-4 HGX56e/995-4 S	30	Q	111000	102000	85000	70800	58300	47400	38000	29800	22900	17100	12200	8120
		P	18,6	18,3	17,6	16,7	15,8	14,6	13,4	12,1	10,7	9,21	7,61	5,94
	40	Q	94300	86600	72100	59800	49000	39600	31500	24500	18500	13400	9110	5480
		P	22,0	21,5	20,4	19,2	17,8	16,3	14,7	12,9	11,1	9,23	7,23	5,15
	50	Q	78000	71400	59000	48600	39500	31700	24900	19100	14100	9800	6130	
		P	25,3	24,6	23,1	21,4	19,6	17,6	15,5	13,4	11,1	8,75	6,30	
HGX56e/1155-4 HGX56e/1155-4 S	30	Q	127000	117000	97500	81100	66800	54500	43900	34800	27100	20600	15000	10300
		P	19,4	19,7	20,0	19,7	19,0	17,9	16,6	15,0	13,2	11,4	9,59	7,80
	40	Q	109000	99900	83000	68800	56400	45800	36700	28900	22200	16600	11700	7280
		P	25,1	24,9	24,4	23,2	21,7	19,9	18,0	15,9	13,8	11,7	9,68	7,80
	50	Q	90600	82800	68200	56200	45800	36900	29300	22900	17300	12500	8270	
		P	29,9	29,2	27,9	26,0	23,8	21,5	19,1	16,6	14,2	12,0	9,91	
HGX88e/2735-4 HGX88e/2735-4 S	30	Q	315000	289000	243000	202000	165000	134000	106000	82700	63200	47300	34600	25000
		P	52,7	52,1	50,4	48,5	45,4	42,0	38,2	34,3	30,2	26,3	22,4	18,9
	40	Q	268000	246000	206000	170000	139000	112000	88300	68700	52300	38900	28200	
		P	62,6	61,2	57,9	54,7	50,4	45,8	41,1	36,3	31,6	27,1	22,9	
	50	Q	222000	203000	169000	139000	113000	90300	71200	55100	41800	31000		
		P	71,3	69,1	64,5	60,0	54,6	49,0	43,4	37,9	32,6	27,7		
HGX88e/3235-4 HGX88e/3235-4 S	30	Q	362000	334000	281000	234000	192000	156000	124000	97000	74300	55700	40700	29100
		P	62,0	61,5	59,8	57,6	54,1	50,0	45,4	40,6	35,7	30,8	26,2	22,0
	40	Q	310000	285000	239000	198000	162000	131000	104000	80100	60900	45200	32600	
		P	74,4	72,8	69,1	65,2	60,0	54,5	48,7	42,8	37,0	31,5	26,4	
	50	Q	255000	234000	195000	161000	131000	105000	82000	63400	48000	35500		
		P	84,5	82,0	76,5	71,1	64,5	57,7	50,9	44,2	37,8	31,8		

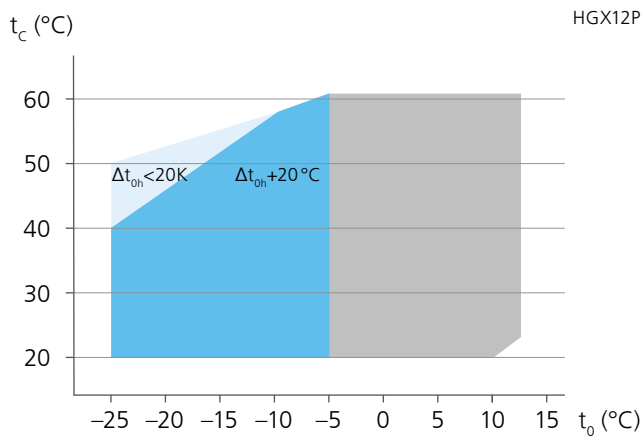
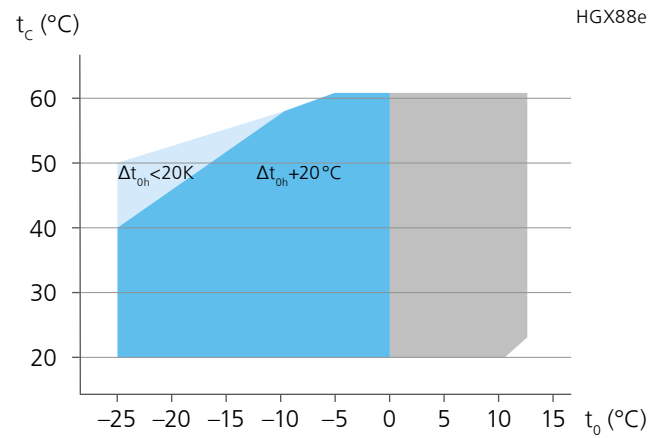
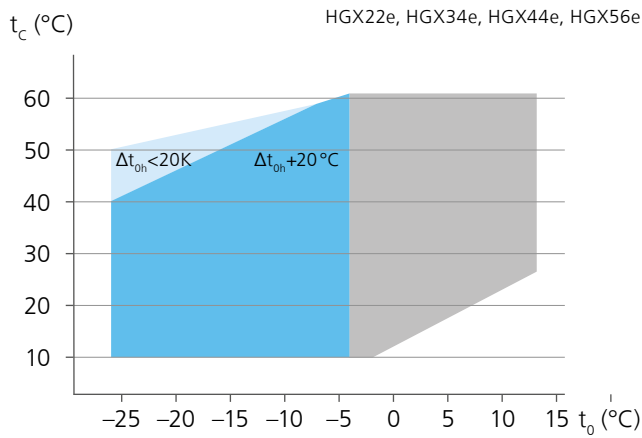
Relating to 20°C suction gas temperature without liquid subcooling

Supplementary cooling or reduced suction gas temperature

Motor version -S- (more powerful motor)

## OPERATING LIMITS

### R407C Operating limits



- $t_o$  Evaporating temperature (°C)
- $t_c$  Condensing temperature (°C)
- $\Delta t_{oh}$  Suction gas superheat (K)
- $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar  
<sup>1)</sup> LP = low pressure, HP = high pressure

- Unlimited application range
- Motor version -S- (more powerful motor)
- Supplementary cooling or reduced suction gas temperature

## NOTES

### R407C Notes

#### Performance data

The performance data for R407C are based on European Standard EN 12900 50 Hz power supply frequency.

This signifies: 20°C suction gas temperature without liquid subcooling.

Evaporation and condensing temperatures are based on the dew point values (saturated vapour conditions).

A comprehensive modification to 20°C suction gas temperature will follow at a later date.

This results in significant differences compared to specifications with liquid undercooling and/or suction-gas temperatures.

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software (vap.gea.com).

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.

For further explanations consult [www.gea.com](http://www.gea.com).

PERFORMANCE DATA

		50 Hz											
R407C		Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]						Power consumption $P_e$ [kW]			
				Evaporating temperature °C									
				12,5	10	7,5	5	0	-5	-10	-15	-20	-25
HGX12P/60-4 S	30	Q	6780	6180	5610	5080	4140	3330	2650	2080	1610	1230	
		P	0,88	0,90	0,92	0,92	0,91	0,88	0,82	0,76	0,69	0,62	
	40	Q	5870	5340	4840	4380	3560	2860	2270	1780	1360	1020	
		P	1,16	1,16	1,15	1,13	1,08	1,01	0,92	0,83	0,74	0,66	
	50	Q	5010	4550	4120	3720	3020	2420	1920	1490	1130	827	
		P	1,41	1,39	1,35	1,31	1,22	1,12	1,00	0,90	0,79	0,69	
HGX12P/75-4 HGX12P/75-4 S	30	Q	8740	7960	7230	6550	5340	4300	3420	2680	2080	1580	
		P	1,12	1,16	1,18	1,18	1,17	1,13	1,06	0,98	0,89	0,79	
	40	Q	7560	6880	6240	5650	4590	3690	2920	2290	1760	1320	
		P	1,50	1,49	1,48	1,46	1,39	1,30	1,19	1,07	0,96	0,84	
	50	Q	6450	5860	5310	4800	3890	3120	2470	1920	1460	1070	
		P	1,82	1,79	1,74	1,69	1,58	1,44	1,29	1,15	1,01	0,89	
HGX12P/90-4 HGX12P/90-4 S	30	Q	10500	9490	8620	7810	6360	5120	4080	3200	2480	1890	
		P	1,34	1,38	1,40	1,41	1,40	1,34	1,26	1,16	1,05	0,95	
	40	Q	9020	8200	7440	6730	5470	4400	3490	2730	2090	1570	
		P	1,79	1,78	1,77	1,74	1,66	1,55	1,42	1,28	1,13	1,00	
	50	Q	7690	6990	6330	5720	4640	3720	2940	2290	1740	1280	
		P	2,17	2,13	2,08	2,02	1,88	1,72	1,55	1,37	1,21	1,06	
HGX12P/110-4 HGX12P/110-4 S	30	Q	12300	11200	10200	9180	7480	6020	4790	3760	2910	2220	
		P	1,58	1,62	1,65	1,66	1,64	1,58	1,48	1,37	1,24	1,11	
	40	Q	10600	9640	8750	7910	6430	5170	4100	3200	2460	1850	
		P	2,10	2,10	2,08	2,05	1,95	1,82	1,67	1,50	1,33	1,18	
	50	Q	9040	8210	7440	6730	5460	4370	3460	2690	2040	1500	
		P	2,56	2,51	2,45	2,38	2,21	2,02	1,82	1,61	1,42	1,25	
HGX22e/125-4 HGX22e/125-4 S	30	Q	14400	13100	11900	10800	8790	7070	5630	4420	3420	2600	
		P	1,78	1,82	1,85	1,87	1,85	1,78	1,67	1,53	1,39	1,25	
	40	Q	12500	11400	10300	9300	7560	6060	4800	3760	2890	2160	
		P	2,36	2,35	2,33	2,30	2,19	2,04	1,87	1,68	1,5	1,32	
	50	Q	10700	9640	8740	7910	6410	5120	4050	3150	2400	1760	
		P	2,87	2,81	2,75	2,67	2,48	2,27	2,04	1,81	1,59	1,40	
HGX22e/160-4 HGX22e/160-4 S	30	Q	17600	16000	14500	13200	10700	8730	6950	5470	4240	3230	
		P	2,18	2,24	2,28	2,30	2,27	2,30	2,16	1,99	1,79	1,61	
	40	Q	15200	13800	12500	11300	9180	7500	5950	4650	3580	2680	
		P	2,90	2,90	2,87	2,83	2,69	2,64	2,42	2,18	1,94	1,72	
	50	Q	12900	11700	10700	9590	7780	6350	5020	3900	2970	2180	
		P	3,53	3,46	3,38	3,28	3,05	2,93	2,64	2,34	2,06	1,81	
HGX22e/190-4 HGX22e/190-4 S	30	Q	21800	19900	18100	16400	13300	10800	8550	6700	5180	3960	
		P	2,67	2,74	2,79	2,81	2,78	2,83	2,65	2,44	2,20	1,98	
	40	Q	18900	17200	15600	14100	11500	9220	7310	5710	4390	3290	
		P	3,54	3,54	3,51	3,46	3,29	3,25	2,97	2,68	2,38	2,10	
	50	Q	16100	14600	13300	12000	9700	7790	6170	4810	3650	2670	
		P	4,31	4,23	4,13	4,01	3,73	3,60	3,24	2,87	2,53	2,22	
HGX34e/215-4 HGX34e/215-4 S	30	Q	25600	23300	21100	19100	15600	12200	9720	7650	5910	4480	
		P	3,45	3,49	3,50	3,48	3,39	3,16	2,94	2,67	2,38	2,09	
	40	Q	22400	20300	18400	16600	13400	10400	8190	6410	4920	3700	
		P	4,38	4,33	4,26	4,17	3,94	3,60	3,25	2,89	2,52	2,17	
	50	Q	19100	17300	15600	14100	11300	8590	6820	5330	4100	3100	
		P	5,19	5,06	4,91	4,75	4,39	3,98	3,54	3,09	2,66	2,27	
HGX34e/255-4 HGX34e/255-4 S	30	Q	29600	27000	24600	22300	18300	14500	11500	9040	7030	5300	
		P	4,30	4,30	4,28	4,23	4,08	3,84	3,54	3,20	2,85	2,48	
	40	Q	26000	23600	21500	19500	15800	12300	9730	7660	5940	4430	
		P	5,33	5,24	5,13	5,00	4,71	4,38	3,94	3,50	3,06	2,63	
	50	Q	22200	20200	18300	16500	13400	10200	8080	6420	5050	3820	
		P	6,25	6,08	5,89	5,69	5,25	4,83	4,29	3,76	3,26	2,79	
HGX34e/315-4 HGX34e/315-4 S	30	Q	35900	32700	29800	27000	22100	17600	14100	11100	8590	6550	
		P	4,95	5,00	5,01	4,99	4,86	4,69	4,34	3,96	3,55	3,11	
	40	Q	31300	28500	25900	23500	19200	15100	12000	9420	7260	5500	
		P	6,32	6,25	6,16	6,04	5,72	5,33	4,85	4,33	3,80	3,27	
	50	Q	26800	24300	22100	20000	16200	12800	10200	7910	6060	4550	
		P	7,63	7,45	7,24	7,02	6,50	5,87	5,25	4,63	3,99	3,37	
HGX34e/380-4 HGX34e/380-4 S	30	Q	43500	39600	36000	32700	26700	21600	17500	13900	10900	8310	
		P	6,40	6,35	6,27	6,17	5,93	5,84	5,38	4,91	4,42	3,90	
	40	Q	38000	34600	31400	28400	23200	18700	15100	12000	9320	7140	
		P	7,95	7,78	7,59	7,39	6,94	6,71	6,08	5,45	4,82	4,18	
	50	Q	32200	29300	26500	24000	19600	15800	12800	10100	7900	6070	
		P	9,52	9,23	8,92	8,60	7,93	7,49	6,69	5,91	5,13	4,36	

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)



R407C			50 Hz										
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]					Power consumption $P_e$ [kW]					
			Evaporating temperature °C										
			12,5	10	7,5	5	0	-5	-10	-15	-20	-25	
HGX44e/475-4 HGX44e/475-4 S	30	Q	56600	51700	47100	42800	35200	28500	22900	18100	14100	10700	
		P	7,20	7,25	7,25	7,21	7,03	6,66	6,24	5,73	5,18	4,59	
	40	Q	50200	45800	41700	37800	30900	24900	19900	15600	12000	8850	
		P	9,13	9,03	8,89	8,72	8,28	7,69	7,05	6,35	5,61	4,87	
	50	Q	43600	39700	36000	32600	26500	21200	16800	13100	9850	7100	
		P	10,80	10,50	10,30	10,00	9,33	8,54	7,69	6,80	5,90	5,02	
HGX44e/565-4 HGX44e/565-4 S	30	Q	67400	61600	56200	51100	42000	33900	27300	21700	17000	12900	
		P	8,54	8,60	8,61	8,56	8,34	7,93	7,42	6,81	6,14	5,44	
	40	Q	60000	54700	49800	45200	37000	29700	23800	18700	14500	10800	
		P	10,80	10,70	10,50	10,30	9,83	9,18	8,40	7,55	6,67	5,78	
	50	Q	52200	47500	43100	39000	31800	25300	20100	15700	12000	8650	
		P	12,80	12,50	12,20	11,80	11,00	10,20	9,18	8,10	7,01	5,95	
HGX44e/665-4 HGX44e/665-4 S	30	Q	78700	71900	65500	59600	48900	40000	32200	25500	19800	15000	
		P	10,00	10,00	10,00	10,00	9,76	9,23	8,65	7,95	7,17	6,36	
	40	Q	69800	63600	57900	52500	42900	34900	27900	21900	16800	12400	
		P	12,70	12,50	12,30	12,10	11,50	10,60	9,77	8,80	7,78	6,75	
	50	Q	60600	55100	49900	45200	36700	29700	23500	18300	13800	9890	
		P	15,10	14,70	14,40	13,90	13,00	11,80	10,60	9,43	8,18	6,96	
HGX44e/770-4 HGX44e/770-4 S	30	Q	92000	84000	76600	69600	57100	46300	37100	29300	22700	17000	
		P	11,60	11,70	11,70	11,60	11,30	10,80	10,00	9,22	8,26	7,23	
	40	Q	81400	74200	67400	61200	49900	40300	32000	25000	19000	13900	
		P	14,80	14,70	14,40	14,10	13,30	12,40	11,30	10,00	8,82	7,51	
	50	Q	70400	64000	58000	52400	42500	34000	26800	20600	15400	10800	
		P	17,60	17,20	16,70	16,20	15,00	13,60	12,10	10,60	9,06	7,49	
HGX56e/850-4 HGX56e/850-4 S	30	Q	101000	92000	83900	76300	62800	50900	41000	32600	25400	19300	
		P	12,7	12,8	12,8	12,7	12,4	11,8	11,1	10,2	9,23	8,17	
	40	Q	89400	81500	74200	67400	55200	44500	35700	28100	21700	16100	
		P	16,2	16,0	15,8	15,4	14,7	13,7	12,5	11,3	10,0	8,68	
	50	Q	77600	70600	64100	58100	47300	38000	30200	23600	18000	13000	
		P	19,3	18,8	18,3	17,8	16,5	15,2	13,7	12,1	10,5	8,93	
HGX56e/995-4 HGX56e/995-4 S	30	Q	121000	111000	101000	91500	75400	61200	49300	39100	30500	23200	
		P	14,3	14,5	14,6	14,6	14,4	13,8	13,0	11,9	10,7	9,45	
	40	Q	107000	96900	88300	80300	65900	53300	42700	33600	25900	19400	
		P	18,8	18,7	18,5	18,2	17,3	16,2	14,8	13,3	11,6	10,0	
	50	Q	92100	83900	76400	69300	56700	45600	36300	28400	21600	15800	
		P	23,1	22,6	22,0	21,4	19,9	18,2	16,3	14,3	12,2	10,2	
HGX56e/1155-4 HGX56e/1155-4 S	30	Q	139000	127000	115000	105000	85600	69200	55500	43800	33900	25400	
		P	18,2	18,3	18,3	18,2	17,7	16,9	15,7	14,4	12,8	11,2	
	40	Q	123000	112000	102000	91800	74900	60100	47800	37300	28400	20700	
		P	23,1	22,9	22,5	22,0	20,8	19,4	17,6	15,7	13,7	11,7	
	50	Q	106000	96100	87100	78700	63800	50800	40000	30800	23000	16100	
		P	27,4	26,8	26,0	25,2	23,4	21,3	19,0	16,6	14,1	11,6	
HGX88e/2735-4 HGX88e/2735-4 S	30	Q	323000	295000	269000	244000	201000	163000	130000	103000	79900	61000	
		P	40,60	41,00	41,00	40,80	39,70	37,70	35,00	31,90	28,50	25,00	
	40	Q	286000	260000	237000	215000	176000	142000	113000	87700	67300	50300	
		P	51,80	51,20	50,30	49,20	46,40	43,00	39,10	34,90	30,60	26,40	
	50	Q	248000	225000	204000	185000	150000	120000	94400	73000	55200	40400	
		P	61,20	59,70	58,00	56,10	51,80	47,10	42,10	37,00	32,00	27,30	
HGX88e/3235-4 HGX88e/3235-4 S	30	Q	374000	341000	311000	283000	232000	188000	151000	119000	92500	70500	
		P	48,00	48,40	48,50	48,30	46,90	44,50	41,40	37,80	33,80	29,60	
	40	Q	331000	302000	274000	249000	203000	164000	130000	102000	78000	58300	
		P	61,30	60,50	59,50	58,20	54,90	50,80	46,20	41,30	36,20	31,20	
	50	Q	287000	261000	237000	214000	174000	139000	110000	84800	64200	47000	
		P	72,50	70,70	68,60	66,30	61,30	55,70	49,90	43,80	37,90	32,20	

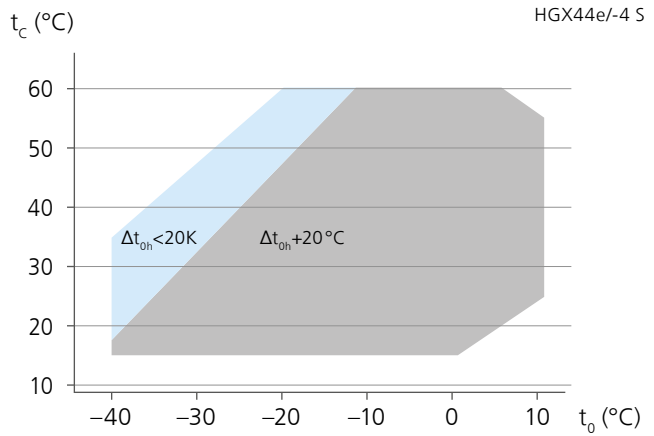
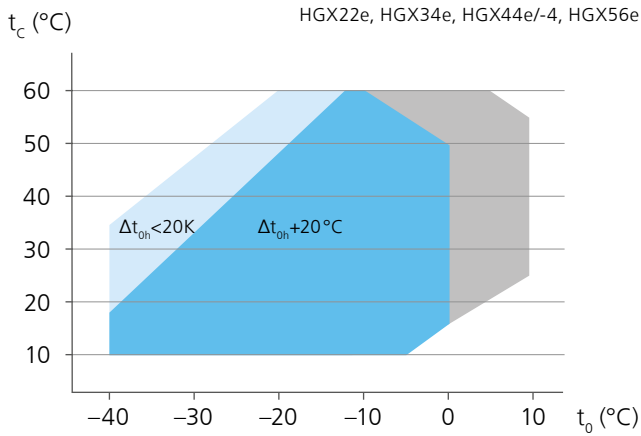
Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

## OPERATING LIMITS

### R407A Operating limits



- $t_o$  Evaporating temperature (°C)
- $t_c$  Condensing temperature (°C)
- $\Delta t_{oh}$  Suction gas superheat (K)
- $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar  
<sup>1)</sup> LP = low pressure, HP = high pressure

- Unlimited application range
- Motor version -S- (more powerful motor)
- Supplementary cooling or reduced suction gas temperature

## NOTES

### R407A Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to the operating limits may occur when using a frequency converter.

#### Performance data

The performance data for R407A are based on European Standard EN 12900 50 Hz power supply frequency. This signifies: 20°C suction gas temperature without liquid subcooling. Evaporation and condensing temperatures are based on the dew point values (saturated vapour conditions).

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software (vap.gea.com).

#### ASERCOM certified performance data



For compressors with this label, the performance data are certified according to the strict requirements of ASERCOM.

ASERCOM is the Association of European Refrigeration Compressors and Controls Manufacturers.

Information about the Association and the constantly updated overview of certified GEA compressors can be found at [www.asercom.org](http://www.asercom.org) and [www.gea.com](http://www.gea.com).

PERFORMANCE DATA

R407A														50 Hz
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]											
			Evaporating temperature °C											
			10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40
HGX22e/125-4 HGX22e/125-4 S	30	Q	15200	13800	12600	10200	8240	6580	5180	4000	3030	2220	1570	1030
		P	2,06	2,08	2,09	2,08	2,01	1,90	1,77	1,62	1,46	1,29	1,13	0,992
	40	Q	13300	12000	10900	8810	7090	5630	4400	3370	2520	1830	1250	
		P	2,60	2,57	2,53	2,43	2,29	2,12	1,93	1,74	1,55	1,37	1,20	
	50	Q	11300	10200	9170	7410	5920	4660	3620	2750	2040			
		P	3,08	3,01	2,93	2,74	2,53	2,30	2,07	1,84	1,63			
HGX22e/160-4 HGX22e/160-4 S	30	Q	19300	17500	15900	12600	10200	8120	6450	5060	3920	2960	2130	1360
		P	2,72	2,69	2,66	2,58	2,43	2,30	2,16	2,02	1,87	1,69	1,48	1,22
	40	Q	17000	15400	13900	11100	8860	7060	5580	4350	3310	2400	1580	
		P	3,30	3,23	3,15	3,00	2,79	2,60	2,41	2,21	1,99	1,75	1,48	
	50	Q	14700	13200	11900	9540	7630	6050	4720	3600	2630			
		P	3,86	3,74	3,61	3,40	3,13	2,88	2,62	2,35	2,06			
HGX22e/190-4 HGX22e/190-4 S	30	Q	22500	20500	18600	15300	12600	10200	8100	6400	4970	3760	2750	1870
		P	3,48	3,40	3,32	3,26	3,04	2,82	2,62	2,41	2,20	1,98	1,75	1,49
	40	Q	19600	17800	16200	13400	10900	8760	6980	5490	4240	3180	2270	
		P	4,23	4,10	3,96	3,81	3,50	3,21	2,94	2,67	2,40	2,13	1,86	
	50	Q	16800	15300	13900	11400	9190	7370	5850	4570	3510			
		P	5,00	4,80	4,61	4,35	3,95	3,57	3,22	2,89	2,56			
HGX34e/215-4 HGX34e/215-4 S	30	Q	24600	22400	20400	16500	13300	10600	8200	6230	4590	3270	2220	1430
		P	3,47	3,47	3,44	3,34	3,17	2,94	2,67	2,38	2,08	1,79	1,53	1,31
	40	Q	21500	19500	17600	14100	11300	8800	6740	5020	3620	2500	1640	
		P	4,47	4,36	4,23	3,99	3,64	3,27	2,88	2,50	2,13	1,80	1,52	
	50	Q	18200	16400	14800	11700	9170	7070	5310	3880	2730			
		P	5,37	5,15	4,93	4,55	4,04	3,53	3,03	2,56	2,14			
HGX34e/255-4 HGX34e/255-4 S	30	Q	28900	26500	24100	19600	16000	12800	9990	7640	5670	4050	2760	1790
		P	3,72	3,81	3,86	3,91	3,81	3,60	3,32	2,97	2,60	2,22	1,85	1,53
	40	Q	25000	22800	20800	16800	13600	10900	8440	6400	4690	3290	2180	
		P	4,86	4,85	4,81	4,73	4,44	4,08	3,65	3,19	2,71	2,25	1,82	
	50	Q	20900	19000	17300	13900	11200	8820	6810	5110	3700			
		P	5,89	5,78	5,64	5,42	4,96	4,43	3,87	3,28	2,71			
HGX34e/315-4 HGX34e/315-4 S	30	Q	36600	33300	30200	24400	19700	15700	12300	9450	7100	5180	3630	2400
		P	4,89	4,92	4,92	4,74	4,56	4,29	3,95	3,56	3,13	2,68	2,23	1,80
	40	Q	31700	28800	26100	21000	16900	13400	10400	7920	5870	4180	2790	
		P	6,19	6,12	6,02	5,67	5,30	4,87	4,37	3,84	3,28	2,72	2,17	
	50	Q	26800	24300	21900	17600	14000	11000	8480	6370	4620			
		P	7,41	7,23	7,03	6,50	5,94	5,33	4,67	3,98	3,29			
HGX34e/380-4 HGX34e/380-4 S	30	Q	43800	39900	36200	29300	23900	19200	15200	11900	9030	6720	4830	3290
		P	6,24	6,23	6,19	5,93	5,68	5,33	4,91	4,42	3,89	3,34	2,79	2,25
	40	Q	37900	34500	31300	25300	20500	16500	13000	10100	7560	5510	3790	
		P	7,77	7,64	7,49	7,05	6,59	6,04	5,43	4,77	4,09	3,40	2,72	
	50	Q	32000	29100	26300	21200	17200	13700	10700	8180	6060			
		P	9,22	8,97	8,70	8,08	7,38	6,62	5,81	4,97	4,12			
HGX44e/475-4 HGX44e/475-4 S	30	Q	56800	51900	47300	38700	31500	25300	20000	15600	11900	8840	6390	4420
		P	7,37	7,47	7,51	7,40	7,15	6,75	6,22	5,61	4,95	4,26	3,57	2,92
	40	Q	49700	45300	41200	33500	27100	21700	17100	13200	9960	7310	5130	
		P	9,41	9,35	9,23	8,86	8,33	7,67	6,91	6,09	5,24	4,39	3,57	
	50	Q	42500	38600	35000	28300	22800	18100	14100	10800	8040			
		P	11,2	11,0	10,7	10,1	9,34	8,41	7,42	6,39	5,35			
HGX44e/565-4 HGX44e/565-4 S	30	Q	67800	61900	56400	46000	37500	30200	24000	18800	14400	10800	7830	5480
		P	8,75	8,87	8,92	8,84	8,53	8,04	7,41	6,67	5,87	5,04	4,22	3,44
	40	Q	59400	54200	49300	39900	32400	26000	20600	16000	12200	8970	6380	
		P	11,1	11,1	10,9	10,6	9,95	9,15	8,24	7,25	6,22	5,20	4,22	
	50	Q	51000	46300	42000	33700	27300	21800	17100	13200	9890			
		P	13,4	13,1	12,8	12,1	11,1	10,0	8,85	7,60	6,35			
HGX44e/665-4 HGX44e/665-4 S <sup>1)</sup>	30	Q	79000	72100	65700	53800	43800	35200	27800	21600	16500	12300	8820	6070
		P	10,2	10,3	10,4	10,3	10,0	9,45	8,71	7,86	6,93	5,96	5,00	4,09
	40	Q	69000	62900	57100	46500	37700	30100	23700	18300	13800	10100	7030	
		P	13,1	13,0	12,8	12,4	11,6	10,7	9,68	8,53	7,34	6,15	5,00	
	50	Q	58900	53500	48500	39200	31500	25000	19500	14900	11100			
		P	15,7	15,4	15,0	14,2	13,0	11,7	10,3	8,94	7,49			

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

<sup>1)</sup> The compressor HGX44e/665-4S is ASERCOM certified



R407A performance data for further HG type series can be viewed via our GEA VAP software (vap.gea.com).

## PERFORMANCE DATA

		50 Hz												
R407A														
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]												
		Evaporating temperature °C												
		10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	
HGX44e/770-4 HGX44e/770-4 S	30	Q	91500	83600	76200	62700	51100	41100	32600	25400	19500	14600	10600	7340
		P	11,8	12,0	12,0	11,9	11,5	10,9	10,0	9,09	8,01	6,89	5,78	4,73
	40	Q	80000	72900	66300	54400	44100	35300	27900	21600	16400	12100	8530	
		P	15,2	15,1	14,9	14,3	13,4	12,4	11,1	9,86	8,49	7,11	5,78	
	50	Q	68400	62200	56400	46000	37100	29500	23100	17800	13300			
		P	18,3	18,0	17,5	16,4	15,1	13,6	12,0	10,3	8,66			
HGX56e/850-4 HGX56e/850-4 S	30	Q	99300	90700	82500	69100	56300	45400	36000	28100	21600	16200	11800	8220
		P	13,0	13,2	13,2	13,2	12,7	12,0	11,1	10,0	8,82	7,57	6,33	5,16
	40	Q	86800	79000	71800	59900	48700	39000	30900	24000	18200	13500	9570	
		P	16,7	16,6	16,4	15,8	14,8	13,7	12,3	10,8	9,35	7,82	6,34	
	50	Q	74300	67500	61100	50700	40900	32700	25700	19800	14900			
		P	20,1	19,7	19,2	18,1	16,6	15,0	13,2	11,4	9,54			
HGX56e/995-4 HGX56e/995-4 S	30	Q	116000	106000	96400	79600	65300	52900	42200	33100	25500	19000	13600	9140
		P	15,6	15,6	15,6	15,2	14,6	13,8	12,7	11,5	10,2	8,81	7,32	5,81
	40	Q	103000	93500	85300	70000	57100	45900	36400	28300	21400	15600	10700	
		P	19,9	19,6	19,2	18,3	17,1	15,7	14,2	12,5	10,7	8,90	7,02	
	50	Q	88600	80700	73300	59700	48300	38500	30100	23100	17100			
		P	23,8	23,2	22,5	21,0	19,2	17,3	15,2	13,0	10,8			
HGX56e/1155-4 HGX56e/1155-4 S	30	Q	138000	126000	115000	93400	75800	60800	48000	37300	28400	21100	15200	10500
		P	18,6	18,9	19,0	18,8	18,2	17,2	15,9	14,4	12,7	11,1	9,43	7,86
	40	Q	121000	110000	99300	80800	65400	52200	41000	31600	23900	17500	12200	
		P	23,9	23,7	23,4	22,6	21,2	19,6	17,7	15,7	13,6	11,5	9,61	
	50	Q	103000	93400	84500	68300	54900	43500	33900	25900	19200			
		P	28,7	28,1	27,4	25,9	23,9	21,6	19,1	16,6	14,1			

Relating to 20°C suction gas temperature without liquid subcooling

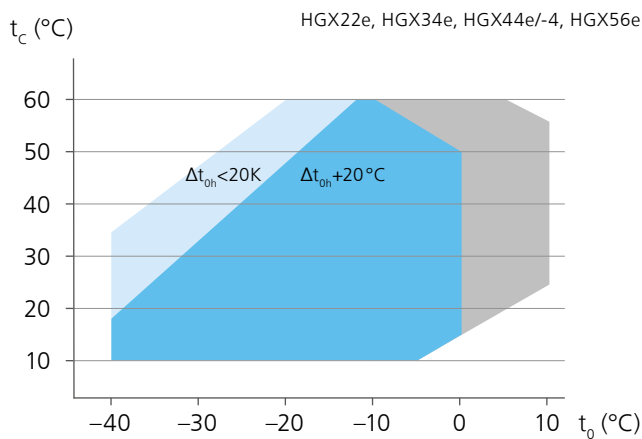
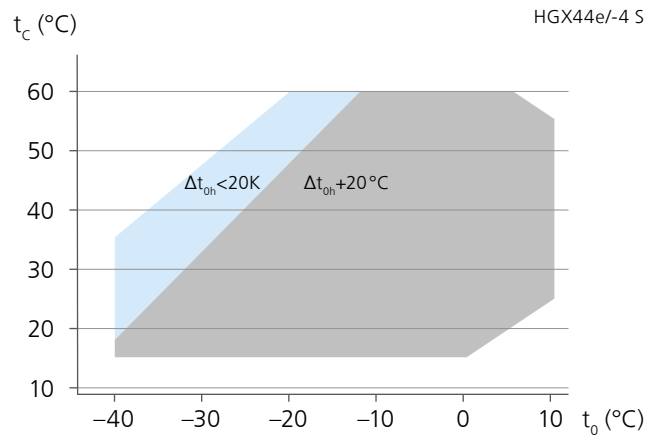
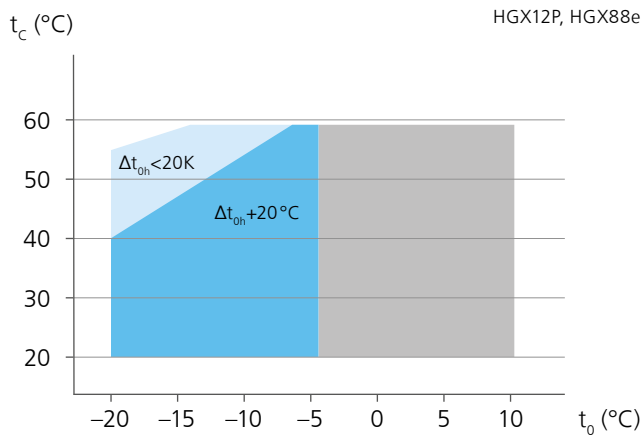
■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

R407A performance data for further HG type series can be viewed via our GEA VAP software ([vap.gea.com](http://vap.gea.com)).

## OPERATING LIMITS

### R407F Operating limits



- $t_o$  Evaporating temperature (°C)
- $t_c$  Condensing temperature (°C)
- $\Delta t_{oh}$  Suction gas superheat (K)
- $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar  
<sup>1)</sup> LP = low pressure, HP = high pressure

- Unlimited application range
- Motor version -S- (more powerful motor)
- Supplementary cooling or reduced suction gas temperature

## NOTES

### R407F Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.

For further explanations consult [www.gea.com](http://www.gea.com).

#### Performance data

The performance data for R407F are based on European Standard EN 12900 with a 50 Hz power supply frequency. This signifies: 20°C suction gas temperature without liquid subcooling.

Evaporation and condensing temperatures are based on the dew point values (saturated vapour conditions).

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software ([vap.gea.com](http://vap.gea.com)).

#### ASERCOM certified performance data



For compressors with this label, the performance data are certified according to the strict requirements of ASERCOM.

ASERCOM is the Association of European Refrigeration Compressors and Controls Manufacturers.

Information about the Association and the constantly updated overview of certified GEA compressors can be found at [www.asercom.org](http://www.asercom.org) and [www.gea.com](http://www.gea.com).

PERFORMANCE DATA

		50 Hz												
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]								Power consumption $P_e$ [kW]				
		Evaporating temperature °C												
		10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	
HGX12P/60-4 S	30	Q	7240	6570	5950	4840	3890	3080	2410	1850				
		P	1,10	1,13	1,15	1,15	1,12	1,06	0,982	0,894				
	40	Q	6290	5700	5150	4180	3340	2640	2040	1540				
		P	1,41	1,42	1,40	1,36	1,27	1,17	1,06	0,948				
	50	Q	5300	4800	4330	3490	2780	2170	1660	1220				
		P	1,67	1,64	1,60	1,51	1,38	1,24	1,10	0,963				
HGX12P/75-4 HGX12P/75-4 S	30	Q	9010	8200	7440	6090	4950	3960	3130	2430				
		P	1,39	1,43	1,46	1,46	1,40	1,33	1,23	1,12				
	40	Q	7850	7140	6470	5290	4310	3440	2690	2070				
		P	1,82	1,82	1,80	1,74	1,62	1,49	1,36	1,21				
	50	Q	6670	6060	5490	4480	3670	2910	2260	1720				
		P	2,15	2,11	2,06	1,94	1,78	1,61	1,44	1,27				
HGX12P/90-4 HGX12P/90-4 S	30	Q	10800	9780	8880	7270	5760	4620	3650	2840				
		P	1,71	1,74	1,76	1,75	1,66	1,55	1,43	1,29				
	40	Q	9380	8530	7740	6320	5020	4000	3140	2400				
		P	2,18	2,17	2,14	2,06	1,89	1,73	1,55	1,38				
	50	Q	7990	7260	6580	5370	4270	3370	2620	1980				
		P	2,60	2,55	2,48	2,32	2,09	1,87	1,65	1,44				
HGX12P/110-4 HGX12P/110-4 S	30	Q	12500	11300	10300	8420	6830	5510	4390	3440				
		P	2,01	2,04	2,06	2,03	2,01	1,88	1,73	1,57				
	40	Q	10900	9860	8960	7330	5970	4800	3790	2940				
		P	2,54	2,52	2,50	2,40	2,31	2,11	1,89	1,68				
	50	Q	9160	8330	7560	6180	5070	4040	3170	2430				
		P	3,04	2,98	2,91	2,72	2,54	2,27	2,00	1,74				
HGX22e/125-4 HGX22e/125-4 S	30	Q	15400	14100	12800	10600	8560	6860	5410	4190	3180	2350	1690	1160
		P	2,25	2,26	2,26	2,22	2,14	2,03	1,89	1,74	1,57	1,39	1,22	1,05
	40	Q	13600	12400	11200	9180	7420	5910	4630	3560	2670	1940	1360	
		P	2,81	2,77	2,72	2,60	2,44	2,26	2,07	1,87	1,66	1,46	1,27	
	50	Q	11700	10600	9580	7800	6260	4950	3840	2920	2160			
		P	3,35	3,25	3,16	2,94	2,71	2,47	2,22	1,97	1,73			
HGX22e/160-4 HGX22e/160-4 S	30	Q	19600	17900	16300	13100	10600	8470	6740	5300	4110	3120	2280	1520
		P	2,98	2,93	2,88	2,77	2,61	2,46	2,32	2,17	2,01	1,81	1,58	1,30
	40	Q	17500	15900	14400	11600	9300	7440	5890	4580	3490	2540	1690	
		P	3,59	3,49	3,39	3,22	2,99	2,79	2,58	2,37	2,14	1,87	1,57	
	50	Q	15300	13800	12500	10200	8140	6460	5040	3820	2770			
		P	4,20	4,05	3,90	3,67	3,37	3,09	2,80	2,51	2,19			
HGX22e/190-4 HGX22e/190-4 S	30	Q	22700	20800	19000	15800	13000	10600	8450	6680	5200	3960	2940	2100
		P	3,85	3,73	3,62	3,52	3,27	3,04	2,82	2,60	2,38	2,14	1,88	1,59
	40	Q	20000	18300	16700	13900	11400	9180	7330	5770	4460	3370	2450	
		P	4,64	4,46	4,30	4,12	3,77	3,46	3,16	2,87	2,58	2,29	1,98	
	50	Q	17400	15900	14500	11900	9680	7790	6180	4830	3700			
		P	5,47	5,24	5,02	4,72	4,27	3,85	3,46	3,09	2,72			
HGX34e/215-4 HGX34e/215-4 S	30	Q	25900	23600	21400	17200	13900	11100	8570	6520	4820	3430	2320	1450
		P	3,62	3,61	3,57	3,48	3,29	3,05	2,77	2,47	2,17	1,88	1,61	1,38
	40	Q	22700	20600	18600	14800	11800	9230	7080	5290	3840	2680	1770	
		P	4,70	4,57	4,43	4,18	3,81	3,41	3,01	2,62	2,24	1,91	1,63	
	50	Q	19400	17500	15700	12300	9650	7460	5650	4180	3020			
		P	5,68	5,45	5,20	4,80	4,26	3,72	3,20	2,72	2,29			
HGX34e/255-4 HGX34e/255-4 S	30	Q	30300	27700	25200	20500	16700	13400	10500	8020	5970	4280	2910	1820
		P	3,83	3,92	3,98	4,05	3,94	3,73	3,44	3,10	2,72	2,33	1,96	1,61
	40	Q	26300	24000	21800	17600	14300	11400	8860	6760	5000	3540	2360	
		P	5,05	5,04	4,99	4,92	4,62	4,25	3,81	3,34	2,86	2,39	1,94	
	50	Q	22000	20000	18100	14500	11700	9230	7190	5470	4050			
		P	6,15	6,03	5,88	5,67	5,19	4,65	4,07	3,47	2,89			
HGX34e/315-4 HGX34e/315-4 S	30	Q	38500	34900	31700	25600	20600	16400	12900	9900	7460	5450	3800	2430
		P	5,04	5,07	5,07	4,91	4,72	4,45	4,11	3,71	3,27	2,82	2,36	1,91
	40	Q	33500	30400	27500	22100	17700	14000	11000	8350	6230	4470	3000	
		P	6,44	6,36	6,25	5,90	5,52	5,07	4,57	4,02	3,46	2,89	2,32	
	50	Q	28500	25700	23200	18500	14800	11600	8990	6840	5070			
		P	7,76	7,57	7,35	6,80	6,23	5,59	4,92	4,22	3,51			
HGX34e/380-4 HGX34e/380-4 S	30	Q	45700	41600	37800	30700	25000	20100	15900	12400	9460	7040	5030	3320
		P	6,39	6,39	6,36	6,15	5,88	5,53	5,09	4,60	4,07	3,51	2,94	2,38
	40	Q	39900	36200	32900	26500	21500	17200	13600	10600	8000	5870	4050	
		P	8,05	7,93	7,77	7,34	6,85	6,29	5,67	5,00	4,31	3,61	2,92	
	50	Q	33800	30700	27800	22300	18000	14400	11300	8760	6630			
		P	9,65	9,39	9,10	8,45	7,73	6,94	6,11	5,26	4,40			

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)



R407F

50 Hz

Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]	
			Evaporating temperature °C											
			10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40
HGX44e/475-4 HGX44e/475-4 S	30	Q	58200	53100	48400	39600	32300	26000	20600	16100	12400	9210	6640	4520
		P	7,56	7,67	7,73	7,62	7,37	6,98	6,45	5,84	5,15	4,43	3,71	3,00
	40	Q	51000	46500	42400	34500	28100	22600	17900	13900	10500	7620	5210	
		P	9,81	9,74	9,63	9,22	8,67	7,99	7,21	6,36	5,46	4,55	3,65	
	50	Q	43900	40000	36300	29400	23900	19100	15000	11500	8460			
		P	11,8	11,6	11,3	10,6	9,78	8,81	7,76	6,67	5,55			
HGX44e/565-4 HGX44e/565-4 S	30	Q	69400	63400	57800	47100	38500	31000	24700	19400	14900	11200	8120	5600
		P	9,05	9,18	9,24	9,13	8,84	8,36	7,73	6,99	6,16	5,30	4,42	3,57
	40	Q	61000	55700	50700	41100	33500	27000	21500	16700	12800	9330	6460	
		P	11,7	11,6	11,5	11,1	10,4	9,61	8,66	7,63	6,54	5,44	4,36	
	50	Q	52600	47900	43600	35100	28600	22900	18100	14000	10400			
		P	14,1	13,8	13,5	12,8	11,8	10,6	9,35	8,02	6,66			
HGX44e/665-4 HGX44e/665-4 S <sup>1)</sup>	30	Q	81800	74700	68000	55700	45400	36500	29000	22600	17300	12900	9260	6270
		P	10,5	10,6	10,7	10,6	10,2	9,72	9,00	8,15	7,20	6,20	5,18	4,19
	40	Q	71600	65300	59400	48500	39400	31600	25000	19400	14700	10700	7220	
		P	13,6	13,5	13,4	12,8	12,0	11,1	10,0	8,88	7,63	6,36	5,11	
	50	Q	61600	56000	50900	41300	33400	26700	20900	16000	11800			
		P	16,5	16,2	15,8	14,8	13,6	12,3	10,8	9,33	7,78			
HGX44e/770-4 HGX44e/770-4 S	30	Q	93600	85500	77900	64300	52400	42200	33600	26300	20200	15100	10900	7350
		P	12,1	12,3	12,4	12,3	11,9	11,3	10,4	9,50	8,42	7,29	6,16	5,08
	40	Q	82000	74900	68200	56100	45700	36700	29100	22600	17100	12500	8480	
		P	15,8	15,7	15,5	14,9	14,0	12,9	11,7	10,3	8,99	7,58	6,20	
	50	Q	70500	64300	58400	47900	38900	31100	24400	18700	13900			
		P	19,2	18,8	18,3	17,2	15,8	14,3	12,7	11,0	9,27			
HGX56e/850-4 HGX56e/850-4 S	30	Q	104000	94600	86300	70700	57800	46600	37100	29100	22400	16800	12200	8390
		P	13,5	13,7	13,8	13,6	13,2	12,5	11,6	10,4	9,26	7,96	6,64	5,36
	40	Q	90800	82900	75500	61800	50400	40600	32200	25100	19100	14100	9680	
		P	17,5	17,4	17,2	16,5	15,5	14,3	12,9	11,4	9,82	8,18	6,55	
	50	Q	78100	71200	64700	52700	42900	34400	27200	21000	15600			
		P	21,3	20,8	20,3	19,1	17,5	15,8	13,9	12,0	10,0			
HGX56e/995-4 HGX56e/995-4 S	30	Q	122000	112000	102000	83700	68600	55500	44200	34600	26600	19800	14100	9420
		P	16,5	16,5	16,4	16,0	15,4	14,5	13,4	12,1	10,7	9,23	7,65	6,04
	40	Q	108000	98400	89700	73600	60000	48200	38100	29600	22300	16200	11000	
		P	20,9	20,6	20,2	19,3	18,0	16,6	15,0	13,2	11,3	9,38	7,36	
	50	Q	93700	85400	77600	63100	51100	40700	31900	24300	17900			
		P	25,1	24,4	23,8	22,2	20,4	18,4	16,2	13,9	11,4			
HGX56e/1155-4 HGX56e/1155-4 S	30	Q	141000	129000	117000	96000	78300	63100	50200	39300	30100	22500	16300	11100
		P	18,9	19,2	19,3	19,2	18,6	17,6	16,3	14,8	13,1	11,3	9,59	7,89
	40	Q	124000	113000	103000	83800	68200	54900	43500	33800	25600	18700	12700	
		P	24,6	24,4	24,1	23,4	22,0	20,3	18,3	16,2	14,0	11,8	9,65	
	50	Q	106000	96600	87800	71500	58000	46400	36500	28000	20700			
		P	29,8	29,2	28,5	27,0	24,9	22,5	19,9	17,2	14,4			
HGX88e/2735-4 HGX88e/2735-4 S	30	Q	346000	315000	287000	235000	191000	153000	121000	93000				
		P	50,1	49,9	49,3	47,5	45,4	41,8	38,0	34,1				
	40	Q	302000	275000	250000	205000	166000	132000	104000	79300				
		P	61,2	60,0	58,5	54,9	51,3	46,4	41,4	36,6				
	50	Q	258000	235000	213000	174000	141000	111000	86300	65800				
		P	70,7	68,5	66,0	60,8	55,8	49,7	43,7	38,1				
HGX88e/3235-4 HGX88e/3235-4 S	30	Q	398000	363000	331000	272000	221000	178000	141000	109000				
		P	58,8	58,7	58,2	56,3	54,0	49,8	45,3	40,6				
	40	Q	349000	318000	290000	238000	193000	154000	121000	92600				
		P	72,7	71,3	69,6	65,4	61,2	55,3	49,2	43,3				
	50	Q	297000	270000	245000	200000	162000	129000	99600	75800				
		P	83,7	81,1	78,3	72,1	66,1	58,7	51,5	44,7				

Relating to 20°C suction gas temperature without liquid subcooling

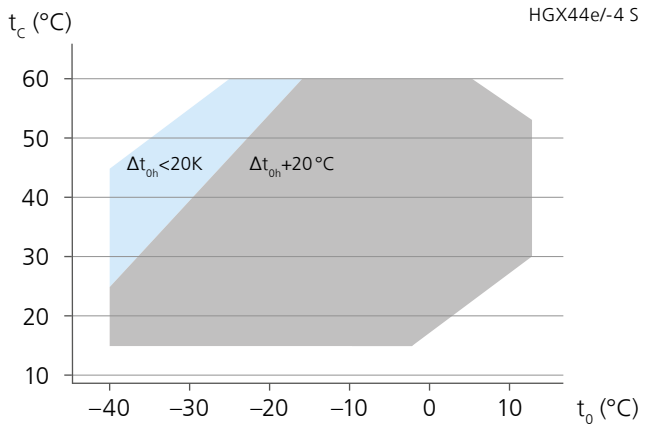
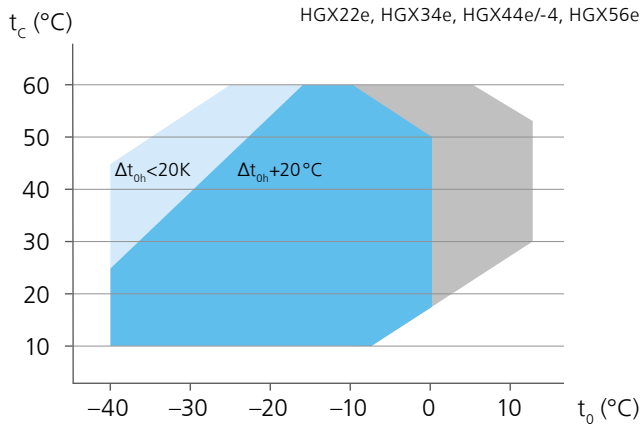
- Supplementary cooling or reduced suction gas temperature
- Motor version -S- (more powerful motor)

<sup>1)</sup> The Compressor HGX44e/665-4S is ASERCOM certified



## OPERATING LIMITS

### R448A/R449A Operating limits



- $t_o$  Evaporating temperature (°C)
- $t_c$  Condensing temperature (°C)
- $\Delta t_{oh}$  Suction gas superheat (K)
- $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar  
<sup>1)</sup> LP = low pressure, HP = high pressure

- Unlimited application range
- Motor version -S- (more powerful motor)
- Supplementary cooling or reduced suction gas temperature

## NOTES

### R448A/R449A Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to the operating limits may occur when using a frequency converter.

#### Performance data

The performance data for R448A and R449A are based on European Standard EN 12900 50 Hz power supply frequency. This signifies: 20°C suction gas temperature without liquid subcooling. Evaporation and condensing temperatures are based on the dew point values (saturated vapour conditions).

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software (vap.gea.com).

#### ASERCOM certified performance data



For compressors with this label, the performance data are certified according to the strict requirements of ASERCOM.

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Information about the Association and the constantly updated overview of certified GEA compressors can be found at [www.asercom.org](http://www.asercom.org) and [www.gea.com](http://www.gea.com).

PERFORMANCE DATA

R448A		50 Hz													
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]							Power consumption $P_e$ [kW]						
		Evaporating temperature °C													
		12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	
HGX22e/125-4 HGX22e/125-4 S	30	Q	16600	15200	13800	12600	10300	8330	6680	5290	4130	3160	2370	1710	1170
		P	2,00	2,06	2,10	2,12	2,12	2,06	1,96	1,82	1,66	1,48	1,30	1,12	0,958
	40	Q	14500	13200	12000	10900	8870	7170	5730	4510	3500	2660	1950	1370	853
		P	2,64	2,65	2,63	2,60	2,51	2,37	2,19	1,99	1,78	1,56	1,35	1,15	0,987
	50	Q	12400	11200	10200	9180	7470	6010	4770	3730	2870	2150	1540	1010	
		P	3,22	3,16	3,10	3,02	2,83	2,61	2,37	2,11	1,85	1,60	1,37	1,16	
HGX22e/160-4 HGX22e/160-4 S	30	Q	20300	18600	17000	15400	12600	10200	8180	6480	5060	3880	2900	2100	1440
		P	2,94	2,90	2,85	2,79	2,62	2,54	2,41	2,23	2,03	1,80	1,57	1,35	1,15
	40	Q	17700	16100	14700	13400	10900	8760	7000	5520	4290	3260	2400	1670	1050
		P	3,65	3,55	3,45	3,35	3,11	2,92	2,70	2,45	2,18	1,90	1,64	1,39	1,18
	50	Q	15200	13800	12600	11400	9110	7330	5820	4560	3510	2630	1880	1230	
		P	4,34	4,19	4,04	3,88	3,52	3,24	2,93	2,60	2,27	1,96	1,66	1,40	
HGX22e/190-4 HGX22e/190-4 S	30	Q	24500	22400	20500	18700	15400	12700	10300	8260	6570	5170	3980	2980	2110
		P	3,57	3,51	3,45	3,39	3,35	3,14	2,93	2,70	2,47	2,23	1,98	1,72	1,44
	40	Q	21300	19500	17800	16200	13400	11000	8890	7140	5670	4430	3380	2460	1630
		P	4,45	4,33	4,22	4,09	3,95	3,64	3,33	3,03	2,72	2,41	2,10	1,79	1,47
	50	Q	18300	16700	15200	13900	11500	9300	7510	6010	4740	3660	2730	1880	
		P	5,33	5,14	4,96	4,77	4,51	4,09	3,68	3,29	2,90	2,52	2,14	1,78	
HGX34e/215-4 HGX34e/215-4 S	30	Q	27600	25200	23000	20900	16800	13700	10900	8490	6500	4830	3470	2370	1500
		P	3,48	3,49	3,48	3,45	3,36	3,19	2,96	2,70	2,42	2,13	1,84	1,57	1,34
	40	Q	24200	22000	20000	18100	14400	11600	9060	6980	5240	3810	2650	1740	1030
		P	4,58	4,48	4,37	4,24	4,01	3,67	3,30	2,93	2,55	2,19	1,86	1,57	1,33
	50	Q	20600	18600	16800	15100	11900	9380	7280	5520	4080	2920	2010	1320	
		P	5,59	5,38	5,17	4,95	4,57	4,08	3,58	3,10	2,64	2,21	1,85	1,54	
HGX34e/255-4 HGX34e/255-4 S	30	Q	32200	29600	27100	24700	20000	16400	13200	10400	7970	5960	4300	2950	1880
		P	3,59	3,72	3,80	3,86	3,92	3,82	3,63	3,36	3,03	2,67	2,29	1,92	1,58
	40	Q	27900	25600	23400	21300	17200	14000	11200	8720	6660	4930	3490	2310	1370
		P	4,83	4,85	4,84	4,80	4,73	4,46	4,11	3,70	3,26	2,79	2,33	1,89	1,50
	50	Q	23300	21300	19400	17600	14100	11400	9040	7040	5350	3930	2750	1790	
		P	5,95	5,87	5,76	5,63	5,43	4,99	4,49	3,94	3,38	2,81	2,27	1,77	
HGX34e/315-4 HGX34e/315-4 S	30	Q	41100	37500	34100	30900	25000	20200	16200	12800	9840	7440	5470	3850	2510
		P	4,84	4,90	4,92	4,92	4,75	4,58	4,33	4,00	3,62	3,20	2,76	2,31	1,87
	40	Q	35700	32500	29500	26700	21500	17300	13800	10800	8230	6140	4410	2960	1720
		P	6,23	6,18	6,11	6,01	5,67	5,33	4,91	4,43	3,91	3,37	2,82	2,27	1,74
	50	Q	30300	27400	24800	22400	17900	14300	11300	8770	6660	4910	3430	2170	
		P	7,55	7,40	7,22	7,03	6,50	5,98	5,39	4,76	4,09	3,42	2,74	2,09	
HGX34e/380-4 HGX34e/380-4 S	30	Q	48800	44600	40600	37000	30000	24500	19800	15700	12300	9440	7070	5090	3430
		P	6,17	6,20	6,20	6,17	5,95	5,71	5,38	4,97	4,50	3,98	3,44	2,88	2,33
	40	Q	42400	38700	35200	32000	25800	21000	16900	13400	10400	7890	5790	3990	2420
		P	7,82	7,74	7,62	7,48	7,06	6,62	6,09	5,50	4,87	4,20	3,52	2,85	2,19
	50	Q	35900	32600	29600	26900	21600	17500	14000	11100	8530	6410	4590	2990	
		P	9,40	9,19	8,96	8,70	8,08	7,42	6,69	5,92	5,11	4,28	3,46	2,65	
HGX44e/475-4 HGX44e/475-4 S	30	Q	61800	56500	51700	47100	38600	31500	25400	20200	15800	12200	9150	6660	4620
		P	7,17	7,30	7,37	7,39	7,26	7,00	6,62	6,12	5,54	4,89	4,21	3,53	2,85
	40	Q	54300	49600	45200	41100	33500	27300	21900	17300	13500	10300	7590	5340	3430
		P	9,44	9,40	9,30	9,17	8,77	8,23	7,58	6,84	6,05	5,21	4,37	3,55	2,76
	50	Q	46700	42500	38700	35100	28400	22900	18200	14300	11000	8150	5790	3760	
		P	11,5	11,3	11,0	10,7	10,0	9,25	8,33	7,34	6,32	5,28	4,26	3,28	
HGX44e/565-4 HGX44e/565-4 S	30	Q	73700	67500	61700	56200	45900	37500	30300	24200	19000	14700	11200	8160	5710
		P	8,52	8,66	8,75	8,77	8,65	8,35	7,88	7,28	6,58	5,80	4,99	4,16	3,36
	40	Q	64900	59300	54100	49200	40000	32600	26200	20900	16300	12500	9300	6620	4320
		P	11,2	11,1	11,0	10,8	10,4	9,83	9,04	8,15	7,19	6,19	5,18	4,19	3,25
	50	Q	55900	51000	46400	42100	33800	27400	21900	17300	13400	10100	7190	4750	
		P	13,7	13,4	13,1	12,7	12,1	11,0	9,95	8,75	7,52	6,27	5,04	3,87	
HGX44e/665-4 HGX44e/665-4 S <sup>1)</sup>	30	Q	87000	79500	72600	66000	53700	43800	35300	28100	22000	16900	12700	9210	6350
		P	9,92	10,1	10,2	10,2	10,1	9,81	9,26	8,57	7,75	6,85	5,90	4,93	3,99
	40	Q	76200	69500	63300	57500	46600	37900	30400	24000	18700	14200	10500	7330	4670
		P	13,0	13,0	12,9	12,7	12,2	11,5	10,6	9,58	8,47	7,30	6,12	4,96	3,86
	50	Q	65400	59500	54000	48800	39300	31700	25200	19800	15100	11300	7930	5120	
		P	16,0	15,7	15,3	14,9	14,1	12,9	11,6	10,2	8,84	7,39	5,97	4,59	

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

<sup>1)</sup> The compressor HGX44e/665-4S is ASERCOM certified



## PERFORMANCE DATA

		50 Hz													
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]			
		Evaporating temperature °C													
		12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	
<b>HGX44e/770-4</b> HGX44e/770-4 S	30	Q	99500	91100	83200	75900	62600	51100	41300	32900	25800	19900	15100	11000	7650
		P	11,5	11,7	11,8	11,8	11,7	11,3	10,7	9,91	8,96	7,92	6,82	5,71	4,61
	40	Q	87300	79800	72800	66300	54500	44300	35600	28300	22100	16900	12600	8860	5760
		P	15,3	15,2	15,0	14,8	14,1	13,3	12,2	11,0	9,79	8,44	7,08	5,74	4,46
	50	Q	75100	68400	62200	56500	46200	37300	29800	23400	18000	13500	9620	6320	
		P	18,8	18,4	18,0	17,4	16,3	14,9	13,4	11,8	10,2	8,55	6,90	5,31	
<b>HGX56e/850-4</b> HGX56e/850-4 S	30	Q	110000	101000	92100	83900	69000	56300	45500	36300	28600	22100	16700	12300	8560
		P	12,7	12,9	13,0	13,1	12,9	12,5	11,8	10,9	9,87	8,72	7,49	6,25	5,04
	40	Q	96600	88400	80600	73400	60000	48900	39400	31300	24500	18800	14000	9920	6480
		P	16,8	16,7	16,5	16,3	15,6	14,7	13,5	12,2	10,7	9,29	7,78	6,29	4,87
	50	Q	83100	75800	69000	62600	50800	41200	32900	25900	20000	15100	10800	7130	
		P	20,6	20,2	19,7	19,1	18,0	16,5	14,8	13,1	11,2	9,41	7,58	5,82	
<b>HGX56e/995-4</b> HGX56e/995-4 S	30	Q	129000	119000	108000	98500	81100	66400	53800	43000	33900	26200	19800	14400	9760
		P	15,6	15,8	15,9	15,9	15,6	15,0	14,1	13,1	11,8	10,5	9,08	7,60	6,11
	40	Q	113000	104000	94300	86000	70500	57600	46600	37100	29100	22300	16500	11400	6880
		P	20,3	20,1	19,9	19,5	18,7	17,5	16,1	14,6	12,9	11,1	9,34	7,50	5,70
	50	Q	96900	88500	80700	73300	59800	48700	39200	31000	24000	18000	12700	7940	
		P	24,6	24,2	23,6	22,9	21,5	19,8	17,8	15,8	13,6	11,4	9,22	7,01	
<b>HGX56e/1155-4</b> HGX56e/1155-4 S	30	Q	150000	137000	125000	114000	93500	76400	61600	49100	38600	29800	22500	16500	11500
		P	18,0	18,3	18,5	18,5	18,3	17,7	16,7	15,4	13,9	12,3	10,6	8,88	7,17
	40	Q	132000	120000	110000	99500	81300	66200	53200	42300	33000	25200	18800	13300	8620
		P	23,8	23,7	23,4	23,1	22,2	20,8	19,2	17,3	15,3	13,1	11,0	8,93	6,93
	50	Q	113000	103000	93500	84800	68900	55700	44400	34900	26900	20200	14400	9460	
		P	29,2	28,6	27,9	27,2	25,6	23,4	21,1	18,5	15,9	13,3	10,7	8,26	

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

PERFORMANCE DATA

R449A		50 Hz														
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]							Power consumption $P_e$ [kW]						
			Evaporating temperature °C													
			12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	
HGX22e/125-4 HGX22e/125-4 S	30	Q	16500	15100	13800	12500	10300	8300	6650	5270	4110	3150	2360	1710	1170	
		P	1,99	2,05	2,09	2,11	2,11	2,06	1,95	1,81	1,65	1,47	1,29	1,11	0,956	
	40	Q	14400	13100	11900	10800	8820	7130	5700	4490	3480	2640	1950	1360	850	
		P	2,63	2,63	2,62	2,59	2,50	2,36	2,18	1,98	1,77	1,55	1,34	1,15	0,984	
	50	Q	12300	11100	10100	9110	7420	5960	4740	3710	2850	2130	1530	1010		
		P	3,20	3,14	3,08	3,00	2,82	2,60	2,36	2,10	1,85	1,60	1,36	1,16		
HGX22e/160-4 HGX22e/160-4 S	30	Q	20200	18500	16900	15400	12600	10200	8150	6450	5040	3860	2900	2100	1440	
		P	2,92	2,88	2,83	2,78	2,61	2,53	2,40	2,23	2,02	1,80	1,57	1,35	1,14	
	40	Q	17600	16000	14600	13300	10800	8710	6960	5490	4260	3240	2390	1670	1040	
		P	3,63	3,53	3,44	3,34	3,09	2,91	2,69	2,44	2,17	1,90	1,63	1,39	1,18	
	50	Q	15000	13700	12500	11400	9040	7270	5780	4530	3490	2610	1870	1230		
		P	4,31	4,16	4,01	3,86	3,50	3,22	2,91	2,59	2,26	1,95	1,66	1,40		
HGX22e/190-4 HGX22e/190-4 S	30	Q	24400	22300	20400	18600	15400	12600	10300	8220	6550	5150	3970	2970	2110	
		P	3,55	3,50	3,44	3,37	3,33	3,13	2,91	2,69	2,46	2,22	1,97	1,71	1,44	
	40	Q	21200	19400	17700	16100	13400	10900	8840	7110	5650	4410	3360	2450	1630	
		P	4,43	4,31	4,19	4,07	3,93	3,63	3,32	3,01	2,71	2,40	2,09	1,78	1,47	
	50	Q	18200	16600	15100	13800	11400	9230	7460	5970	4710	3640	2710	1870		
		P	5,29	5,11	4,93	4,74	4,49	4,07	3,67	3,27	2,88	2,51	2,13	1,77		
HGX34e/215-4 HGX34e/215-4 S	30	Q	27400	25100	22800	20800	16800	13600	10800	8460	6470	4820	3460	2360	1500	
		P	3,46	3,47	3,46	3,44	3,35	3,18	2,95	2,69	2,41	2,12	1,84	1,57	1,34	
	40	Q	24000	21800	19800	17900	14300	11500	9010	6940	5210	3790	2640	1730	1030	
		P	4,56	4,46	4,35	4,22	3,99	3,65	3,29	2,91	2,54	2,18	1,85	1,56	1,33	
	50	Q	20400	18500	16700	15000	11800	9320	7230	5480	4050	2900	2000	1310		
		P	5,55	5,35	5,14	4,92	4,55	4,06	3,56	3,08	2,62	2,21	1,84	1,54		
HGX34e/255-4 HGX34e/255-4 S	30	Q	32100	29400	26900	24600	19900	16300	13100	10300	7940	5940	4280	2940	1870	
		P	3,57	3,70	3,79	3,84	3,90	3,81	3,61	3,35	3,02	2,66	2,28	1,91	1,57	
	40	Q	27800	25400	23200	21100	17100	13900	11100	8670	6630	4900	3470	2300	1360	
		P	4,81	4,83	4,82	4,78	4,71	4,44	4,09	3,69	3,24	2,78	2,32	1,89	1,50	
	50	Q	23100	21100	19200	17500	14000	11300	8980	7000	5310	3900	2740	1790		
		P	5,92	5,84	5,73	5,60	5,40	4,96	4,46	3,92	3,36	2,80	2,26	1,76		
HGX34e/315-4 HGX34e/315-4 S	30	Q	40900	37300	33900	30800	24900	20100	16100	12700	9800	7420	5460	3840	2510	
		P	4,81	4,87	4,90	4,90	4,73	4,56	4,31	3,99	3,61	3,19	2,75	2,31	1,87	
	40	Q	35500	32300	29300	26500	21300	17200	13700	10700	8190	6120	4390	2940	1710	
		P	6,19	6,15	6,08	5,98	5,64	5,30	4,89	4,41	3,90	3,36	2,81	2,26	1,73	
	50	Q	30000	27200	24600	22200	17800	14200	11300	8710	6620	4880	3410	2160		
		P	7,50	7,35	7,18	6,99	6,47	5,95	5,36	4,74	4,08	3,40	2,73	2,08		
HGX34e/380-4 HGX34e/380-4 S	30	Q	48500	44300	40400	36800	29900	24400	19700	15700	12300	9410	7050	5080	3420	
		P	6,14	6,17	6,17	6,14	5,92	5,69	5,36	4,95	4,48	3,97	3,43	2,88	2,33	
	40	Q	42100	38400	35000	31800	25700	20900	16800	13300	10400	7860	5760	3970	2410	
		P	7,78	7,70	7,58	7,44	7,03	6,59	6,06	5,48	4,85	4,19	3,51	2,84	2,18	
	50	Q	35600	32400	29400	26600	21400	17400	13900	11000	8480	6370	4560	2980		
		P	9,35	9,14	8,91	8,65	8,04	7,38	6,66	5,89	5,09	4,27	3,45	2,64		
HGX44e/475-4 HGX44e/475-4 S	30	Q	61400	56200	51400	46800	38400	31300	25300	20100	15800	12200	9120	6650	4610	
		P	7,14	7,26	7,33	7,36	7,22	6,98	6,59	6,10	5,52	4,88	4,20	3,52	2,85	
	40	Q	53900	49300	44900	40900	33300	27100	21800	17300	13400	10300	7550	5320	3420	
		P	9,39	9,35	9,26	9,12	8,73	8,19	7,55	6,81	6,02	5,20	4,36	3,54	2,75	
	50	Q	46300	42200	38400	34800	28100	22700	18100	14200	10900	8100	5760	3750		
		P	11,4	11,2	11,0	10,7	10,0	9,21	8,29	7,31	6,29	5,26	4,25	3,27		
HGX44e/565-4 HGX44e/565-4 S	30	Q	73300	67100	61300	55900	45700	37400	30200	24100	19000	14700	11100	8140	5700	
		P	8,47	8,62	8,71	8,73	8,61	8,31	7,85	7,25	6,55	5,78	4,97	4,15	3,35	
	40	Q	64400	58900	53700	48900	39700	32400	26100	20700	16200	12500	9260	6590	4300	
		P	11,1	11,1	10,9	10,8	10,4	9,79	9,01	8,12	7,16	6,17	5,16	4,17	3,24	
	50	Q	55500	50600	46000	41800	33600	27200	21800	17200	13300	9950	7150	4730		
		P	13,6	13,3	13,0	12,7	12,0	11,0	9,91	8,72	7,48	6,24	5,02	3,86		
HGX44e/665-4 HGX44e/665-4 S <sup>1)</sup>	30	Q	85400	78200	71400	65100	53500	43600	35200	28000	21900	16900	12700	9180	6340	
		P	9,91	10,0	10,1	10,2	10,1	9,77	9,23	8,54	7,72	6,83	5,88	4,92	3,98	
	40	Q	74900	68400	62400	56700	46300	37600	30200	23900	18600	14200	10500	7310	4660	
		P	13,0	13,0	12,8	12,7	12,2	11,4	10,5	9,54	8,43	7,28	6,10	4,95	3,85	
	50	Q	64200	58500	53200	48200	39000	31500	25100	19600	15100	11200	7890	5090		
		P	16,0	15,7	15,3	14,9	14,0	12,8	11,6	10,2	8,81	7,37	5,95	4,58		

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

<sup>1)</sup> The Compressor HGX44e/665-4S is ASERCOM certified



PERFORMANCE DATA

		50 Hz													
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]			
		Evaporating temperature °C													
		12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	-40	
<b>HGX44e/770-4</b> HGX44e/770-4 S	30	Q	98900	90600	82800	75500	62300	50900	41100	32700	25700	19900	15000	11000	7640
		P	11,4	11,6	11,8	11,8	11,6	11,2	10,6	9,87	8,93	7,90	6,80	5,69	4,60
	40	Q	86800	79300	72300	65800	54100	44100	35400	28100	22000	16800	12500	8830	5740
		P	15,2	15,1	14,9	14,7	14,1	13,2	12,2	11,0	9,75	8,41	7,06	5,72	4,45
	50	Q	74500	67900	61800	56000	45800	37000	29600	23200	17900	13400	9570	6290	
		P	18,7	18,3	17,9	17,4	16,2	14,8	13,4	11,8	10,1	8,52	6,88	5,30	
<b>HGX56e/850-4</b> HGX56e/850-4 S	30	Q	110000	101000	91600	83500	68600	56100	45300	36200	28500	22000	16700	12300	8550
		P	12,6	12,8	13,0	13,0	12,8	12,4	11,7	10,8	9,84	8,69	7,47	6,23	5,03
	40	Q	96000	87800	80100	72900	59600	48600	39200	31100	24400	18700	13900	9880	6450
		P	16,7	16,6	16,4	16,2	15,5	14,6	13,4	12,1	10,7	9,26	7,75	6,27	4,86
	50	Q	82500	75200	68400	62100	50400	40900	32700	25800	19900	15000	10800	7100	
		P	20,5	20,1	19,6	19,0	17,9	16,4	14,8	13,0	11,2	9,38	7,56	5,80	
<b>HGX56e/995-4</b> HGX56e/995-4 S	30	Q	129000	118000	108000	98000	80700	66100	53500	42800	33800	26200	19800	14400	9740
		P	15,6	15,7	15,8	15,8	15,5	14,9	14,1	13,0	11,8	10,4	9,06	7,58	6,10
	40	Q	113000	103000	93700	85400	70100	57300	46300	36900	29000	22200	16400	11400	6860
		P	20,2	20,0	19,8	19,4	18,6	17,4	16,1	14,5	12,9	11,1	9,31	7,48	5,68
	50	Q	96100	87800	80000	72800	59400	48400	38900	30800	23900	17900	12600	7900	
		P	24,5	24,0	23,5	22,8	21,4	19,7	17,8	15,7	13,6	11,4	9,19	6,99	
<b>HGX56e/1155-4</b> HGX56e/1155-4 S	30	Q	149000	136000	125000	114000	93100	76000	61400	48900	38500	29700	22400	16400	11500
		P	17,9	18,2	18,4	18,5	18,3	17,6	16,6	15,4	13,9	12,3	10,5	8,85	7,15
	40	Q	131000	120000	109000	98800	80900	65800	52900	42000	32800	25100	18700	13300	8590
		P	23,7	23,5	23,3	23,0	22,1	20,7	19,1	17,2	15,2	13,1	11,0	8,90	6,91
	50	Q	112000	102000	92800	84200	68400	55300	44100	34700	26700	20000	14400	9420	
		P	29,0	28,5	27,8	27,0	25,4	23,3	21,0	18,5	15,9	13,2	10,7	8,23	

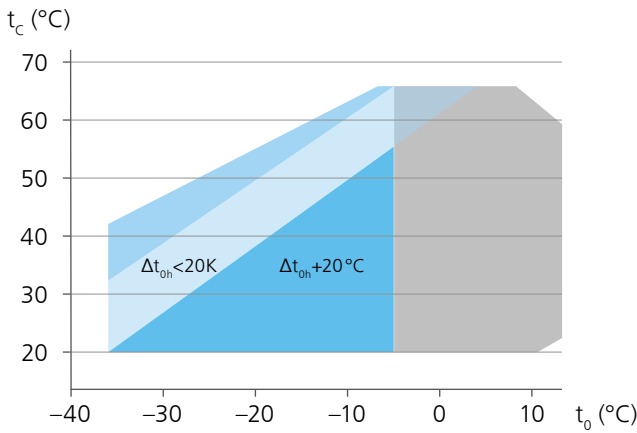
Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature

■ Motor version -S- (more powerful motor)

## OPERATING LIMITS

### R22 Operating limits



- $t_o$  Evaporating temperature (°C)
- $t_c$  Condensing temperature (°C)
- $\Delta t_{oh}$  Suction gas superheat (K)
- $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar  
<sup>1)</sup> LP = low pressure, HP = high pressure

- Unlimited application range
- Motor version -S- (more powerful motor)
- Supplementary cooling or reduced suction gas temperature
- Supplementary cooling and reduced suction gas temperature

## NOTES

### R22 Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.

For further explanations consult [www.gea.com](http://www.gea.com).

#### Performance data

The performance data for R22 are based on European Standard EN 12900 with a 50 Hz power supply frequency. This signifies: 20 °C suction gas temperature without liquid subcooling.

This results in significant differences compared to specifications with liquid undercooling and/or suction-gas temperatures.

A comprehensive modification to 20 °C suction gas temperature will follow at a later date.

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software ([vap.gea.com](http://vap.gea.com)).



PERFORMANCE DATA

		50 Hz												
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]										Power consumption $P_e$ [kW]		
		Evaporating temperature °C												
		12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	
HG12P/60-4 S	30	Q	7120	6530	5980	5460	4520	3710	3000	2390	1870	1430	1040	708
		P	0,889	0,911	0,927	0,936	0,939	0,921	0,886	0,837	0,776	0,707	0,632	0,553
	40	Q	6290	5760	5270	4800	3960	3230	2600	2050	1570	1160	798	478
	P	1,19	1,19	1,18	1,17	1,13	1,08	1,01	0,936	0,849	0,758	0,664	0,571	
	50	Q	5500	5030	4590	4170	3430	2780	2210	1720	1290	909		
		P	1,46	1,44	1,41	1,38	1,30	1,21	1,12	1,01	0,906	0,795		
HG12P/75-4 HG12P/75-4 S	30	Q	8890	8150	7460	6820	5650	4630	3750	2990	2340	1780	1300	885
		P	1,11	1,13	1,15	1,17	1,17	1,15	1,10	1,04	0,970	0,883	0,789	0,691
	40	Q	7860	7200	6580	6000	4950	4040	3240	2560	1970	1450	997	597
	P	1,49	1,49	1,48	1,46	1,42	1,35	1,26	1,16	1,06	0,947	0,830	0,714	
	50	Q	6870	6280	5730	5210	4280	3470	2760	2150	1610	1140		
		P	1,83	1,80	1,76	1,72	1,63	1,52	1,40	1,26	1,13	0,993		
HG12P/90-4 HG12P/90-4 S	30	Q	10600	9720	8900	8130	6740	5520	4470	3570	2790	2120	1550	1060
		P	1,32	1,35	1,38	1,39	1,39	1,37	1,32	1,24	1,15	1,05	0,941	0,825
	40	Q	9380	8590	7850	7160	5900	4810	3870	3050	2340	1730	1190	712
	P	1,78	1,77	1,76	1,75	1,69	1,61	1,51	1,39	1,26	1,12	0,990	0,852	
	50	Q	8190	7490	6830	6220	5100	4140	3290	2560	1920	1360		
		P	2,18	2,15	2,10	2,06	1,94	1,81	1,66	1,51	1,35	1,18		
HG12P/110-4 HG12P/110-4 S	30	Q	12500	11500	10500	9560	7920	6490	5260	4190	3280	2500	1820	1240
		P	1,55	1,59	1,62	1,64	1,64	1,61	1,55	1,46	1,36	1,23	1,10	0,970
	40	Q	11100	10100	9230	8410	6940	5660	4550	3590	2750	2030	1400	836
	P	2,09	2,09	2,08	2,05	1,99	1,89	1,77	1,63	1,48	1,32	1,16	1,00	
	50	Q	9630	8800	8030	7310	6000	4860	3870	3010	2260	1600		
		P	2,57	2,52	2,48	2,42	2,29	2,13	1,96	1,77	1,58	1,39		
HG22e/125-4 HG22e/125-4 S	30	Q	15700	14400	13200	12000	9930	8150	6630	5340	4250	3340	2580	1960
		P	1,94	1,97	1,99	2,00	1,98	1,91	1,82	1,69	1,55	1,40	1,25	1,09
	40	Q	13800	12700	11600	10600	8740	7170	5840	4700	3730	2900	2200	1600
	P	2,54	2,53	2,50	2,47	2,37	2,24	2,08	1,90	1,72	1,52	1,33	1,15	
	50	Q	12000	11000	10000	9120	7540	6170	5010	4010	3150	2400		
		P	3,11	3,06	2,99	2,91	2,73	2,53	2,31	2,07	1,83	1,59		
HG22e/160-4 HG22e/160-4 S	30	Q	19400	17800	16300	14900	12300	10100	8190	6590	5240	4120	3190	2420
		P	2,40	2,44	2,46	2,47	2,44	2,36	2,24	2,09	1,92	1,73	1,54	1,35
	40	Q	17100	15600	14300	13100	10800	8860	7200	5790	4590	3580	2720	1980
	P	3,13	3,12	3,09	3,05	2,93	2,77	2,57	2,35	2,11	1,88	1,64	1,42	
	50	Q	14800	13500	12400	11300	9300	7620	6180	4940	3880	2960		
		P	3,84	3,77	3,69	3,60	3,38	3,13	2,85	2,55	2,26	1,96		
HG22e/190-4 HG22e/190-4 S	30	Q	23400	21400	19600	17900	14800	12200	9850	7920	6300	4950	3840	2910
		P	2,90	2,94	2,97	2,98	2,94	2,84	2,70	2,52	2,31	2,09	1,86	1,63
	40	Q	20600	18900	17200	15700	13000	10700	8680	6980	5540	4320	3280	2380
	P	3,78	3,76	3,72	3,67	3,52	3,32	3,09	2,83	2,55	2,27	1,99	1,72	
	50	Q	17800	16300	14900	13600	11200	9200	7450	5960	4670	3560		
		P	4,63	4,54	4,44	4,33	4,06	3,76	3,43	3,08	2,72	2,37		
HG34e/215-4 HG34e/215-4 S	30	Q	26500	24300	22200	20300	16800	13900	11300	9010	7160	5620	4360	3310
		P	3,30	3,35	3,38	3,39	3,35	3,25	3,08	2,88	2,64	2,38	2,12	1,86
	40	Q	23300	21400	19600	17900	14800	12200	9870	7930	6290	4910	3730	2710
	P	4,31	4,29	4,25	4,19	4,02	3,80	3,53	3,23	2,91	2,58	2,26	1,96	
	50	Q	20200	18500	17000	15500	12800	10500	8480	6780	5330	4060		
		P	5,29	5,19	5,07	4,94	4,64	4,29	3,91	3,51	3,11	2,71		
HG34e/255-4 HG34e/255-4 S	30	Q	31200	28600	26200	23900	19800	16300	13200	10600	8440	6630	5130	3890
		P	3,87	3,94	3,98	3,99	3,94	3,82	3,62	3,37	3,10	2,80	2,49	2,19
	40	Q	27400	25100	23000	21000	17400	14300	11600	9330	7410	5780	4390	3200
	P	5,06	5,04	4,99	4,92	4,72	4,46	4,14	3,79	3,42	3,03	2,66	2,29	
	50	Q	23700	21800	19900	18200	15000	12300	9970	7970	6260	4770		
		P	6,21	6,09	5,96	5,80	5,45	5,04	4,59	4,12	3,64	3,17		
HG34e/315-4 HG34e/315-4 S	30	Q	38500	35300	32300	29500	24500	20100	16400	13200	10500	8200	6340	4800
		P	4,79	4,87	4,92	4,93	4,87	4,71	4,49	4,19	3,83	3,45	3,07	2,70
	40	Q	33900	31100	28500	26000	21600	17700	14400	11600	9160	7140	5420	3940
	P	6,26	6,23	6,17	6,09	5,84	5,51	5,13	4,69	4,22	3,74	3,27	2,84	
	50	Q	29400	26900	24600	22500	18600	15200	12400	9850	7730	5890		
		P	7,67	7,53	7,37	7,18	6,74	6,23	5,69	5,10	4,50	3,91		

Relating to 20°C suction gas temperature without liquid subcooling

- Supplementary cooling or reduced suction gas temperature
- Supplementary cooling and reduced suction gas temperature
- Motor version -S- (more powerful motor)

R22

50 Hz

Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]							Power consumption $P_e$ [kW]					
		Evaporating temperature °C												
		12,5	10	7,5	5	0	-5	-10	-15	-20	-25	-30	-35	
HG34e/380-4 HG34e/380-4 S	30	Q	46700	42800	39100	35700	29600	24300	19800	16000	12700	9950	7690	5830
		P	5,82	5,92	5,97	5,99	5,91	5,72	5,43	5,06	4,64	4,19	3,73	3,29
	40	Q	41000	37600	34400	31400	26100	21400	17400	14000	11200	8650	6560	4780
		P	7,60	7,56	7,49	7,39	7,08	6,68	6,21	5,68	5,12	4,54	3,98	3,45
	50	Q	35500	32500	29800	27200	22500	18500	15000	12000	9360	7120		
		P	9,31	9,14	8,93	8,70	8,16	7,56	6,89	6,18	5,46	4,75		
HG44e/475-4 HG44e/475-4 S	30	Q	58200	53600	49100	45000	37500	30800	25100	20300	16100	12500	9390	6730
		P	7,16	7,27	7,34	7,36	7,29	7,02	6,68	6,25	5,73	5,16	4,55	3,93
	40	Q	52700	48300	44300	40500	33600	27400	22200	17800	14000	10700	7780	5280
		P	9,17	9,15	9,08	8,97	8,66	8,19	7,63	6,99	6,29	5,54	4,78	4,02
	50	Q	47000	43100	39300	35900	29600	24000	19300	15300	11800	8800		
		P	11,0	10,8	10,6	10,4	9,90	9,24	8,46	7,62	6,73	5,82		
HG44e/565-4 HG44e/565-4 S	30	Q	69400	63900	58600	53700	44800	36700	30000	24300	19300	15100	11400	8180
		P	8,50	8,64	8,71	8,74	8,65	8,37	7,96	7,43	6,81	6,12	5,39	4,64
	40	Q	62900	57700	52900	48400	40200	32600	26600	21300	16800	12900	9460	6450
		P	10,8	10,8	10,7	10,6	10,20	9,79	9,11	8,33	7,48	6,58	5,66	4,74
	50	Q	56300	51500	47100	43000	35500	28600	23200	18400	14300	10800		
		P	13,1	12,9	12,6	12,4	11,7	11,0	10,1	9,10	8,02	6,91		
HG44e/665-4 HG44e/665-4 S	30	Q	81000	74500	68300	62600	52100	43300	35300	28500	22600	17500	13200	9410
		P	9,95	10,1	10,1	10,2	10,1	9,73	9,26	8,66	7,94	7,15	6,30	5,44
	40	Q	73100	67100	61500	56200	46600	38400	31200	24900	19600	14900	10900	7320
		P	11,2	12,7	12,6	12,5	12,0	11,3	10,5	9,69	8,71	7,68	6,63	5,57
	50	Q	65200	59700	54600	49700	41000	33600	27000	21400	16500	12300		
		P	15,4	15,2	14,9	14,5	13,8	12,8	11,7	10,5	9,33	8,07		
HG44e/770-4 HG44e/770-4 S	30	Q	93900	86300	79200	72600	60500	50000	40900	33000	26200	20400	15400	11100
		P	11,5	11,7	11,8	11,8	11,7	11,3	10,8	10,1	9,28	8,35	7,36	6,36
	40	Q	84700	77800	71300	65200	54100	44500	36200	29000	22800	17500	12800	8710
		P	14,8	14,8	14,6	14,5	13,9	13,2	12,3	11,3	10,1	8,97	7,74	6,51
	50	Q	75600	69300	63300	57800	47700	39000	31500	25000	19400	14500		
		P	17,9	17,7	17,3	16,9	16,0	14,9	13,6	12,3	10,9	9,43		
HG56e/850-4 HG56e/850-4 S	30	Q	104000	95400	87600	80200	66900	55000	45000	36400	29000	22600	17100	12300
		P	12,7	12,9	13,0	13,0	12,9	12,5	11,9	11,1	10,2	9,19	8,10	6,97
	40	Q	93700	86000	78800	72100	59900	49000	39900	32000	25200	19400	14200	9680
		P	16,3	16,2	16,1	15,9	15,3	14,6	13,6	12,4	11,2	9,88	8,51	7,13
	50	Q	83700	76600	70100	64000	52900	43000	34800	27600	21500	16100		
		P	19,6	19,4	19,0	18,6	17,6	16,5	15,1	13,6	12,0	10,3		
HG56e/995-4 HG56e/995-4 S	30	Q	122000	112000	103000	93700	78000	64700	52800	42600	33800	26200	19700	14100
		P	14,9	15,1	15,2	15,3	15,1	14,5	13,8	12,9	11,8	10,6	9,42	8,14
	40	Q	110000	101000	91900	84000	69700	57400	46600	37300	29200	22300	16300	11000
		P	19,1	19,1	18,9	18,7	18,0	16,9	15,7	14,4	13,0	11,4	9,90	8,33
	50	Q	97500	89300	81600	74400	61300	50200	40400	32000	24700	18400		
		P	23,1	22,8	22,4	21,9	20,7	19,0	17,4	15,7	13,9	12,0		
HG56e/1155-4 HG56e/1155-4 S	30	Q	141000	130000	119000	109000	90700	74700	61000	49300	39200	30500	23100	16600
		P	18,0	18,2	18,4	18,5	18,3	17,7	16,9	15,8	14,4	13,0	11,4	9,89
	40	Q	128000	117000	107000	97800	81200	66500	54000	43300	34100	26100	19200	13100
		P	23,1	23,0	22,9	22,6	21,8	20,7	19,3	17,7	15,9	14,0	12,0	10,1
	50	Q	114000	105000	95100	86800	71700	58300	47000	37300	28900	21700		
		P	27,9	27,5	27,0	26,4	24,9	23,4	21,4	19,3	17,0	14,7		
HG88e/2735-4 HG88e/2735-4 S	30	Q	342000	314000	288000	263000	219000	181000	148000	119000	94300	73400	55300	39500
		P	43,7	44,3	44,7	44,7	44,1	42,5	40,3	37,4	34,1	30,5	26,7	23,0
	40	Q	308000	282000	258000	236000	196000	161000	130000	104000	81300	61700	44400	28800
		P	56,2	55,9	55,3	54,4	52,1	49,1	45,4	41,3	37,0	32,5	28,1	23,8
	50	Q	274000	251000	229000	209000	172000	140000	113000	88400	67600	49100		
		P	67,0	65,8	64,3	62,6	58,8	54,3	49,4	44,2	39,0	33,7		
HG88e/3235-4 HG88e/3235-4 S	30	Q	396000	364000	334000	305000	254000	210000	171000	138000	110000	85100	64700	47300
		P	51,7	52,4	52,8	52,9	52,1	50,3	47,6	44,1	40,2	36,0	31,7	27,6
	40	Q	357000	328000	300000	274000	227000	186000	151000	121000	94500	72400	53400	37000
		P	66,6	66,1	65,4	64,4	61,6	58,0	53,6	48,9	43,8	38,8	33,8	29,3
	50	Q	318000	291000	266000	242000	199000	162000	131000	103000	79500	59300		
		P	79,4	77,9	76,1	74,1	69,5	64,2	58,5	52,6	46,6	40,9		

Relating to 20°C suction gas temperature without liquid subcooling

- Supplementary cooling or reduced suction gas temperature
- Supplementary cooling and reduced suction gas temperature
- Motor version -S- (more powerful motor)

## TECHNICAL DATA

## HG

Type	Number of cylinders	Displacement 50 / 60 Hz (1,450/1,740 rpm)  m <sup>3</sup> /h	Electrical data				Weight  kg	Connections <sup>5)</sup>		Oil charge  Ltr.	Frequency range  Hz
			Voltage <sup>1)</sup>	Max. working current <sup>2)</sup>  A (Δ / Y)	Max. power consumption <sup>2)</sup>  kW	Starting current (rotor locked)  A (Δ / Y)		Discharge line DV  mm   inch	Suction line SV  mm   inch		
HG12P/60-4 S	2	5.40 / 6.40	<sup>3)</sup>	6.8 / 3.9	2.2	40 / 23	48.0	12   1/2	16   5/8	0.8	30-70
HG12P/75-4	2	6.70 / 8.10	<sup>3)</sup>	7.1 / 4.1	2.3	40 / 23	48.0	12   1/2	16   5/8	0.8	30-70
HG12P/75-4 S	2	6.70 / 8.10	<sup>3)</sup>	8.0 / 4.6	2.6	43 / 25	49.0	12   1/2	16   5/8	0.8	30-70
HG12P/90-4	2	8.00 / 9.60	<sup>3)</sup>	8.5 / 4.9	2.8	43 / 25	49.0	12   1/2	16   5/8	0.8	30-70
HG12P/90-4 S	2	8.00 / 9.60	<sup>3)</sup>	8.8 / 5.1	2.9	45 / 26	49.0	12   1/2	16   5/8	0.8	30-70
HG12P/110-4	2	9.40 / 11.30	<sup>3)</sup>	9.2 / 5.3	3.1	43 / 25	49.0	12   1/2	16   5/8	0.8	30-70
HG12P/110-4 S	2	9.40 / 11.30	<sup>3)</sup>	10.6 / 6.1	3.6	45 / 26	49.0	12   1/2	16   5/8	0.8	30-70
HG22e/125-4	2	11.10 / 13.30	<sup>3)</sup>	9.3 / 5.4	3.0	69 / 40	74.0	16   5/8	22   7/8	1.0	30-70
HG22e/125-4 S	2	11.10 / 13.30	<sup>3)</sup>	10.8 / 6.2	3.6	69 / 40	74.0	16   5/8	22   7/8	1.0	30-70
HG22e/160-4	2	13.70 / 16.40	<sup>3)</sup>	11.1 / 6.4	3.7	69 / 40	74.0	16   5/8	22   7/8	1.0	30-70
HG22e/160-4 S	2	13.70 / 16.40	<sup>3)</sup>	13.1 / 7.6	4.4	87 / 50	76.0	16   5/8	22   7/8	1.0	30-70
HG22e/190-4	2	16.50 / 19.80	<sup>3)</sup>	13.8 / 8.0	4.8	69 / 40	74.0	16   5/8	22   7/8	1.0	30-70
HG22e/190-4 S	2	16.50 / 19.80	<sup>3)</sup>	16.2 / 9.4	5.6	87 / 50	75.0	16   5/8	22   7/8	1.0	30-70
HG34e/215-4	4	18.80 / 22.60	<sup>3)</sup>	14.0 / 8.1	4.8	87 / 50	92.0	22   7/8	28   1 1/8	1.2	25-70
HG34e/215-4 S	4	18.80 / 22.60	<sup>3)</sup>	18.3 / 10.5	6.0	132 / 76	97.0	22   7/8	28   1 1/8	1.2	25-70
HG34e/255-4	4	22.10 / 26.60	<sup>3)</sup>	17.0 / 9.8	6.0	87 / 50	92.0	22   7/8	28   1 1/8	1.2	25-70
HG34e/255-4 S	4	22.10 / 26.60	<sup>3)</sup>	21.1 / 12.2	7.2	132 / 76	96.0	22   7/8	28   1 1/8	1.2	25-70
HG34e/315-4	4	27.30 / 32.80	<sup>3)</sup>	21.1 / 12.2	7.4	111 / 64	94.0	22   7/8	28   1 1/8	1.2	25-70
HG34e/315-4 S	4	27.30 / 32.80	<sup>3)</sup>	25.5 / 14.7	8.9	132 / 76	97.0	22   7/8	28   1 1/8	1.2	25-70
HG34e/380-4	4	33.10 / 39.70	<sup>3)</sup>	26.1 / 15.1	9.3	111 / 64	93.0	22   7/8	28   1 1/8	1.2	25-70
HG34e/380-4 S	4	33.10 / 39.70	<sup>3)</sup>	31.2 / 18.0	11.1	132 / 76	96.0	22   7/8	28   1 1/8	1.2	25-70
				PW 1+2*		PW1 / PW 1+2*					
HG44e/475-4	4	41.30 / 49.60	<sup>4)</sup>	19	11.0	83 / 109	164.0	28   1 1/8	35   1 3/8	2.3	25-70
HG44e/475-4 S	4	41.30 / 49.60	<sup>4)</sup>	23	13.1	115 / 150	168.0	28   1 1/8	35   1 3/8	2.3	25-70
HG44e/565-4	4	49.20 / 59.00	<sup>4)</sup>	22	13.2	83 / 109	164.0	28   1 1/8	35   1 3/8	2.3	25-70
HG44e/565-4 S	4	49.20 / 59.00	<sup>4)</sup>	26	15.6	133 / 171	170.0	28   1 1/8	42   1 5/8	2.3	25-70
HG44e/665-4	4	57.70 / 69.20	<sup>4)</sup>	26	15.4	115 / 150	171.0	28   1 1/8	42   1 5/8	2.3	25-70
HG44e/665-4 S	4	57.70 / 69.20	<sup>4)</sup>	30	18.3	133 / 171	168.0	28   1 1/8	42   1 5/8	2.3	25-70
HG44e/770-4	4	67.00 / 80.40	<sup>4)</sup>	30	17.8	133 / 171	168.0	28   1 1/8	42   1 5/8	2.3	25-70
HG44e/770-4 S	4	67.00 / 80.40	<sup>4)</sup>	35	21.4	133 / 171	168.0	28   1 1/8	42   1 5/8	2.3	25-70
HG56e/850-4	6	73.80 / 88.60	<sup>4)</sup>	38	22.6	133 / 171	194.3	35   1 3/8	54   2 1/8	2.7	25-70
HG56e/850-4 S	6	73.80 / 88.60	<sup>4)</sup>	43	25.3	162 / 210	211.1	35   1 3/8	54   2 1/8	2.7	25-70
HG56e/995-4	6	86.60 / 103.90	<sup>4)</sup>	44	26.0	162 / 210	194.3	35   1 3/8	54   2 1/8	2.7	25-70
HG56e/995-4 S	6	86.60 / 103.90	<sup>4)</sup>	50	29.9	189 / 246	211.3	35   1 3/8	54   2 1/8	2.7	25-70
HG56e/1155-4	6	100.40 / 120.50	<sup>4)</sup>	51	30.4	189 / 246	211.8	35   1 3/8	54   2 1/8	2.7	25-70
HG56e/1155-4 S	6	100.40 / 120.50	<sup>4)</sup>	61	34.5	253 / 330	220.6	35   1 3/8	54   2 1/8	2.7	25-70
HG88e/2735-4	8	237.90 / 285.50	<sup>4)</sup>	118	63.7	475 / 551	447.6	54   2 1/8	76   3 1/8	9.0	25-60
HG88e/2735-4 S	8	237.90 / 285.50	<sup>4)</sup>	141	77.5	520 / 605	467.7	54   2 1/8	76   3 1/8	9.0	25-60
HG88e/3235-4	8	281.30 / 337.60	<sup>4)</sup>	135	74.6	475 / 551	442.1	54   2 1/8	76   3 1/8	9.0	25-60
HG88e/3235-4 S	8	281.30 / 337.60	<sup>4)</sup>	160	91.0	520 / 605	462.1	54   2 1/8	76   3 1/8	9.0	25-60

\* PW = Part Winding, motors for part winding start 1 = 1st part winding 2 = 2nd part winding

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## Explanations

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- 1) Tolerance ( $\pm 10\%$ ) relates to the mean value of the voltage range. Other voltages and current types on request.
- 2) • The specifications for max. power consumption apply for 50 Hz operation. For 60 Hz operation, the specifications have to be multiplied by the factor 1.2. The max. working current remains unchanged.
  - Take account of the max. operating current / max. power consumption when designing contactors, leads and fuses. Switches: Service category AC3
- 3) 220–240 V  $\Delta$  / 380–420 V Y – 3 – 50 Hz,  
265–290 V  $\Delta$  / 440–480 V Y – 3 – 60 Hz
- 4) PW = Part Winding, motors for part winding start (no start unloaders required)
  - Winding ratios:  
HG44e, HG56e, HG88e = 50 % / 50 %
  - Designs for Y/ $\Delta$  on request
- 5) For soldering connections

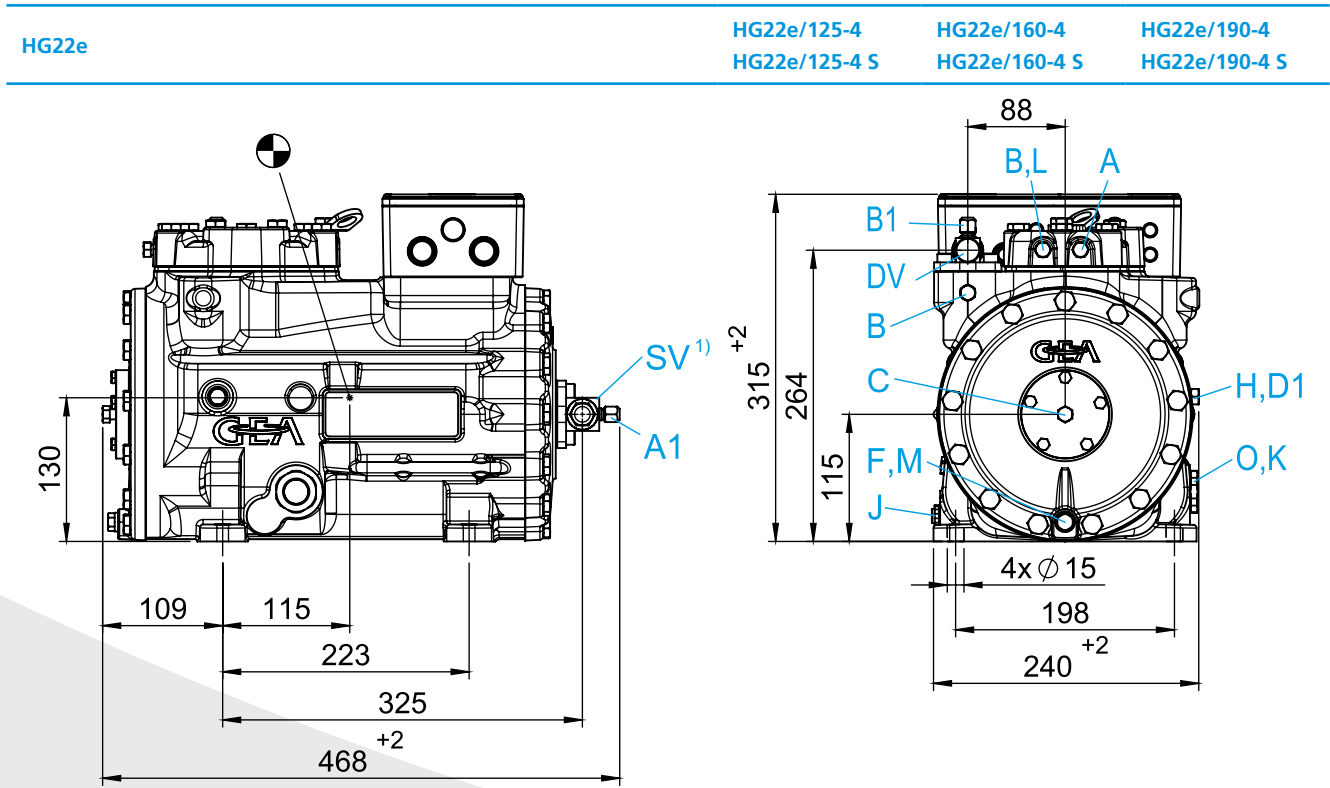
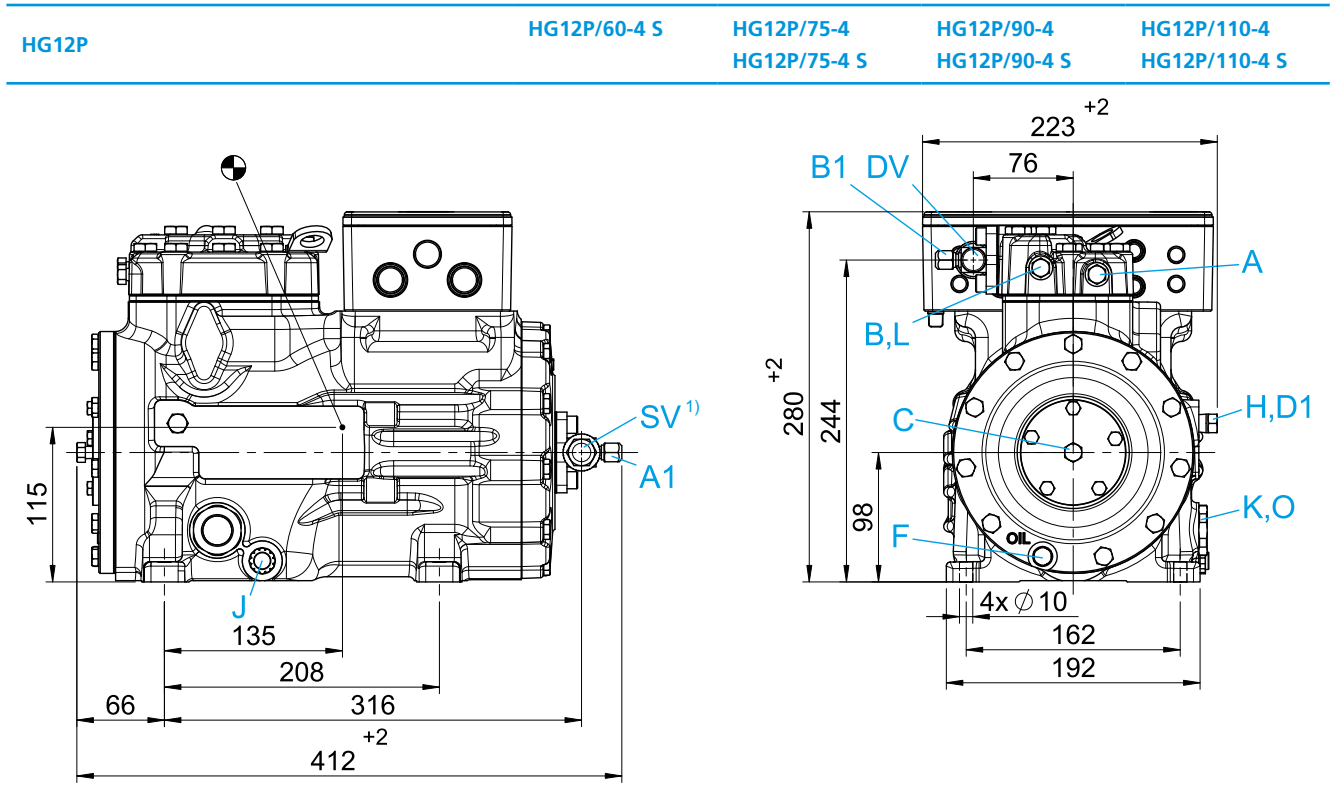
### Oil sump heater 110-240 V – 1 – 50/60 Hz (option)

- HG12P, HG22e, HG34e: 50–120 W
- PTC heater, self-regulating, installation in housing bore

### Oil sump heater 230 V – 1 – 50/60 Hz (option)

- HG44e, HG56e: 160 W, installation in housing bore
- HG88e: 200 W, installation in immersion sleeve
- Permanently set version

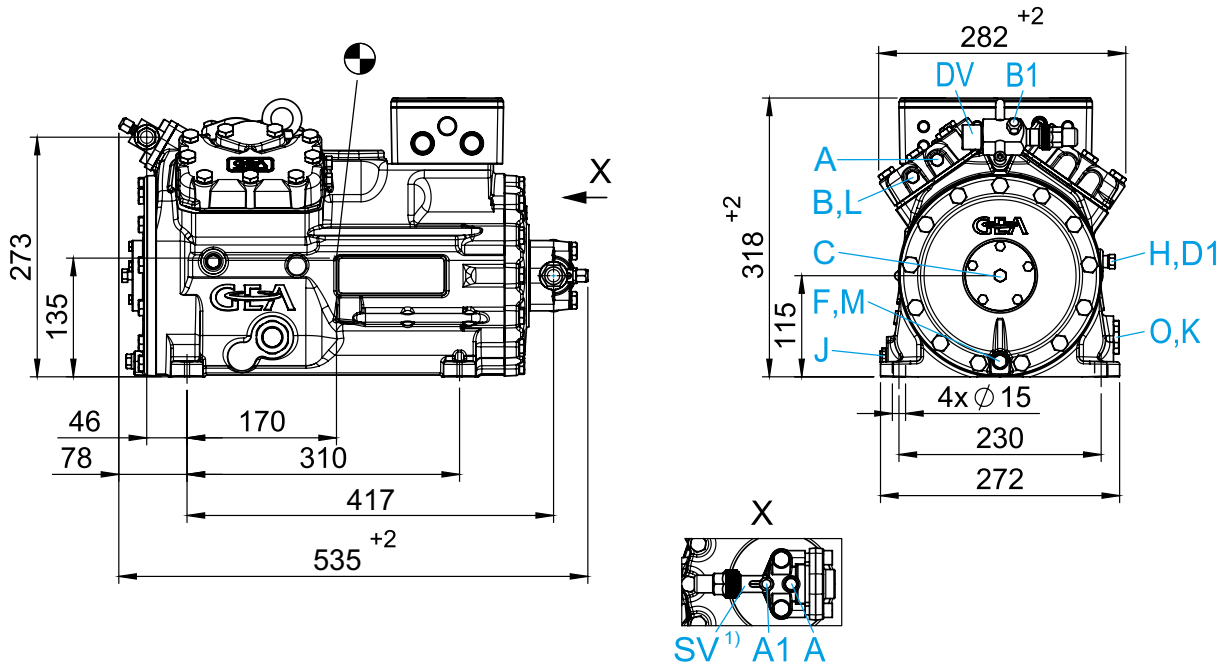
DIMENSIONS AND CONNECTIONS



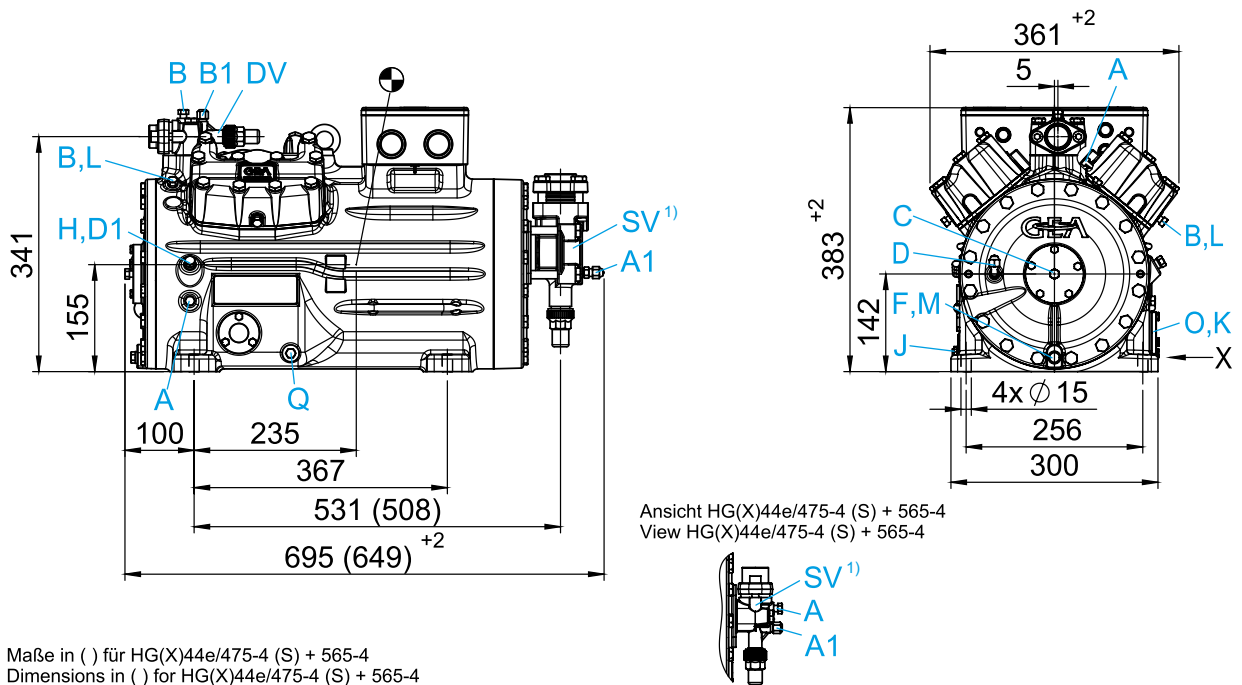
Dimensions in mm  
 ● Center of gravity  
<sup>1)</sup> SV 90° rotatable

Connections see page 52  
 Dimensions for anti-vibration pad see page 49

HG34e	HG34e/215-4	HG34e/255-4	HG34e/315-4	HG34e/380-4
	HG34e/215-4 S	HG34e/255-4 S	HG34e/315-4 S	HG34e/380-4 S



HG44e	HG44e/475-4	HG44e/565-4	HG44e/665-4	HG44e/770-4
	HG44e/475-4 S	HG44e/565-4 S	HG44e/665-4 S	HG44e/770-4 S



Maße in ( ) für HG(X)44e/475-4 (S) + 565-4  
Dimensions in ( ) for HG(X)44e/475-4 (S) + 565-4

Dimensions in mm  
 ● Center of gravity  
<sup>1)</sup> SV 90° rotatable

Connections see page 52  
 Dimensions for anti-vibration pad see page 49

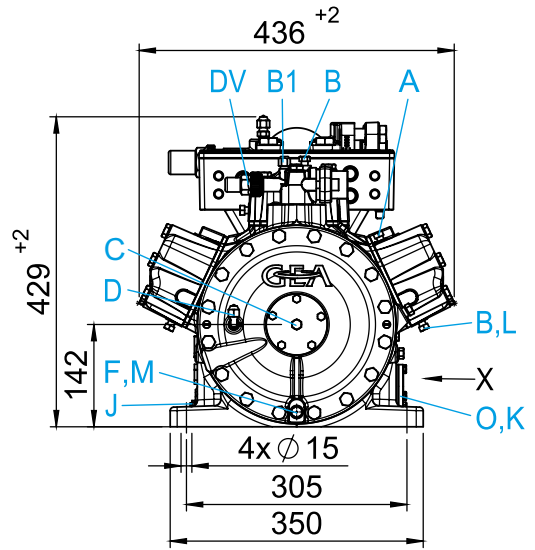
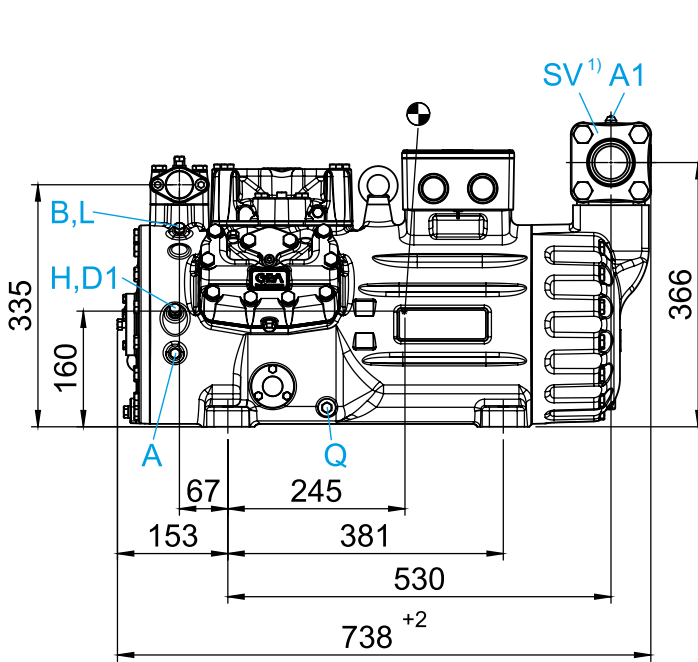
DIMENSIONS AND CONNECTIONS

HG56e

HG56e/850-4  
HG56e/850-4 S

HG56e/995-4  
HG56e/995-4 S

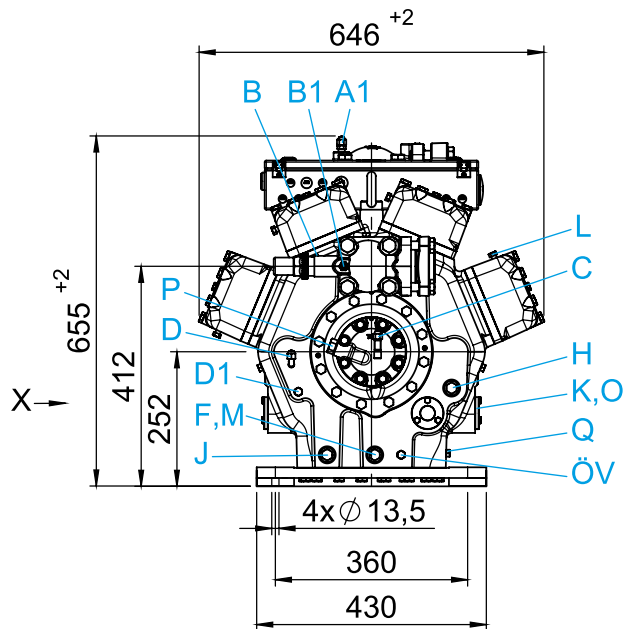
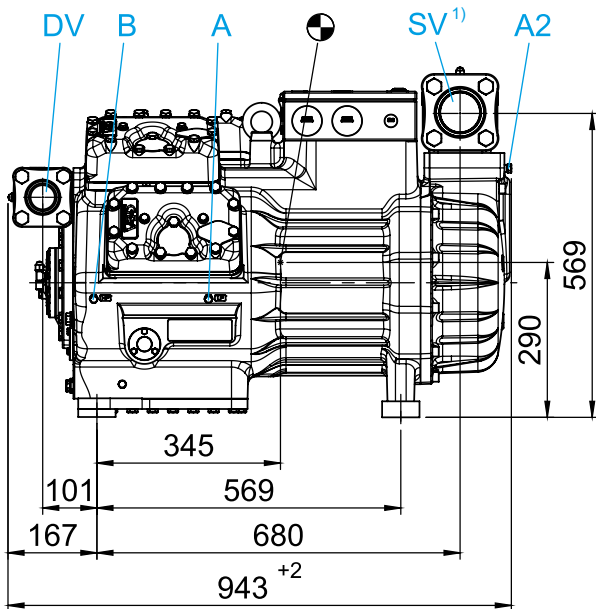
HG56e/1155-4  
HG56e/1155-4 S



HG88e

HG88e/2735-4  
HG88e/2735-4 S

HG88e/3235-4  
HG88e/3235-4 S

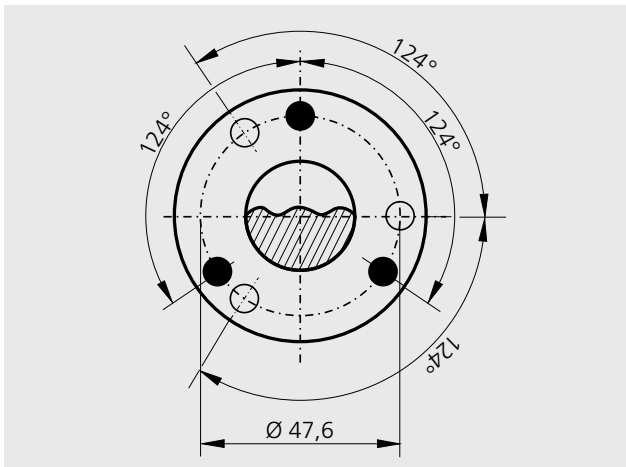


Dimensions in mm  
 ● Center of gravity  
<sup>1)</sup> SV 180° rotatable

Connections see page 52  
 Dimensions for anti-vibration pad see page 49



View X



Dimensions in mm

Possibility to connect to oil level regulator

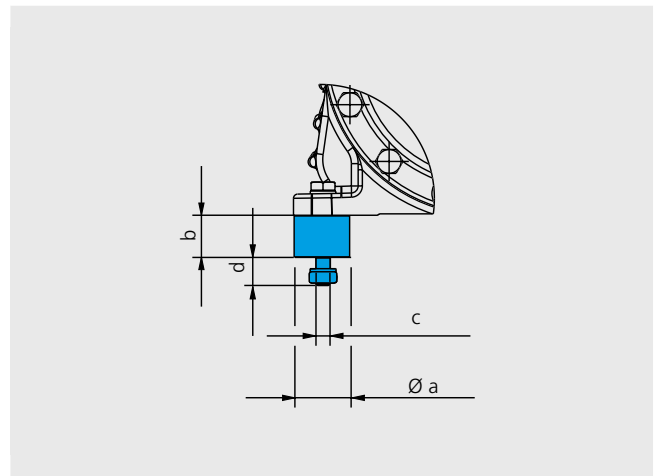
HG44e, HG56e, HG88e

- Three-hole connection for oil level regulator of brands ESK, AC+R, CARLY (3 x M6 x 10 deep)
- Three-hole connection for oil level regulator of brand TRAXOIL (3 x M6 x 10 deep)

Dimensions for anti-vibration pad

Type	Ø a	b	Ø c	d
HG12P	30	30	M8	20
HG22e	40	30	M10	20
HG34e	40	30	M10	20
HG44e	50	30	M12	25
HG56e	50	30	M12	25
HG88e	70	45	M12	37

Dimensions in mm



## DIMENSIONS AND CONNECTIONS

Dimensions with accessories

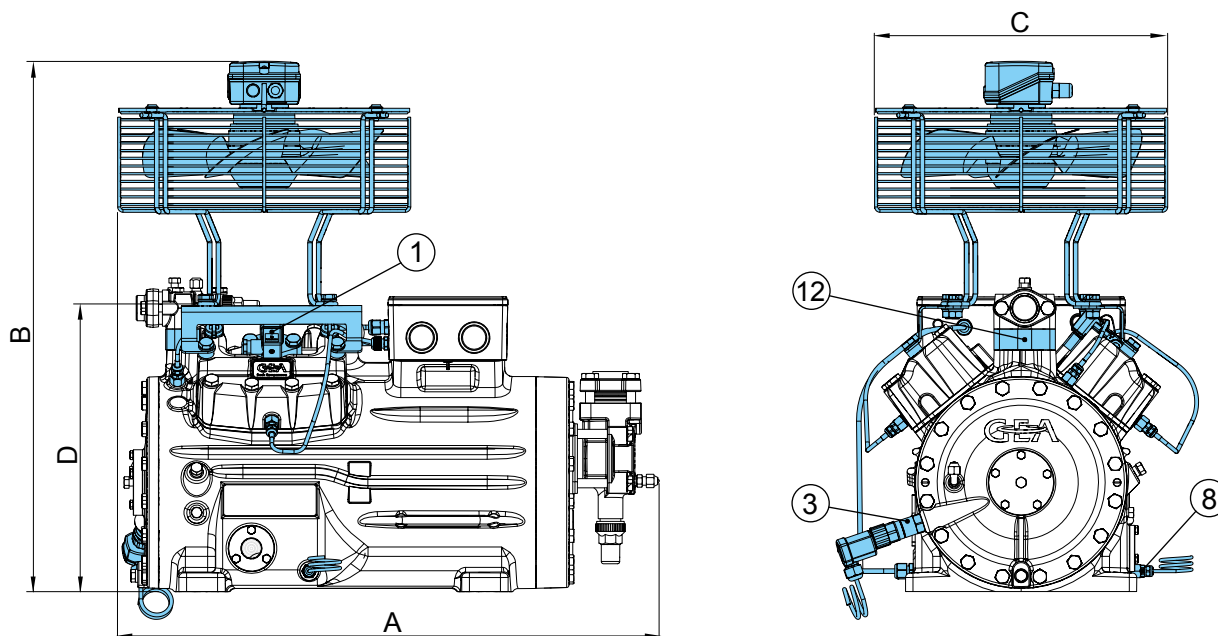
HG12P

HG22e

HG34e

HG44e

HG56e

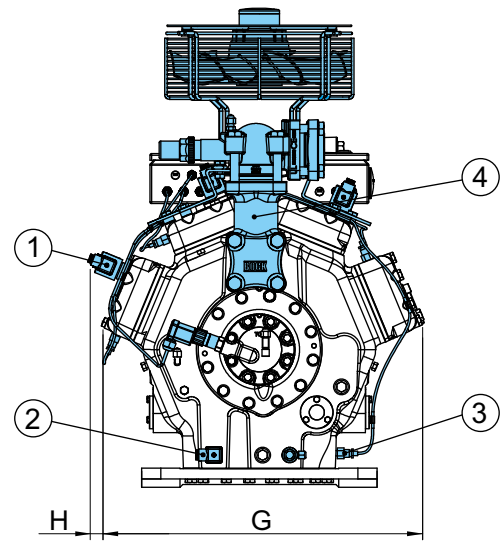
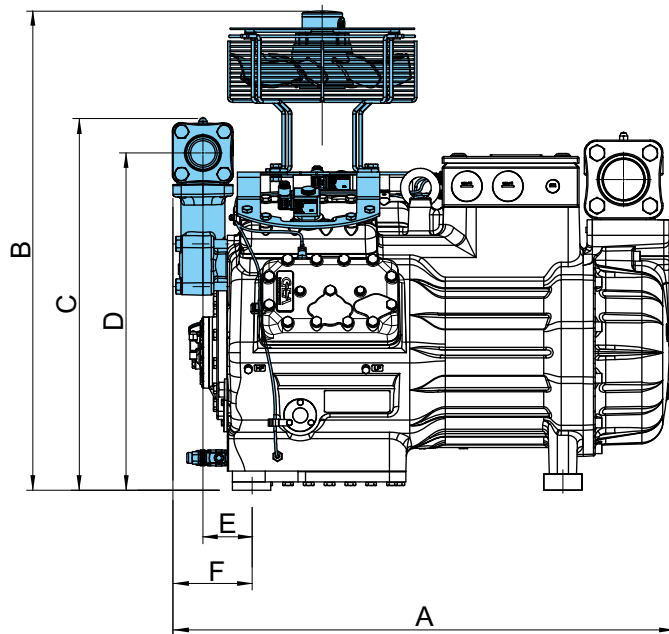


Type	A	B	C	D
HG12P	ca. 460	ca. 500	ca. 315	–
HG22e	ca. 524	ca. 610	ca. 380	–
HG34e	ca. 576	ca. 638	ca. 380	ca. 323
HG44e	ca. 700	ca. 688	ca. 380	ca. 383
HG56e	–	ca. 692	ca. 346	ca. 305

Dimensions in mm

Dimensions with accessories

HG88e



Type	A	B	C	D	E	F	G	H
HG88e	ca. 920	ca. 880	ca. 680	617	90	145	ca. 610	ca. 20

Dimensions in mm

## DIMENSIONS AND CONNECTIONS

Connections		HG12P	HG22e	HG34e	HG44e	HG56e	HG88e
SV	Suction line	Please refer to technical data page 44					
DV	Discharge line	Please refer to technical data page 44					
A	Connection suction side, not lockable	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF
A1	Connection suction side, lockable	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF
A2	Connection suction side, not lockable						1/4" NPTF
B	Connection discharge side, not lockable	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF
B1	Connection discharge side, lockable	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF
C	Connection oil pressure safety switch HP	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	7/16" UNF
D	Connection oil pressure safety switch LP				7/16" UNF	7/16" UNF	7/16" UNF
D1	Connection oil return from oil separator	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF
F	Oil drain plug	M8	M12 x 1,5	M12 x 1,5	M12 x 1,5	M12 x 1,5	M22 x 1,5
H	Oil charge plug	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF	M22 x 1,5
J	Connection oil sump heater	3/8" NPTF	3/8" NPTF	3/8" NPTF	3/8" NPTF	3/8" NPTF	M22 x 1,5
K	Sight glass	1 1/8" - 18 UNEF	1 1/8" - 18 *UNEF	1 1/8" - 18 UNEF	3 hole M6	3 hole M6	3 hole M6
L	Connection thermal protection thermostat	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF
M	Oil strainer		M12 x 1,5	M12 x 1,5	M12 x 1,5	M12 x 1,5	M22 x 1,5
O	Connection oil level regulator	1 1/8" - 18 UNEF	1 1/8" - 18 UNEF	1 1/8" - 18 UNEF	1)	1)	1)
ÖV	Connection oil service valve						1/4" NPTF
P	Connection oil pressure differential sensor						M20 x 1,5
Q	Connection oil temperature sensor				1/8" NPTF	1/8" NPTF	1/8" NPTF

1) Dimensions see view X page 49

## SCOPE OF SUPPLY & ACCESSORIES

Scope of supply & accessories		HG12P	HG22e	HG34e	HG44e	HG56e	HG88e
Semi-hermetic two-cylinder reciprocating compressor with drive motor for direct start 220–240 V Δ / 380–420 V Y – 3 – 50 Hz 265–290 V Δ / 440–480 V Y – 3 – 60 Hz		●	●				
Semi-hermetic four-cylinder reciprocating compressor with drive motor for direct start 220–240 V Δ / 380–420 V Y – 3 – 50 Hz 265–290 V Δ / 440–480 V Y – 3 – 60 Hz				●			
Semi-hermetic four-cylinder reciprocating compressor with drive motor for part winding start (50/50) 380–420 V Y/Y Y – 3 – 50 Hz 440–480 V Y/Y Y – 3 – 60 Hz					●		
Semi-hermetic six-cylinder reciprocating compressor with drive motor for part winding start (50/50) 380–420 V Y/Y Y – 3 – 50 Hz 440–480 V Y/Y Y – 3 – 60 Hz						●	
Semi-hermetic eight-cylinder reciprocating compressor with drive motor for part winding start (50/50) 380–420 V Y/Y Y – 3 – 50 Hz 440–480 V Y/Y Y – 3 – 60 Hz							●
Special voltage and/or frequency		○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>
Winding protection with PTC resistor sensors with electronic triggering unit INT69 G		●	●	●	●	●	●
<b>1</b>	Thermal protection PTC	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>
Oil pump		●	●	●	●	●	●
Oil charge: HG: FUCHS Reniso SP46, HGX: FUCHS Reniso Triton SE55		●	●	●	●	●	●
Inert gas charge		●	●	●	●	●	●
4 anti-vibration pads		● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>
Internal safety valve		–	–	–	●	●	●
Suction and discharge line valve		●	●	●	●	●	●
Sight glasses	One	●	●	●	●	●	
	Three	–	–	–	–	–	●
<b>2</b>	Oil sump heater 110–240 V – 1 – 50/60 Hz, 50–120 W, PTC heater, self-regulating	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	–	–	–
	220–240 V – 1 – 50/60 Hz, 160 W	–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	–
	220–240 V – 1 – 50/60 Hz, 200 W	–	–	–	–	–	○ <sup>2)</sup>
Rear bearing flange prepared for oil differential pressure sensor		–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	● <sup>2)</sup>
<b>3</b>	Oil differential pressure sensor DELTA-P II 220-240 V - 1 - 50/60 Hz	–	–	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
<b>4</b>	Oil pressure safety switch 230 V – 1 – 50/60 Hz, IP20 MP54	–	–	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
	230 V – 1 – 50/60 Hz, IP20 MP55	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	–	–	–
<b>5</b>	Oil service valve	–	–	–	–	–	○ <sup>2)</sup>
<b>6</b>	Capacity regulator 1 capacity regulator = 50 % residual capacity	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	–	–
	1–2 capacity regulators = 66/33 % residual capacity	–	–	–	–	○ <sup>2)</sup>	–
	1–3 capacity regulators = 75/50/25 % residual capacity	–	–	–	–	–	○ <sup>2)</sup>

● Scope of supply (Standard)  
○ Accessories  
– Not available

<sup>1)</sup> Enclosed  
<sup>2)</sup> Mounted  
<sup>3)</sup> On request

## SCOPE OF SUPPLY &amp; ACCESSORIES

Scope of supply & accessories		HG12P	HG22e	HG34e	HG44e	HG56e	HG88e
7	Prepared for capacity regulator						
	1 cylinder cover	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>
	2 cylinder covers	–	–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>
	3 cylinder covers	–	–	–	–	–	○ <sup>2)</sup>
8	Oil temperature sensor	–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>
9	Start unloader by means of ESS (Electronic Soft Start) 400 V – 3 – 50/60 Hz, IP20, (connection clamps IP00) for installation in switch cabinet	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	–
10	Connection piece suction and discharge valve in welded construction	–	–	–	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>
11	Additional fan 230 V – 1 – 50 Hz, 97 W, IP44, 230 V – 1 – 60 Hz, 128 W, Voltage range ± 10 %	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
12	Intermediate flange for discharge line valve on right or left, seen from oil pump	–	–	–	○ <sup>1)</sup>	–	–
13	INT69 G Diagnose 115 V / 230 V Ac, 50/60 Hz, IP00 (INT69 G not applicable)	–	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	–
14	INT69 GTML Diagnose 115 V / 230 V Ac, 50/60 Hz, IP00, incl. oil differential pressure sensor INT250, thermal protection thermostat (PTC) per cylinder cover (INT69 G not applicable)	–	–	–	–	–	○ <sup>2)</sup>
15	DP-modbus gateway 115 V / 230 V Ac, 50/60 Hz, IP00 incl. adapter cable	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
16	modbus-LAN gateway 230 V Ac, 50/60 Hz, IP00	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
17	USB converter for INT69 G Diagnose and INT69 GTML Diagnose	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
	Connection for oil level regulator of brands ESK, AC+ R or CARLY	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	●	●	●
	Connection for oil level regulator of brand Traxoil	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>

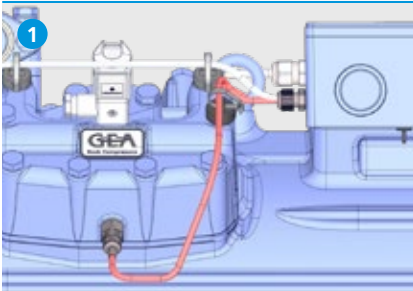
● Scope of supply (Standard)  
○ Accessories  
– Not available

<sup>1)</sup> Enclosed  
<sup>2)</sup> Mounted  
<sup>3)</sup> On request  
<sup>4)</sup> Only possible with additional adapter

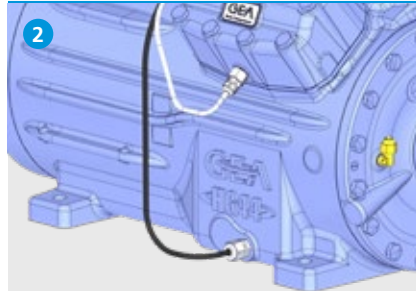


## ACCESSORIES

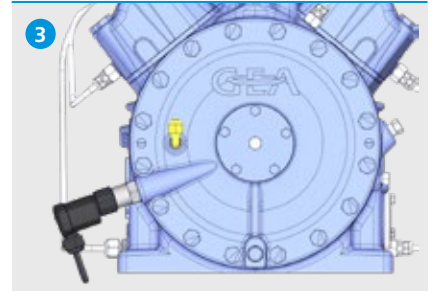
Thermal protection thermostat



Oil sump heater



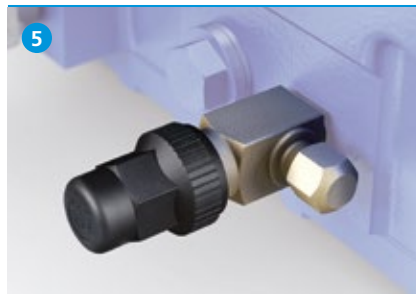
Oil differential pressure sensor



Oil pressure safety switch



Oil service valve



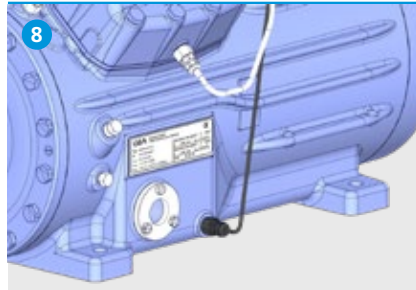
Capacity regulator



Prepared for capacity regulator



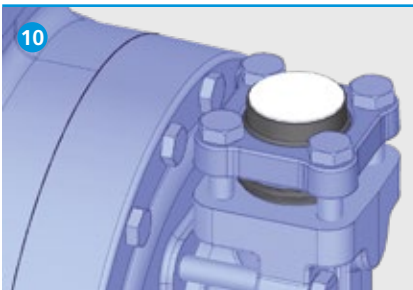
Oil temperature sensor



ESS Electronic Soft Start



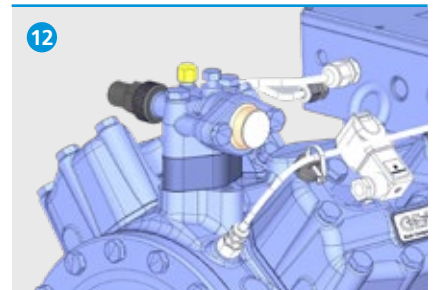
Connection piece in welded construction



Additional fan



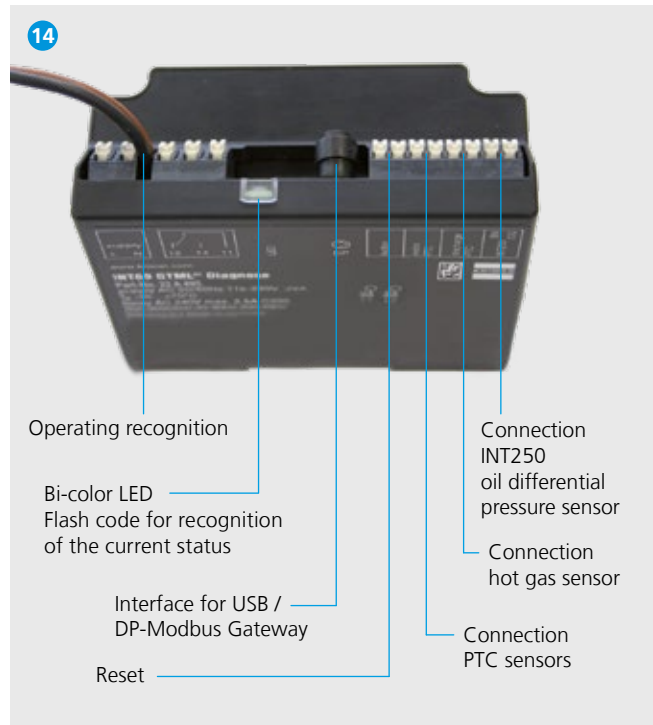
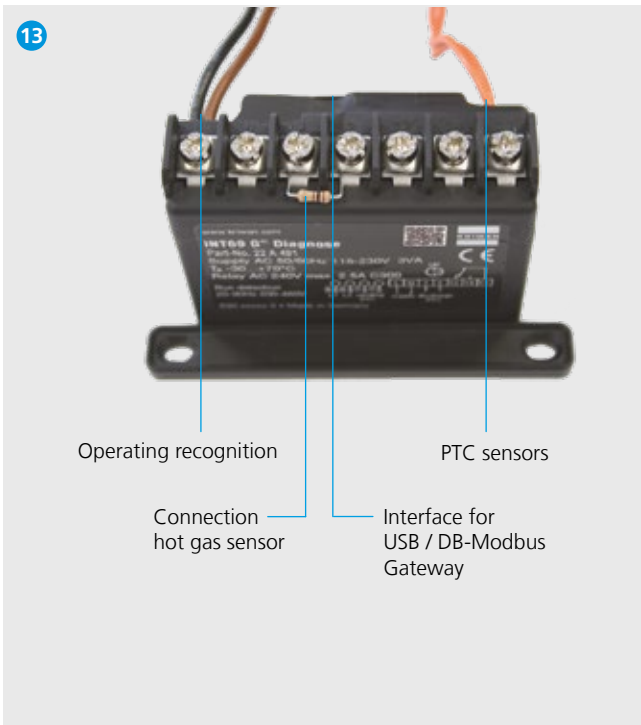
Intermediate flansch for discharge line valve



ACCESSORIES

INT69 G Diagnose

INT69 GTML Diagnose



DP-Modbus Gateway

Modbus-LAN Gateway

USB converter



INT69 G MOTOR PROTECTION

Technical Data

Unit designation	INT69 G (Standard)	INT69 G Diagnose	INT69 GTML Diagnose
Connection voltage	AC 115–230 V – 1– 50/60 Hz ± 10% 3 VA	AC 115–230 V – 1– 50/60 Hz ± 10% 3 VA	AC 115–230 V – 1– 50/60 Hz ± 10% 3 VA
Relay	AC 240 V, 2,5 A, C300	AC 240 V, 2,5 A, C300	AC 240 V, 2,5 A, C300
Dimensions L/W/H	53 × 33 × 68 mm	50 × 33 × 68 mm	87 × 40 × 81.5 mm

**INT69 G Diagnose Unit Motor Protection**

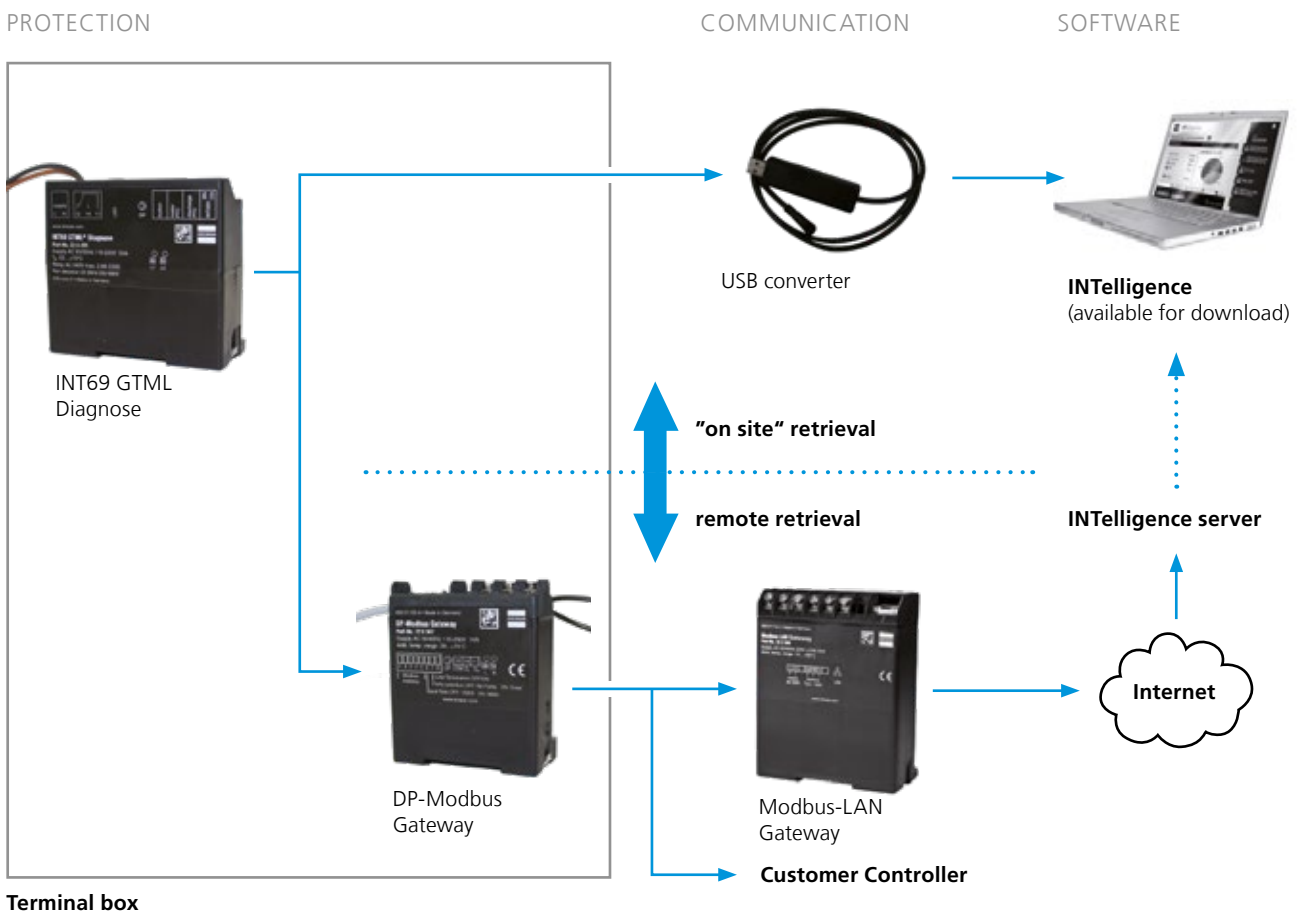
**Read facility via INTelligence diagnosis software**

With the INTelligence software, valuable information can be obtained on the status of the compressor and the system. The diagnosis function includes the plausibility checks of the logic sequences, all important operation and error values of the compressor, and it provides clear visualization. Crucial evaluation parameters can be configured individually. This allows for a quick analysis and an efficient system management.

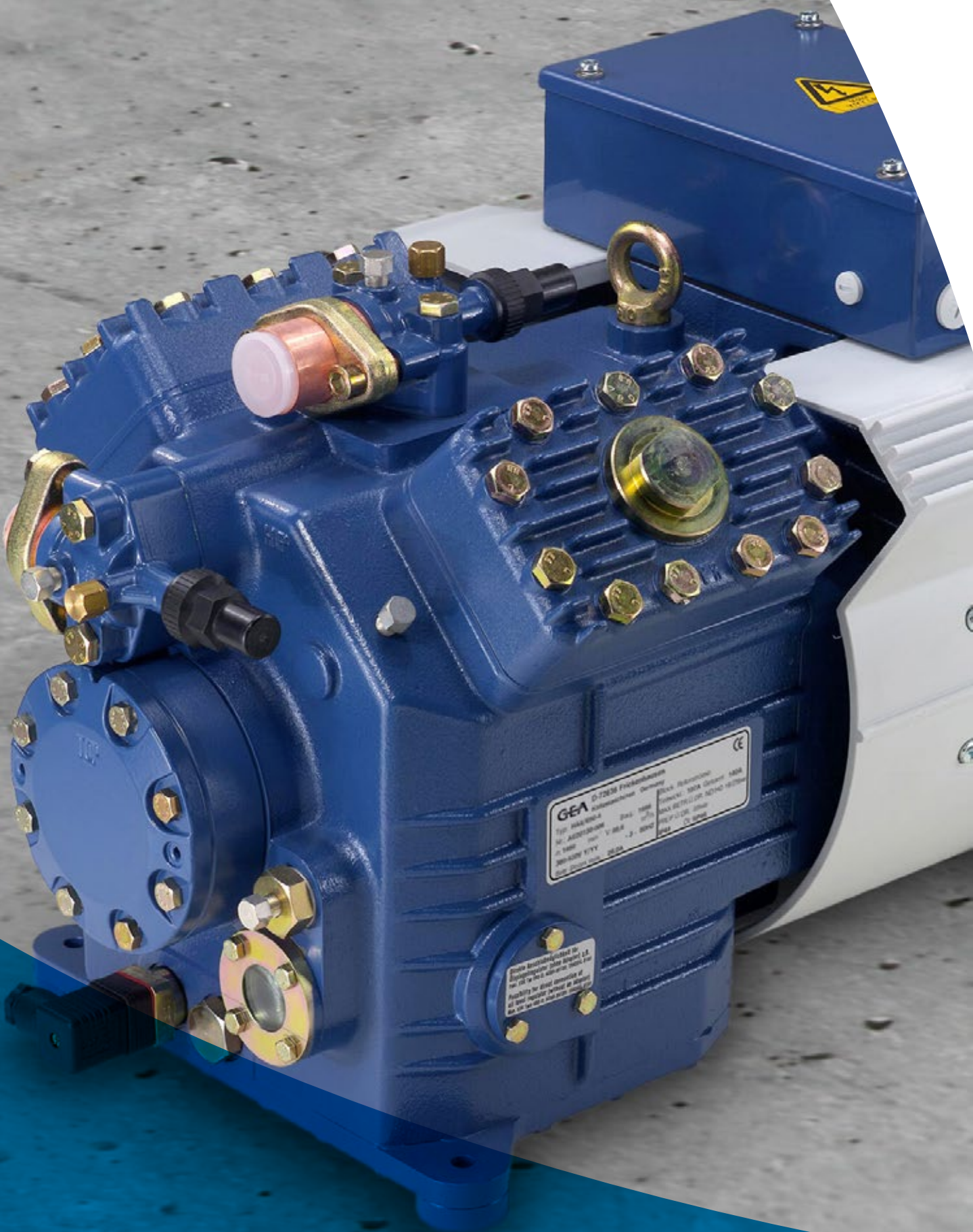
**Advantages:**

- Simple operation
- Immediate diagnosis and precise problem solving
- Specially adaptable to the user's needs

If required, data can be retrieved directly at each compressor via USB port. A Modbus interface is available for integration into a network. The data is sent periodically via the DP-Modbus gateway and the Modbus-LAN gateway to a server and can be retrieved remotely by the INTelligence diagnosis software. The INTelligence diagnosis software can be downloaded for free at [www.kriwan.com](http://www.kriwan.com).







GEA D-72636 Finkenbäumen  
Kühlmaschinenbauwerkstatt  
Typ: R404A/405A 20kg 1800W  
Nr.: A202300008 1/1 1/1 1/1  
i. 1992 1/1 1/1 1/1  
3000000000 1/1 1/1 1/1

MAX. REFRIGERANT  
SUMMARY: 200A GROSSWT. 1800W  
MAX. BEFÜLLUNG: 2000g R404A  
REF. FÜLLUNG: 1800W  
1/1 1/1 1/1

CE

Bitte lesen Sie die Bedienungsanleitung  
vorsichtshalber vor dem Betrieb des Gerätes  
auf. Bei allen Reparaturen ist die  
Sicherheit zu gewährleisten. Bei allen  
Arbeiten ist die Stromzufuhr abzuschalten.  
Alle Arbeiten sind durch einen Fachmann  
auszuführen.

# HA semi-hermetic GEA compressors

GEA Bock HA12P – HA6



# HA semi-hermetic GEA compressors

Low-temperature applications place greater demands on compressors. This applies particularly to suction-gas-cooled semi-hermetic compressors. Within low-temperature applications the refrigerant mass flow is smaller and is heated up disproportionately by the drive motor. This has the following effects on the operation of the compressor:

- The volumetric efficiency is reduced due to the decreasing specific density.
- The discharge temperature and oil temperature are higher. This means that the oil ages more quickly and the lubrication properties deteriorate.

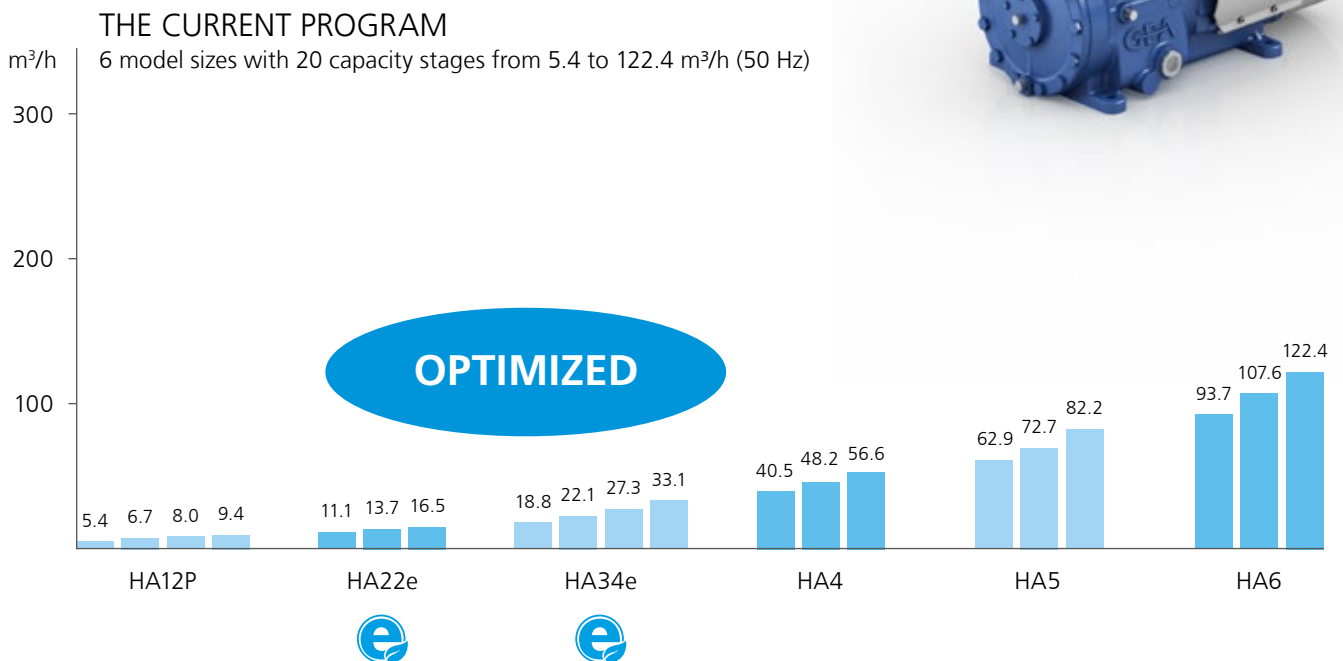
This particularly affects refrigerants with a high isentropic exponent, such as the new HFO/HFC blends with lower GWP, which are envisaged as transitional R404A replacement refrigerants.

For these refrigerants in low-temperature applications with suction-gas-cooled semi-hermetic compressors it is important that special technical measures are envisaged for reduction of the discharge temperature!

The “HA principle” of air-cooled compressors, specially developed by GEA, is the most efficient semi-hermetic solution for low-temperature applications. It employs a direct-suction compressor combined with an air-cooled drive motor. The suction gas is not heated additionally, but rather fed directly into the cylinders without diversions via the motor. A compact ventilation unit is integrated to cool the motor and provide air flow for the cylinder heads, partially cooling them as well. This solution reduces the discharge temperature, increasing capacity and extending the range of applications.

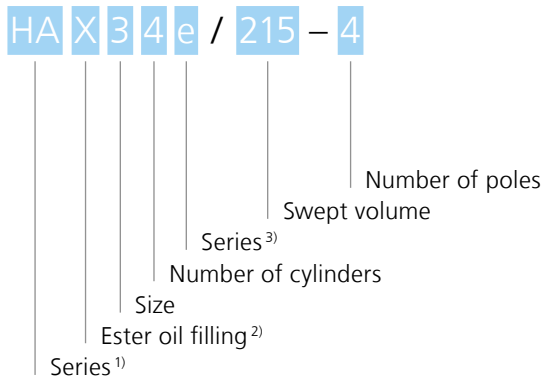


HA34e





## TYPE KEY



<sup>1)</sup> HA = Hermetic Air-Cooled (low temperature application)

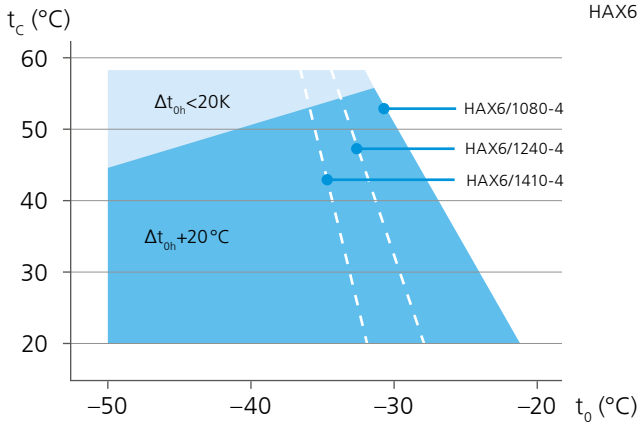
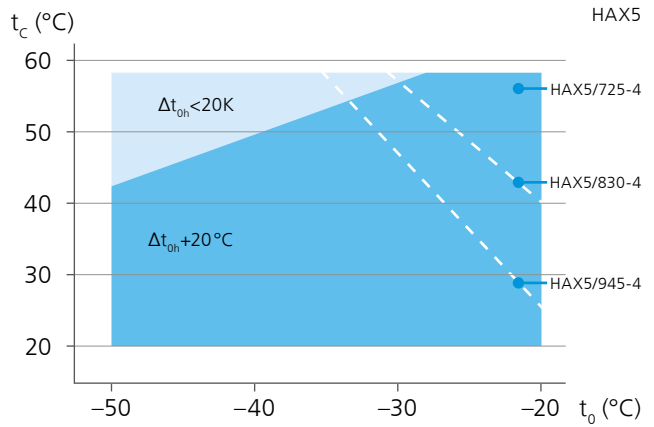
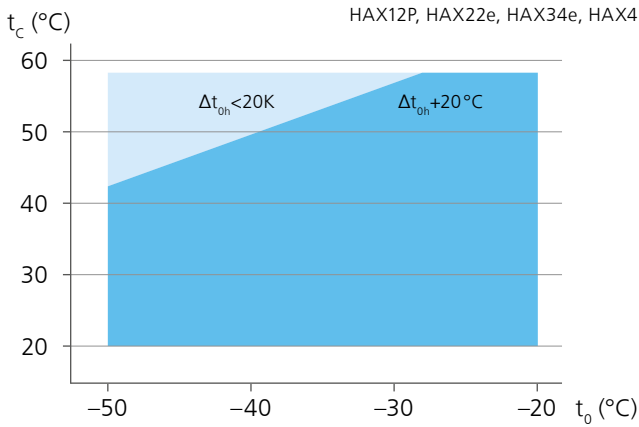
<sup>2)</sup> X = Ester oil filling  
(HFC refrigerants e.g. R134a, R404A, R507, R407C)

<sup>3)</sup> e = Additional marker for e-series compressors

P = Additional marker for Pluscom compressors

## OPERATING LIMITS

### R404A/R507 Operating limits



HAX6  $t_o$  Evaporating temperature (°C)  
 $t_c$  Condensing temperature (°C)  
 $\Delta t_{oh}$  Suction gas superheat (K)  
 $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar

- Unlimited application range
- Supplementary cooling or reduced suction gas temperature

<sup>1)</sup> LP = low pressure, HP = high pressure

## NOTES

### R404A/R507 Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.

For further explanations consult [www.gea.com](http://www.gea.com).

#### Performance data

The performance data for R404A/R507 are based on European Standard EN 12900 with a 50 Hz power supply frequency. This signifies: 20°C suction gas temperature without liquid subcooling.

This leads to significant differences compared to systems with liquid subcooling and/or other suction gas temperatures.

Performance data were compiled for R404A and R507. The base values are the data for R404A.

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software ([vap.gea.com](http://vap.gea.com)).

PERFORMANCE DATA

		50 Hz						
R404A/R507								
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]				Power consumption $P_e$ [kW]		
		Evaporating temperature °C						
		-20	-25	-30	-35	-40	-45	
HAX12P/60-4	30	Q	2330	1860	1450	1100	809	574
		P	1,03	0,95	0,86	0,75	0,66	0,56
	40	Q	1960	1540	1190	883	636	435
		P	1,12	1,00	0,88	0,76	0,65	0,54
	50	Q	1590	1230	921	671	466	302
		P	1,17	1,03	0,89	0,75	0,62	0,51
HAX12P/75-4	30	Q	2890	2300	1790	1370	1010	712
		P	1,28	1,17	1,06	0,94	0,81	0,70
	40	Q	2430	1910	1470	1100	789	540
		P	1,38	1,24	1,09	0,95	0,80	0,67
	50	Q	1970	1520	1150	832	578	374
		P	1,46	1,28	1,10	0,93	0,77	0,63
HAX12P/90-4	30	Q	3410	2700	2090	1580	1150	797
		P	1,55	1,43	1,29	1,15	1,00	0,86
	40	Q	2860	2230	1700	1260	890	596
		P	1,67	1,49	1,32	1,15	0,98	0,82
	50	Q	2290	1760	1310	933	634	399
		P	1,75	1,53	1,32	1,12	0,93	0,76
HAX12P/110-4	30	Q	4100	3270	2560	1960	1470	1060
		P	1,77	1,63	1,46	1,28	1,10	0,94
	40	Q	3460	2730	2110	1590	1160	806
		P	1,93	1,73	1,52	1,30	1,09	0,92
	50	Q	2810	2190	1670	1230	866	572
		P	2,04	1,79	1,54	1,30	1,07	0,88
HAX22e/125-4	30	Q	4730	3800	2990	2300	1720	1250
		P	1,91	1,71	1,51	1,31	1,13	0,94
	40	Q	3960	3160	2470	1880	1390	978
		P	2,09	1,84	1,60	1,37	1,14	0,92
	50	Q	3220	2540	1960	1460	1040	690
		P	2,21	1,92	1,64	1,36	1,09	0,83
HAX22e/160-4	30	Q	5840	4690	3690	2830	2120	1540
		P	2,36	2,11	1,86	1,62	1,39	1,16
	40	Q	4890	3900	3050	2320	1710	1210
		P	2,58	2,27	1,97	1,69	1,41	1,13
	50	Q	3970	3140	2420	1800	1290	851
		P	2,73	2,37	2,02	1,68	1,35	1,03
HAX22e/190-4	30	Q	7070	5670	4460	3430	2570	1870
		P	2,86	2,55	2,25	1,96	1,68	1,41
	40	Q	5920	4720	3690	2810	2070	1460
		P	3,12	2,75	2,39	2,04	1,70	1,37
	50	Q	4800	3800	2930	2180	1550	1030
		P	3,31	2,87	2,45	2,04	1,64	1,24
HAX34e/215-4	30	Q	8050	6450	5080	3900	2920	2130
		P	3,26	2,90	2,57	2,24	1,92	1,60
	40	Q	6740	5380	4200	3200	2350	1670
		P	3,55	3,13	2,72	2,33	1,94	1,56
	50	Q	5470	4320	3330	2480	1770	1180
		P	3,77	3,27	2,79	2,32	1,86	1,41
HAX34e/255-4	30	Q	9460	7590	5970	4590	3440	2500
		P	3,83	3,42	3,02	2,63	2,26	1,88
	40	Q	7920	6320	4940	3760	2770	1960
		P	4,18	3,68	3,20	2,74	2,28	1,84
	50	Q	6430	5080	3920	2920	2080	1380
		P	4,43	3,84	3,28	2,73	2,19	1,66
HAX34e/315-4	30	Q	11700	9370	7370	5660	4240	3080
		P	4,73	4,22	3,73	3,25	2,79	2,33
	40	Q	9780	7800	6090	4640	3420	2420
		P	5,16	4,54	3,95	3,38	2,82	2,27
	50	Q	7930	6270	4830	3600	2570	1710
		P	5,47	4,75	4,05	3,37	2,71	2,06
HAX34e/380-4	30	Q	14200	11400	8910	6850	5130	3730
		P	5,73	5,10	4,51	3,93	3,37	2,82
	40	Q	11900	9440	7370	5610	4130	2920
		P	6,24	5,50	4,78	4,09	3,41	2,74
	50	Q	9600	7590	5850	4360	3100	2060
		P	6,62	5,75	4,90	4,08	3,28	2,49

Relating to 20°C suction gas temperature without liquid subcooling

■ Supplementary cooling or reduced suction gas temperature


## PERFORMANCE DATA

R404A/R507

50 Hz

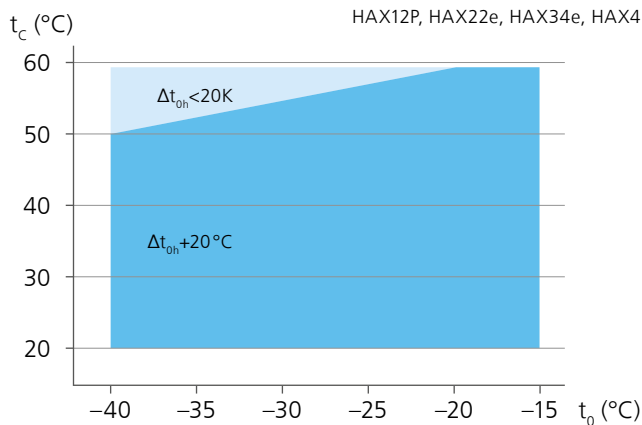
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]				Power consumption $P_e$ [kW]	
			Evaporating temperature °C					
			-20	-25	-30	-35	-40	-45
HAX4/465-4	30	Q	18700	15100	11900	9100	6800	4890
		P	7,75	6,86	6,00	5,16	4,35	3,56
	40	Q	15700	12600	9760	7430	5450	3810
		P	8,31	7,26	6,25	5,29	4,36	3,46
	50	Q	12900	10200	7830	5880	4230	2850
		P	8,76	7,56	6,41	5,32	4,29	3,29
HAX4/555-4	30	Q	21900	17600	13900	10800	8040	5800
		P	8,84	7,83	6,86	5,92	5,01	4,11
	40	Q	18400	14700	11500	8770	6470	4530
		P	9,45	8,27	7,13	6,04	4,99	3,98
	50	Q	15100	11900	9230	6950	5020	3400
		P	9,95	8,59	7,30	6,07	4,90	3,78
HAX4/650-4	30	Q	25000	20200	16000	12400	9310	6750
		P	9,71	8,62	7,56	6,54	5,54	4,57
	40	Q	21100	16900	13300	10200	7480	5270
		P	10,3	9,09	7,86	6,67	5,52	4,42
	50	Q	17200	13700	10600	8010	5810	3960
		P	10,09	9,45	8,05	6,70	5,42	4,20
HAX5/725-4	30	Q	26900	21500	16800	12800	9410	6650
		P	10,6	9,41	8,19	7,00	5,86	4,75
	40	Q	22700	18000	13900	10500	7570	5190
		P	11,40	9,93	8,51	7,14	5,84	4,59
	50	Q	18500	14600	11200	8270	5880	3900
		P	12,00	10,30	8,71	7,18	5,73	4,36
HAX5/830-4	30	Q	30400	24300	19100	14600	10800	7660
		P	12,00	10,60	9,28	7,95	6,67	5,43
	40	Q	25700	20300	15800	11900	8660	5980
		P	12,80	11,20	9,64	8,11	6,65	5,25
	50	Q			12700	9420	6720	4480
		P			9,87	8,16	6,53	4,99
HAX5/945-4	30	Q		28000	22000	16900	12600	8960
		P		12,20	10,70	9,20	7,73	6,31
	40	Q			18300	13800	10100	7000
		P			11,10	9,38	7,71	6,11
	50	Q				11000	7840	5250
		P				9,43	7,57	5,80
HAX6/1080-4	30	Q		33600	26400	20300	15100	10800
		P		14,70	12,80	11,00	9,28	7,58
	40	Q			21900	16600	12100	8410
		P			13,30	11,20	9,25	7,33
	50	Q			17600	13200	9400	6300
		P			13,60	11,30	9,08	6,96
HAX6/1240-4	30	Q			30500	23400	17400	12500
		P			14,80	12,70	10,70	8,75
	40	Q				19100	14000	9700
		P				13,00	10,60	8,47
	50	Q				15200	10900	7270
		P				13,00	10,40	8,05
HAX6/1410-4	30	Q				26000	19400	13900
		P				14,10	11,80	9,68
	40	Q				21200	15500	10800
		P				14,40	11,80	9,35
	50	Q					12100	8060
		P					11,60	8,89

Relating to 20°C suction gas temperature without liquid subcooling

 Supplementary cooling or reduced suction gas temperature

## OPERATING LIMITS

## R407F Operating limits



$t_0$  Evaporating temperature (°C)

$t_c$  Condensing temperature (°C)

$\Delta t_{oh}$  Suction gas superheat (K)

$t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar

● Unlimited application range

○ Supplementary cooling or reduced suction gas temperature

<sup>1)</sup> LP = low pressure, HP = high pressure

## NOTES

## R407F Notes

**Operating limits**

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.

For further explanations consult [www.gea.com](http://www.gea.com).

**Performance data**

The performance data for R407F are based on European Standard EN 12900 with a 50 Hz power supply frequency.

This signifies: 20°C suction gas temperature without liquid subcooling.

Evaporation and condensing temperatures are based on the dew point values (saturated vapor conditions).

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software ([vap.gea.com](http://vap.gea.com)).

## PERFORMANCE DATA

		50 Hz						
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]				Power consumption $P_e$ [kW]		
		Evaporating temperature °C						
		-15	-20	-25	-30	-35	-40	
HAX12P/60-4	30	Q	2960	2190	1620	1200	867	563
		P	0,968	0,885	0,793	0,692	0,583	0,469
	40	Q	2550	1840	1340	975	698	447
		P	1,07	0,946	0,817	0,690	0,569	0,454
	50	Q	2170	1530	1090	790	572	376
		P	1,13	0,973	0,822	0,686	0,567	0,466
HAX12P/75-4	30	Q	3670	2710	2010	1490	1080	699
		P	1,20	1,09	0,984	0,858	0,724	0,583
	40	Q	3160	2280	1660	1210	866	554
		P	1,33	1,17	1,01	0,857	0,706	0,564
	50	Q	2690	1900	1360	981	710	466
		P	1,41	1,20	1,02	0,851	0,704	0,579
HAX12P/90-4	30	Q	4340	3200	2360	1740	1250	796
		P	1,46	1,33	1,19	1,04	0,889	0,721
	40	Q	3730	2690	1940	1410	993	624
		P	1,61	1,41	1,21	1,03	0,860	0,692
	50	Q	3160	2210	1560	1120	797	512
		P	1,69	1,44	1,22	1,02	0,848	0,699
HAX12P/110-4	30	Q	5190	3840	2860	2130	1550	1020
		P	1,65	1,52	1,36	1,18	0,991	0,792
	40	Q	4480	3250	2370	1740	1260	816
		P	1,85	1,63	1,41	1,18	0,974	0,772
	50	Q	3830	2720	1950	1430	1050	699
		P	1,96	1,69	1,42	1,18	0,979	0,805
HAX22e/125-4	30	Q	5960	4440	3320	2480	1810	1200
		P	1,87	1,64	1,42	1,22	1,01	0,808
	40	Q	5080	3720	2740	2040	1490	976
		P	2,06	1,76	1,49	1,25	1,02	0,806
	50	Q	4310	3100	2260	1680	1250	837
		P	2,17	1,82	1,52	1,26	1,03	0,824
HAX22e/160-4	30	Q	7350	5480	4100	3060	2240	1480
		P	2,30	2,02	1,76	1,50	1,25	1,00
	40	Q	6270	4590	3390	2510	1830	1210
		P	2,55	2,18	1,84	1,54	1,26	1,00
	50	Q	5320	3830	2800	2080	1540	1040
		P	2,69	2,25	1,88	1,55	1,27	1,01
HAX22e/190-4	30	Q	8900	6630	4960	3710	2710	1790
		P	2,79	2,45	2,13	1,82	1,51	1,20
	40	Q	7590	5560	4100	3040	2220	1460
		P	3,08	2,64	2,23	1,87	1,53	1,20
	50	Q	6440	4630	3380	2510	1860	1250
		P	3,25	2,73	2,28	1,88	1,53	1,23
HAX34e/215-4	30	Q	10200	7550	5640	4220	3080	2040
		P	3,18	2,79	2,42	2,07	1,73	1,37
	40	Q	8640	6330	4660	3460	2530	1660
		P	3,51	3,00	2,54	2,13	1,74	1,37
	50	Q	7330	5280	3850	2860	2120	1430
		P	3,70	3,11	2,59	2,14	1,75	1,40
HAX34e/255-4	30	Q	12000	8880	6640	4960	3620	2400
		P	3,74	3,28	2,85	2,44	2,03	1,61
	40	Q	10200	7440	5480	4070	2970	1960
		P	4,13	3,53	2,99	2,50	2,04	1,61
	50	Q	8620	6200	4520	3360	2490	1680
		P	4,35	3,65	3,05	2,52	2,06	1,64
HAX34e/315-4	30	Q	14700	11000	8190	6120	4470	2960
		P	4,61	4,05	3,52	3,01	2,51	1,99
	40	Q	12600	9180	6770	5020	3660	2410
		P	5,10	4,36	3,69	3,09	2,53	1,99
	50	Q	10700	7660	5590	4150	3070	2070
		P	5,38	4,51	3,76	3,11	2,54	2,03
HAX34e/380-4	30	Q	17800	13300	9910	7410	5410	3580
		P	5,59	4,90	4,26	3,64	3,03	2,41
	40	Q	15200	11200	8190	6080	4430	2920
		P	6,17	5,28	4,47	3,74	3,06	2,41
	50	Q	12900	9260	6760	5020	3720	2500
		P	6,51	5,46	4,56	3,77	3,07	2,46

Relating to 20°C suction gas temperature without liquid subcooling



R407F

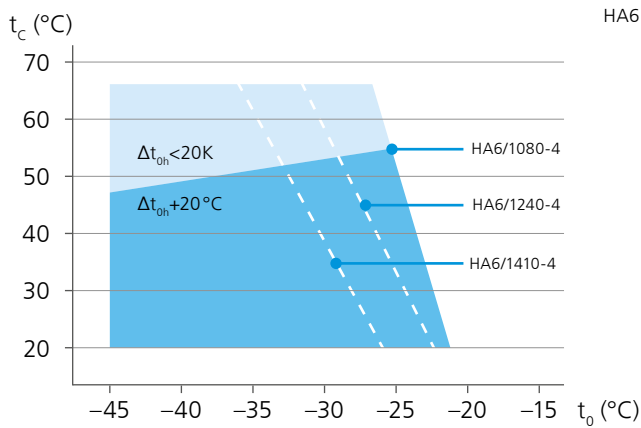
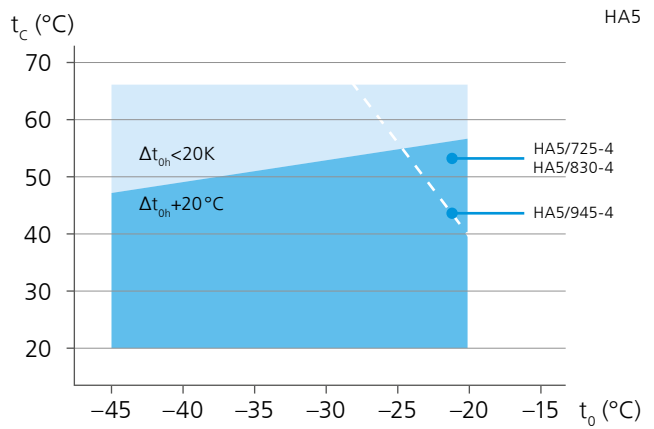
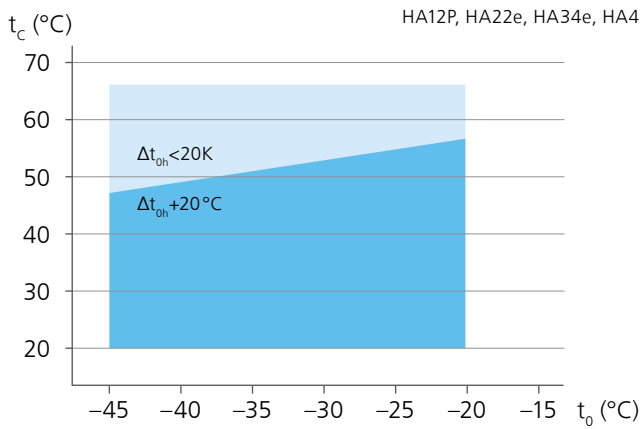
50 Hz

Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]				Power consumption $P_e$ [kW]		
		Evaporating temperature °C						
		-15	-20	-25	-30	-35	-40	
HAX4/465-4	30	Q	23600	17600	13200	9830	7190	4740
		P	7,60	6,64	5,73	4,85	3,98	3,10
	40	Q	20200	14800	10900	8040	5870	3850
		P	8,26	7,03	5,91	4,89	3,95	3,06
	50	Q	17300	12400	9020	6720	5000	3420
		P	8,65	7,23	6,00	4,93	4,02	3,22
HAX4/555-4	30	Q	27500	20500	15400	11600	8470	5610
		P	8,64	7,56	6,54	5,55	4,57	3,57
	40	Q	23600	17300	12800	9470	6930	4560
		P	9,39	7,99	6,73	5,57	4,51	3,50
	50	Q	20200	14500	10600	7920	5920	4060
		P	9,82	8,21	6,82	5,62	4,58	3,68
HAX4/650-4	30	Q	31400	23500	17700	13300	9760	6500
		P	9,48	8,31	7,20	6,12	5,05	3,96
	40	Q	27000	19800	14600	10900	7990	5280
		P	10,30	8,77	7,40	6,14	4,98	3,88
	50	Q	23100	16600	12200	9100	6820	4690
		P	10,70	9,02	7,50	6,19	5,06	4,07

Relating to 20°C suction gas temperature without liquid subcooling

## OPERATING LIMITS

### R22 Operating limits



- HA6
- $t_o$  Evaporating temperature (°C)
  - $t_c$  Condensing temperature (°C)
  - $\Delta t_{oh}$  Suction gas superheat (K)
  - $t_{oh}$  Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)<sup>1)</sup>: 19/28 bar

- Unlimited application range
- Supplementary cooling or reduced suction gas temperature

<sup>1)</sup> LP = low pressure, HP = high pressure

## NOTES

### R22 Notes

#### Operating limits

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

Restrictions to operating limits may occur when using a frequency converter.

For further explanations consult [www.gea.com](http://www.gea.com).

#### Performance data

The performance data for R22 are based on European Standard EN 12900 with a 50 Hz power supply frequency. This signifies: 20 °C suction gas temperature without liquid subcooling.

This results in significant differences compared to specifications with liquid undercooling and/or suction-gas temperatures.

A comprehensive modification to 20 °C suction gas temperature will follow at a later date.

Conversion factor for 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software ([vap.gea.com](http://vap.gea.com)).

PERFORMANCE DATA

		R22		50 Hz						
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]				Power consumption $P_e$ [kW]			
			Evaporating temperature °C							
			-20	-25	-30	-35	-40	-45		
HA12P/60-4	30	Q	1830	1410	1060	759	512	309		
		P	0,72	0,63	0,53	0,43	0,27	0,23		
	40	Q	1600	1240	931	673	457	276		
		P	0,79	0,68	0,57	0,46	0,35	0,24		
	50	Q	1440	1130	865	643	456	294		
		P	0,84	0,73	0,62	0,51	0,40	0,30		
HA12P/75-4	30	Q	2270	1750	1310	943	637	384		
		P	0,90	0,78	0,66	0,53	0,41	0,28		
	40	Q	1990	1540	1160	837	569	344		
		P	0,99	0,85	0,72	0,58	0,44	0,31		
	50	Q	1790	1410	1080	800	568	368		
		P	1,04	0,91	0,78	0,64	0,51	0,38		
HA12P/90-4	30	Q	2710	2090	1570	1130	759	457		
		P	1,05	0,92	0,77	0,62	0,47	0,32		
	40	Q	2370	1840	1380	997	677	408		
		P	1,16	1,00	0,84	0,67	0,51	0,34		
	50	Q	2130	1670	1290	953	675	436		
		P	1,22	1,06	0,90	0,74	0,58	0,42		
HA12P/110-4	30	Q	3180	2450	1840	1320	892	537		
		P	1,25	1,08	0,92	0,74	0,57	0,39		
	40	Q	2790	2160	1620	1180	795	479		
		P	1,37	1,19	1,00	0,81	0,62	0,43		
	50	Q	2510	1970	1510	1120	793	512		
		P	1,46	1,27	1,08	0,89	0,70	0,52		
HA22e/125-4	30	Q	3870	2990	2240	1610	1090	645		
		P	1,52	1,32	1,11	0,91	0,69	0,48		
	40	Q	3390	2630	1980	1430	968	583		
		P	1,68	1,45	1,21	0,98	0,75	0,52		
	50	Q	3050	2390	1840	1370	965	624		
		P	1,77	1,54	1,31	1,08	0,86	0,63		
HA22e/160-4	30	Q	4780	3690	2760	1990	1340	807		
		P	1,88	1,63	1,37	1,11	0,86	0,59		
	40	Q	4190	3240	2440	1760	1200	720		
		P	2,07	1,79	1,50	1,21	0,93	0,64		
	50	Q	3770	2950	2270	1690	1200	770		
		P	2,19	1,91	1,62	1,34	1,05	0,78		
HA22e/190-4	30	Q	5780	4460	3340	2410	1630	977		
		P	2,28	1,97	1,66	1,35	1,03	0,72		
	40	Q	5070	3920	2950	2130	1450	871		
		P	2,51	2,16	1,81	1,46	1,12	0,77		
	50	Q	4560	3570	2740	2040	1450	931		
		P	2,65	2,31	1,96	1,62	1,28	0,94		
HA34e/215-4	30	Q	6580	5080	3810	2740	1850	1120		
		P	2,59	2,25	1,90	1,54	1,17	0,82		
	40	Q	5770	4460	3360	2430	1650	992		
		P	2,85	2,46	2,07	1,67	1,27	0,88		
	50	Q	5190	4070	3120	2320	1650	1060		
		P	3,02	2,63	2,23	1,84	1,45	1,07		
HA34e/255-4	30	Q	7740	5970	4470	3220	2180	1310		
		P	3,05	2,65	2,23	1,81	1,38	0,96		
	40	Q	6780	5250	3950	2860	1940	1170		
		P	3,36	2,90	2,43	1,96	1,50	1,03		
	50	Q	6100	4780	3670	2730	1930	1250		
		P	3,55	3,09	2,63	2,17	1,71	1,26		
HA34e/315-4	30	Q	9550	7370	5520	3970	2680	1620		
		P	3,77	3,27	2,75	2,23	1,71	1,18		
	40	Q	8370	6480	4870	3520	2390	1440		
		P	4,14	3,58	3,00	2,42	1,85	1,27		
	50	Q	7530	5900	4530	3370	2390	1540		
		P	4,39	3,82	3,25	2,68	2,11	1,56		
HA34e/380-4	30	Q	11600	8920	6680	4810	3250	1960		
		P	4,56	3,95	3,33	2,70	2,07	1,43		
	40	Q	10200	7840	5900	4260	2900	1750		
		P	5,02	4,33	3,63	2,93	2,24	1,54		
	50	Q	9110	7140	5480	4080	2890	1870		
		P	5,31	4,62	3,93	3,24	2,56	1,88		

Relating to 20°C suction gas temperature without liquid subcooling

■ Reduced suction gas temperature

## PERFORMANCE DATA

R22

50 Hz

Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]				Power consumption $P_e$ [kW]		
		Evaporating temperature °C						
		-20	-25	-30	-35	-40	-45	
HA4/465-4	30	Q	16500	13000	9850	7260	5080	3260
		P	5,73	5,32	4,83	4,26	3,58	2,78
	40	Q	14700	11400	8590	6240	4260	2600
		P	6,58	5,98	5,29	4,51	3,60	2,57
	50	Q	12500	9590	7140	5080	3360	1930
		P	7,23	6,42	5,50	4,47	3,32	2,01
HA4/555-4	30	Q	19700	15400	11800	8640	6050	3880
		P	6,83	6,33	5,75	5,07	4,26	3,31
	40	Q	17500	13600	10300	7420	5070	3100
		P	7,83	7,11	6,30	5,36	4,29	3,06
	50	Q	14900	11500	8500	6050	4000	2290
		P	8,61	7,64	6,55	5,33	3,95	2,40
HA4/650-4	30	Q	23100	18100	13800	10200	7100	4560
		P	8,01	7,43	6,75	5,95	5,00	3,88
	40	Q	20500	15900	12000	8710	5950	3640
		P	9,19	8,35	7,39	6,30	5,04	3,59
	50	Q	17500	13400	9970	7090	4690	2690
		P	10,10	8,97	7,69	6,25	4,63	2,81
HA5/725-4	30	Q	25700	20200	15400	11400	7940	5100
		P	8,94	8,29	7,52	6,62	5,56	4,33
	40	Q	22800	17700	13400	9720	6650	4080
		P	10,20	9,31	8,24	7,01	5,61	4,01
	50	Q	19400	14900	11100	7900	5230	3010
		P	11,20	9,99	8,57	6,97	5,18	3,16
HA5/830-4	30	Q	29400	23100	17600	13000	9080	5830
		P	10,20	9,49	8,61	7,58	6,37	4,96
	40	Q	26100	20300	15300	11200	7610	4670
		P	11,70	10,60	9,43	8,03	6,43	4,60
	50	Q	22200	17100	12700	9050	6000	3460
		P	12,90	11,40	9,81	7,98	5,93	3,62
HA5/945-4	30	Q	33500	26300	20100	14800	10400	6720
		P	11,60	10,70	9,78	8,62	7,25	5,64
	40	Q	29600	23000	17400	12700	8670	5400
		P	13,30	12,10	10,70	9,16	7,33	5,23
	50	Q		19400	14400	10300	6780	3970
		P		13,00	11,20	9,12	6,78	4,12
HA6/1080-4	30	Q		29700	22700	16800	11800	7560
		P		11,20	9,89	8,50	7,05	5,53
	40	Q		26100	19700	14300	9820	6080
		P		12,90	11,30	9,62	7,87	6,01
	50	Q		21900	16300	11600	7700	4490
		P		14,30	12,30	10,30	8,24	6,00
HA6/1240-4	30	Q		34100	26000	19200	13500	8720
		P		12,90	11,30	9,76	8,10	6,35
	40	Q			22600	16399	11300	7020
		P			12,90	11,00	9,04	6,89
	50	Q			18700	13300	8810	5180
		P			14,20	11,80	9,46	6,88
HA6/1410-4	30	Q			29600	21900	15400	9980
		P			12,90	11,00	9,21	7,22
	40	Q				18600	12800	8000
		P				12,50	10,20	7,85
	50	Q				15000	9910	5830
		P				13,50	10,70	7,84

Relating to 20°C suction gas temperature without liquid subcooling

 Reduced suction gas temperature

## TECHNICAL DATA

## HA

Type	Number of cylinders	Displacement 50 / 60 Hz (1,450/1,740 rpm)  m <sup>3</sup> /h	Electrical data				Weight  kg	Connections <sup>5)</sup>		Oil charge  Ltr.
			Voltage <sup>1)</sup>	Max. working current <sup>2)</sup>  A (Δ / Y)	Max. power consumption <sup>2)</sup>  kW	Starting current (rotor locked)  A (Δ / Y)		Discharge line DV  mm   inch	Suction line SV  mm   inch	
<b>HA12P/60-4</b>	2	5.40 / 6.40	<sup>3)</sup>	4.7 / 2.7	1.3	40 / 23	52.0	12   1/2	12   1/2	0.8
<b>HA12P/75-4</b>	2	6.70 / 8.10	<sup>3)</sup>	5.5 / 3.2	1.6	40 / 23	53.0	12   1/2	12   1/2	0.8
<b>HA12P/90-4</b>	2	8.00 / 9.60	<sup>3)</sup>	6.3 / 3.7	1.9	43 / 25	53.0	12   1/2	12   1/2	0.8
<b>HA12P/110-4</b>	2	9.40 / 11.30	<sup>3)</sup>	7.0 / 4.1	2.2	43 / 25	53.0	12   1/2	12   1/2	0.8
<b>HA22e/125-4</b>	2	11.10 / 13.30	<sup>3)</sup>	8.1 / 4.7	2.4	69 / 40	80.0	12   1/2	16   5/8	0.9
<b>HA22e/160-4</b>	2	13.70 / 16.40	<sup>3)</sup>	9.6 / 5.5	2.9	87 / 50	82.0	12   1/2	16   5/8	0.9
<b>HA22e/190-4</b>	2	16.50 / 19.80	<sup>3)</sup>	10.9 / 6.3	3.5	87 / 50	81.0	12   1/2	16   5/8	0.9
<b>HA34e/215-4</b>	4	18.80 / 22.60	<sup>3)</sup>	12.1 / 7.0	4.0	87 / 50	98.0	16   5/8	22   7/8	1.2
<b>HA34e/255-4</b>	4	22.10 / 26.60	<sup>3)</sup>	13.8 / 8.0	4.7	87 / 50	98.0	16   5/8	22   7/8	1.2
<b>HA34e/315-4</b>	4	27.30 / 32.80	<sup>3)</sup>	17.1 / 9.9	5.8	111 / 64	100.0	16   5/8	22   7/8	1.2
<b>HA34e/380-4</b>	4	33.10 / 39.70	<sup>3)</sup>	20.2 / 11.7	7.0	111 / 64	100.0	16   5/8	22   7/8	1.2
				PW 1+2*		PW1 / PW 1+2*				
<b>HA4/465-4</b>	4	40.50 / 48.60	<sup>4)</sup>	17	9.1	82 / 107	155.0	28   1 1/8	35   1 3/8	3.4
<b>HA4/555-4</b>	4	48.20 / 57.80	<sup>4)</sup>	21	10.3	107 / 140	157.0	28   1 1/8	35   1 3/8	3.4
<b>HA4/650-4</b>	4	56.60 / 67.90	<sup>4)</sup>	22	11.4	107 / 140	156.0	28   1 1/8	35   1 3/8	3.4
<b>HA5/725-4</b>	4	62.90 / 75.50	<sup>4)</sup>	24	12.5	107 / 140	204.0	28   1 1/8	42   1 5/8	4.5
<b>HA5/830-4</b>	4	72.20 / 86.70	<sup>4)</sup>	24	12.9	126 / 160	207.0	28   1 1/8	42   1 5/8	4.5
<b>HA5/945-4</b>	4	82.20 / 98.60	<sup>4)</sup>	25	13.3	126 / 160	205.0	28   1 1/8	42   1 5/8	4.5
<b>HA6/1080-4</b>	4	93.70 / 112.40	<sup>4)</sup>	32	17.0	156 / 193	223.0	28   1 1/8	42   1 5/8	4.5
<b>HA6/1240-4</b>	4	107.60 / 129.10	<sup>4)</sup>	33	17.6	156 / 193	222.0	28   1 1/8	42   1 5/8	4.5
<b>HA6/1410-4</b>	4	122.40 / 146.90	<sup>4)</sup>	33	17.7	156 / 193	219.0	28   1 1/8	42   1 5/8	4.5

\* PW = Part Winding, motors for part winding start 1 = 1st part winding 2 = 2nd part winding

## Explanations

- 1) Tolerance ( $\pm 10\%$ ) relates to the mean value of the voltage range. Other voltages and current types on request.
- 2) • The specifications for max. power consumption apply for 50 Hz operation. For 60 Hz operation, the specifications have to be multiplied by the factor 1.2. The max. working current remains unchanged.
  - Take account of the max. operating current / max. power consumption when designing contactors, leads and fuses. Switches: Service category AC3
- 3) 220–240 V  $\Delta$  / 380–420 V Y – 3 – 50 Hz, 265–290 V  $\Delta$  / 440–480 V Y – 3 – 60 Hz
- 4) PW = Part Winding, motors for part winding start (no start unloaders required)
  - Winding ratios: HA4, HA5, HA6 = 66 % / 33 %
  - Designs for Y/ $\Delta$  on request
- 5) For soldering connections

## Oil sump heater 110–240 V – 1 – 50/60 Hz (option)

- HA12P, HA22e, HA34e: 50–120 W
- PTC heater, self-regulating, installation in housing bore

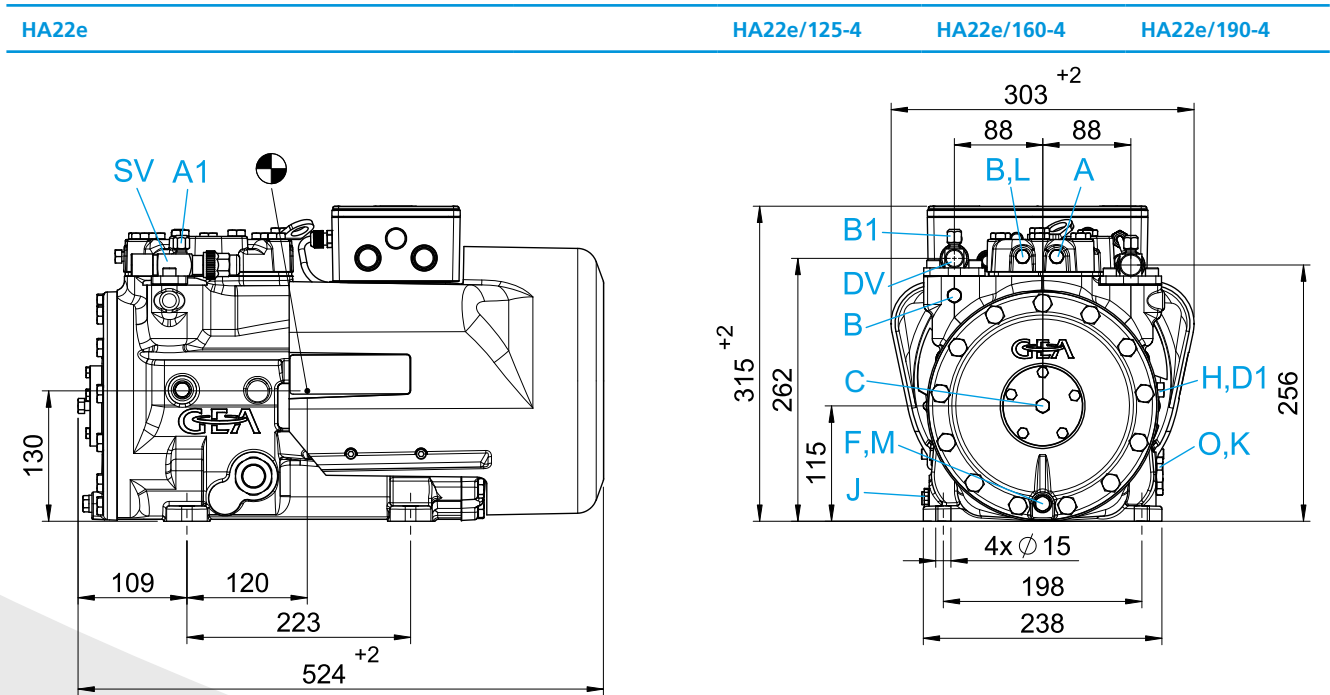
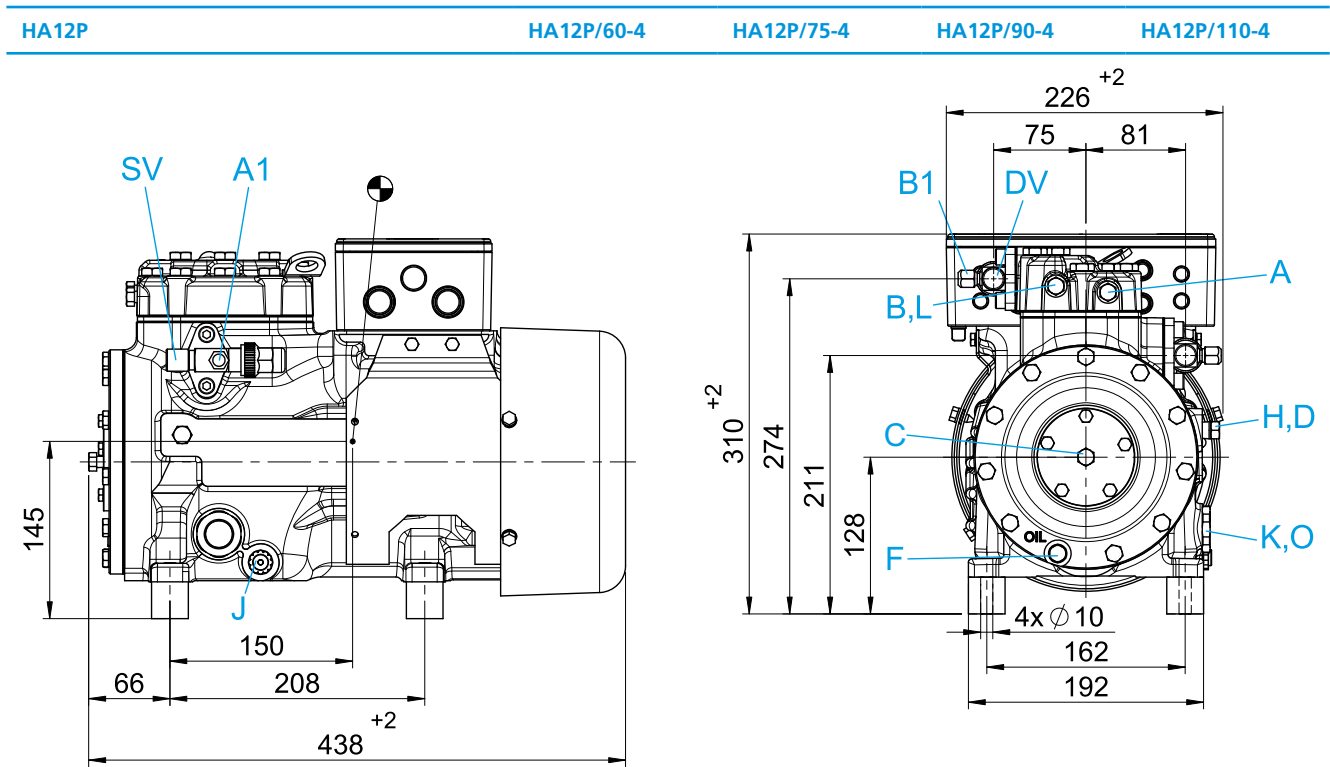
## Oil sump heater 230 V – 1 – 50/60 Hz (option)

- HA4: 80 W
- HA5, HA6: 140 W
- Permanently set version, installation in immersion sleeve

## Fan motors for the HA version 230 V – 1 – 50/60 Hz

- HA12P: 40 W / 0.3 A
- HA22e, HA34e: 38 W / 0.17 A
- HA4, HA5, HA6: 140 W / 0.71 A

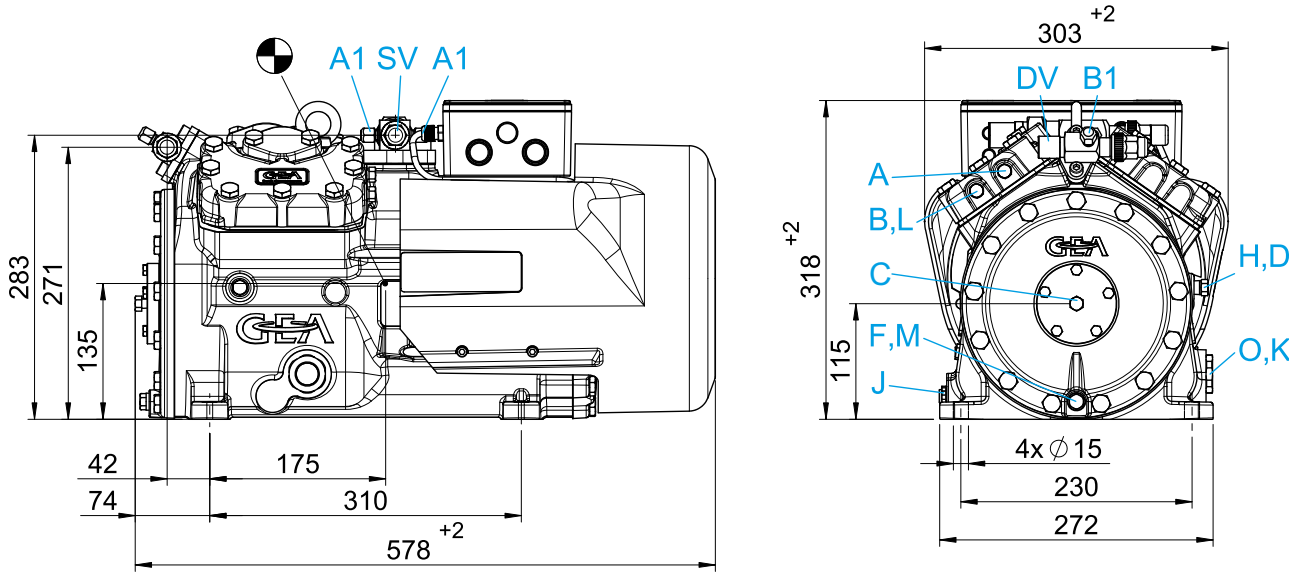
DIMENSIONS AND CONNECTIONS



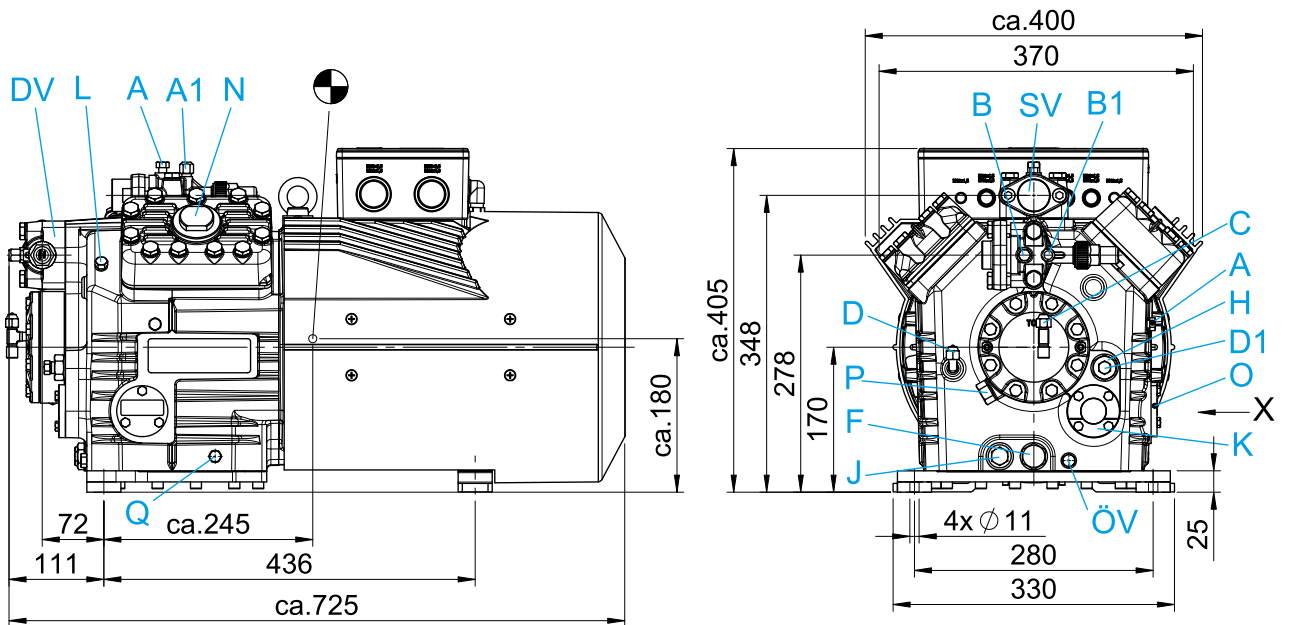
Dimensions in mm  
 ● Center of gravity

Connections see page 77  
 Dimensions for anti-vibration pad see page 75

HA34e HA34e/215-4 HA34e/255-4 HA34e/315-4 HA34e/380-4



HA4 HA4/465-4 HA4/555-4 HA4/650-4



Dimensions in mm  
 ● Center of gravity

Connections see page 77  
 Dimensions for anti-vibration pad see page 75



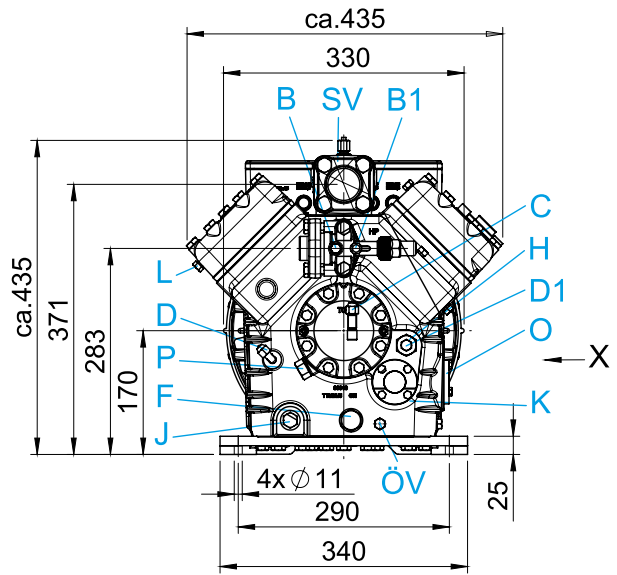
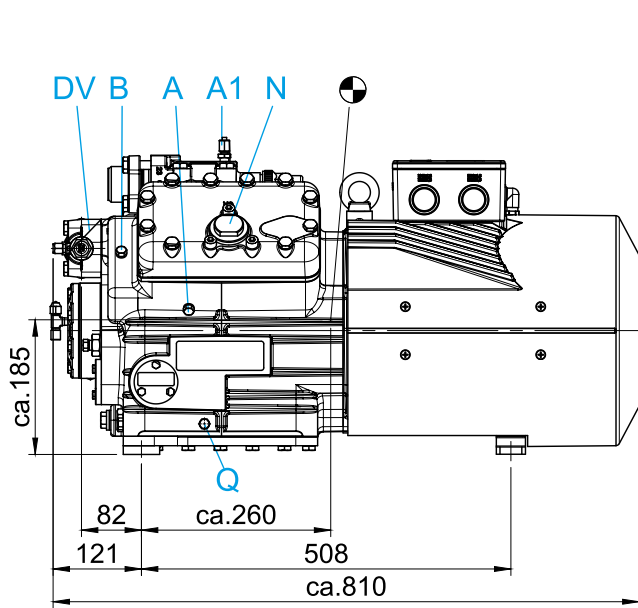
DIMENSIONS AND CONNECTIONS

HA5

HA5/725-4

HA5/830-4

HA5/945-4

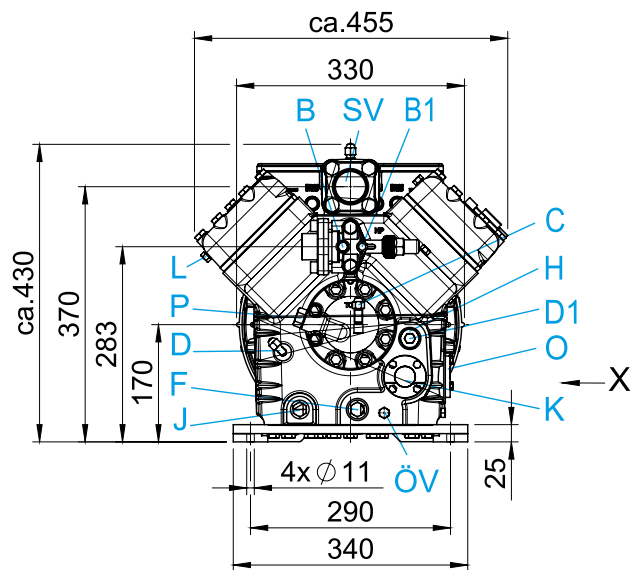
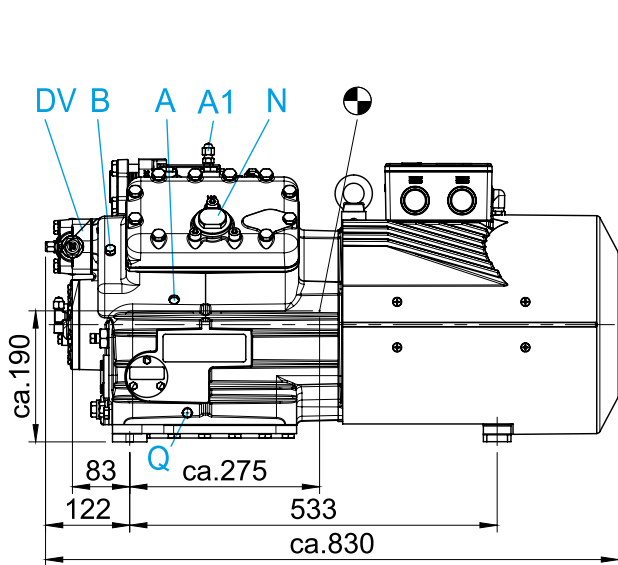


HA6

HA6/1080-4

HA6/1240-4

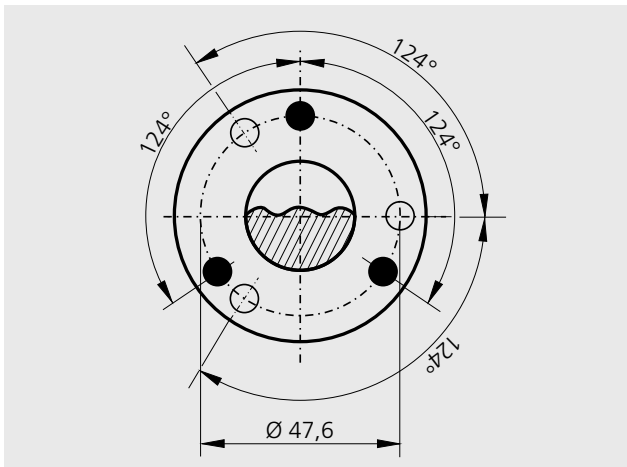
HA6/1410-4



Dimensions in mm  
 ● Center of gravity

Connections see page 77  
 Dimensions for anti-vibration pad see page 75

View X



Dimensions in mm

Possibility to connect to oil level regulator

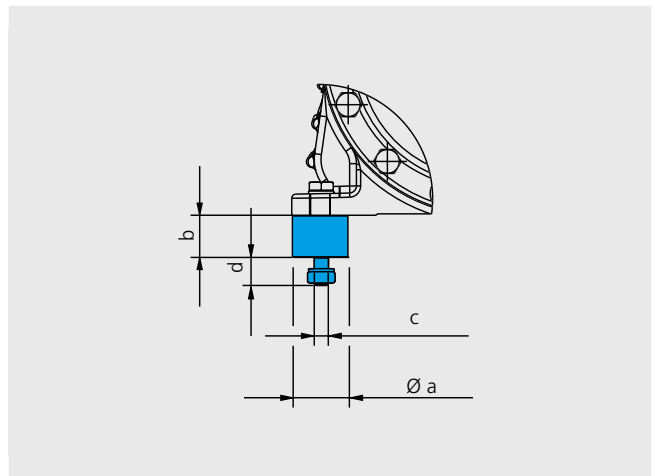
HA4, HA5, HA6

- Three-hole connection for oil level regulator of brands ESK, AC+R, CARLY (3 x M6 x 10 deep)
- Three-hole connection for oil level regulator of brand TRAXOIL (3 x M6 x 10 deep)

Dimensions for anti-vibration pad

Type	$\varnothing a$	b	$\varnothing c$	d
HA12P	30	30	M8	20
HA22e	40	30	M10	20
HA34e	40	30	M10	20
HA4	40	30	M10	20
HA5	50	30	M10	25
HA6	50	30	M10	25

Dimensions in mm



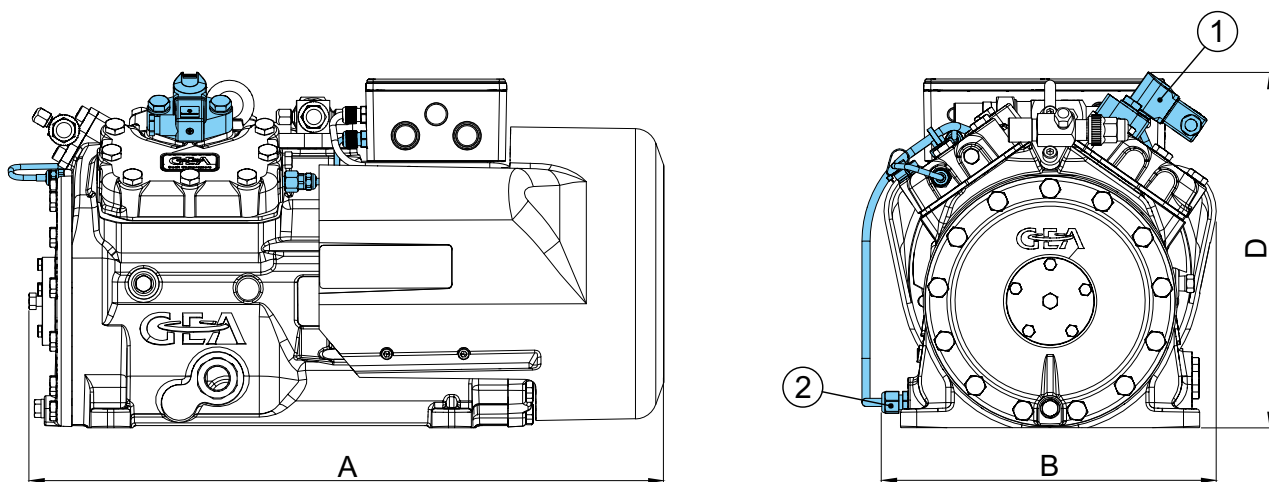
## DIMENSIONS AND CONNECTIONS

Dimensions with accessories

HA12P

HA22e

HA34e

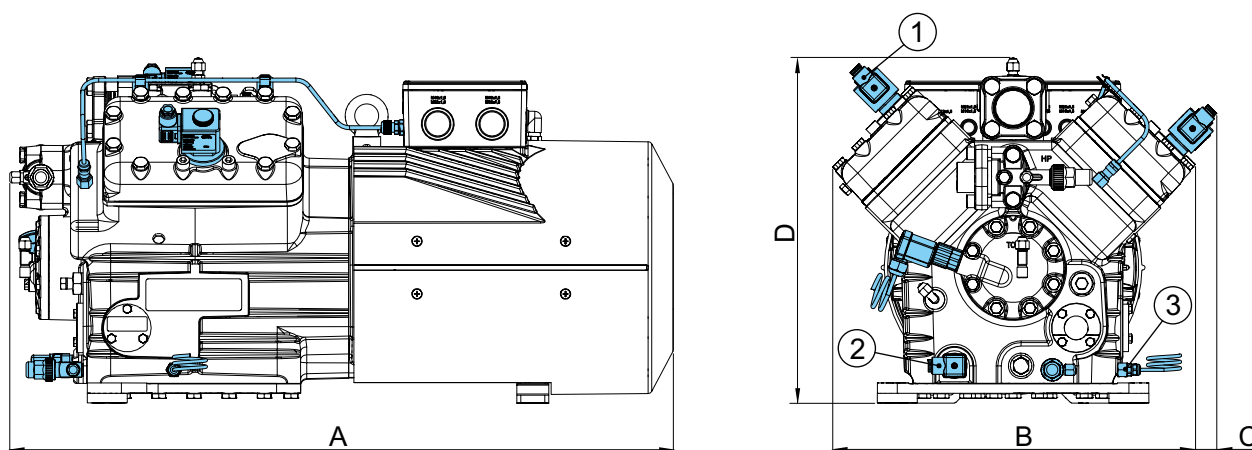


Dimensions with accessories

HA4

HA5

HA6



Type	A	B	C	D
HA12P	ca. 440	ca. 225	–	–
HA22e	ca. 525	ca. 305	–	–
HA34e	ca. 580	ca. 305	–	ca. 325
HA4	ca. 725	ca. 370	ca. 20	ca. 405
HA5	ca. 810	ca. 435	ca. 30	ca. 435
HA6	ca. 830	ca. 455	ca. 30	ca. 430

Dimensions in mm

Connections		HA12P	HA22e	HA34e	HA4	HA5	HA6
SV	Suction line	Please refer to technical data page 71					
DV	Discharge line	Please refer to technical data page 71					
A	Connection suction side, not lockable	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF
A1	Connection suction side, lockable	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF
B	Connection discharge side, not lockable	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF
B1	Connection discharge side, lockable	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF
C	Connection oil pressure safety switch HP	1/8" NPTF	1/8" NPTF	1/8" NPTF	7/16" UNF	7/16" UNF	7/16" UNF
D	Connection oil pressure safety switch LP				7/16" UNF	7/16" UNF	7/16" UNF
D1	Connection oil return from oil separator	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF	1/4" NPTF
F	Oil drain plug	M8	M12 x 1,5	M12 x 1,5	M22 x 1,5	M22 x 1,5	M22 x 1,5
H	Oil charge plug	1/4" NPTF	1/4" NPTF	1/4" NPTF	M22 x 1,5	M22 x 1,5	M22 x 1,5
J	Connection oil sump heater	3/8" NPTF	3/8" NPTF	3/8" NPTF	M22 x 1,5	M22 x 1,5	M22 x 1,5
K	Sight glass	1 1/8" - 18 UNEF	1 1/8" - 18 UNEF	1 1/8" - 18 UNEF	4 hole M6	4 hole M6	4 hole M6
L	Connection thermal protection thermostat	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF
M	Oil strainer	M12 x 1,5	M12 x 1,5	M12 x 1,5			
N	Connection capacity controller				M45 x 1,5	M45 x 1,5	M45 x 1,5
O	Connection oil level regulator	1 1/8" - 18 UNEF	1 1/8" - 18 UNEF	1 1/8" - 18 UNEF	1)	1)	1)
ÖV	Connection oil service valve				1/4" NPTF	1/4" NPTF	1/4" NPTF
p	Connection oil pressure differential sensor				M20 x 1,5	M20 x 1,5	M20 x 1,5
Q	Connection oil temperature sensor				1/8" NPTF	1/8" NPTF	1/8" NPTF

<sup>1)</sup> Dimensions see view X page 75

## SCOPE OF SUPPLY &amp; ACCESSORIES

Scope of supply & accessories		HA12P	HA22e	HA34e	HA4	HA5	HA6	
Semi-hermetic two-cylinder reciprocating compressor with drive motor for direct start 220–240 V Δ / 380–420 V Y – 3 – 50 Hz 265–290 V Δ / 440–480 V Y – 3 – 60 Hz		●	●					
Semi-hermetic four-cylinder reciprocating compressor with drive motor for direct start 220–240 V Δ / 380–420 V Y – 3 – 50 Hz 265–290 V Δ / 440–480 V Y – 3 – 60 Hz				●				
Semi-hermetic four-cylinder reciprocating compressor with drive motor for part winding start (70/30) 380–420 V Y/Y – 3 – 50 Hz 440–480 V Y/Y – 3 – 60 Hz Motor unit flanged onto the compressor housing					●	●	●	
Special voltage and/or frequency		○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>	
Motor is cooled by an integrated fan with air deflection hood 230 V – 1 – 50/60 Hz, IP44 40 W, 0,30 A		●						
Motor is cooled by an integrated fan with air deflection hood 230 V – 1 – 50/60 Hz, IP44 38 W, 0,17 A			●	●				
Motor is cooled by an integrated fan with air deflection hood 230 V – 1 – 50/60 Hz, IP44 140 W, 0,71 A					●	●	●	
Winding protection with PTC resistor sensors with electronic triggering unit INT69 G		●	●	●				
Winding protection with PTC resistor sensors with electronic triggering unit MP10					●	●	●	
<b>1</b>	Thermal protection PTC	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	
	Oil pump	●	●	●	●	●	●	
	Oil charge: HA: FUCHS Reniso SP46, HAX: FUCHS Reniso Triton SE55	●	●	●	●	●	●	
	Inert gas charge	●	●	●	●	●	●	
	4 anti-vibration pads	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	
	Internal safety valve	–	–	–	●	●	●	
	Suction and discharge line valve	●	●	●	●	●	●	
	Sight glass	●	●	●	●	●	●	
<b>2</b>	Oil sump heater	110–240 V – 1 – 50/60 Hz, 50–120 W, PTC heater, self-regulating	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	–	–	–
		220–240 V – 1 – 50/60 Hz, 80 W	–	–	–	○ <sup>2)</sup>	–	–
		220–240 V – 1 – 50/60 Hz, 140 W	–	–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>
<b>3</b>	Oil differential pressure sensor DELTA-P II 220–240 V – 1 – 50/60 Hz	–	–	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	
	Oil pump cover with screwed connection for differential oil pressure sensor DELTA-P II	–	–	–	●	●	●	
<b>4</b>	Oil pressure safety switch	230 V – 1 – 50/60 Hz, IP20 MP54	–	–	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
		230 V – 1 – 50/60 Hz, IP20 MP55	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	–	–	–
	Oil service valve	–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	

● Scope of supply (Standard)  
○ Accessories  
– Not available

<sup>1)</sup> Enclosed  
<sup>2)</sup> Mounted  
<sup>3)</sup> On request

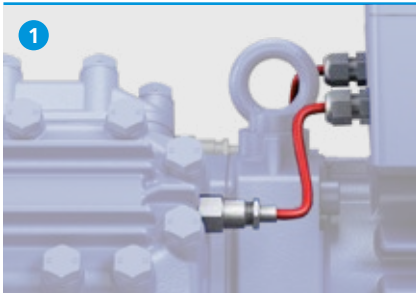
Scope of supply & accessories		HA12P	HA22e	HA34e	HA4	HA5	HA6
5	Capacity regulator 230 V – 1 – 50/60 Hz, IP65 1 capacity regulator = 50 % residual capacity	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>
6	Prepared for capacity regulator (1 cylinder cover)	–	–	○ <sup>2)</sup>	●	●	●
7	Start unloader 230 V – 1 – 50/60 Hz, IP65, without check valve, including thermal protection thermostat (PTC sensor)	–	–	–	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>
8	Start unloader by means of a ESS (Electronic Soft Start) 400 V – 3 – 50/60 Hz, IP20, (connection clamps IP00) for installation in switch cabinet	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
9	Connection piece suction and discharge valve in welded construction	–	–	–	○ <sup>3)</sup>	○ <sup>3)</sup>	○ <sup>3)</sup>
10	Water-cooled cylinder covers	–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>
	Sea water resistant	–	–	–	○ <sup>2)</sup>	○ <sup>2)</sup>	○ <sup>2)</sup>
11	Intermediate adapter for discharge line valve	–	–	–	○ <sup>1)</sup>	○ <sup>1)</sup>	○ <sup>1)</sup>
12	INT69 G Diagnose 115 V / 230 V Ac, 50/60 Hz, IP00 (INT69 G not applicable)	–	○ <sup>2)</sup>	○ <sup>2)</sup>	–	–	–
13	DP-modbus gateway 115 V / 230 V Ac, 50/60 Hz, IP00 incl. adapter cable	–	○ <sup>1)</sup>	○ <sup>1)</sup>	–	–	–
14	modbus-LAN gateway 230 V Ac, 50/60 Hz, IP00	–	○ <sup>1)</sup>	○ <sup>1)</sup>	–	–	–
15	USB converter for INT69 G Diagnose and INT69 GTML Diagnose	–	○ <sup>1)</sup>	○ <sup>1)</sup>	–	–	–
	Connection for oil level regulator of brands ESK, AC+R or CARLY	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	●	●	●
	Connection for oil level regulator of brand Traxoil	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>	● <sup>4)</sup>

● Scope of supply (Standard)  
○ Accessories  
– Not available

<sup>1)</sup> Enclosed  
<sup>2)</sup> Mounted  
<sup>3)</sup> On request  
<sup>4)</sup> Only possible with additional adapter

## ACCESSORIES

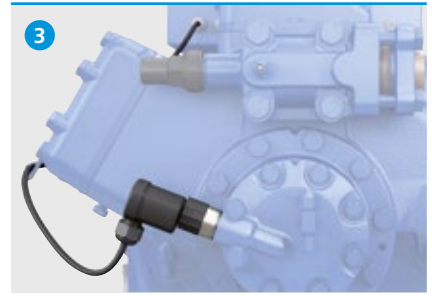
Thermal protection thermostat



Oil sump heater



Oil differential pressure sensor



Oil pressure safety switch



Start unloader / Capacity regulator



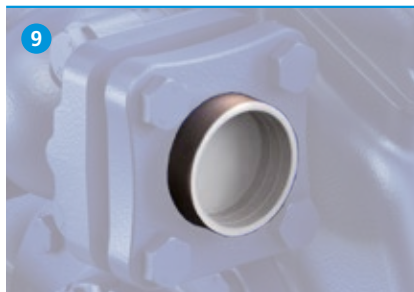
Prepared for capacity regulator



ESS Electronic Soft Start



Connection piece in welded construction



Water-cooled cylinder covers





Intermediate adapter for discharge line valve



INT69 G Diagnose



DP-Modbus Gateway

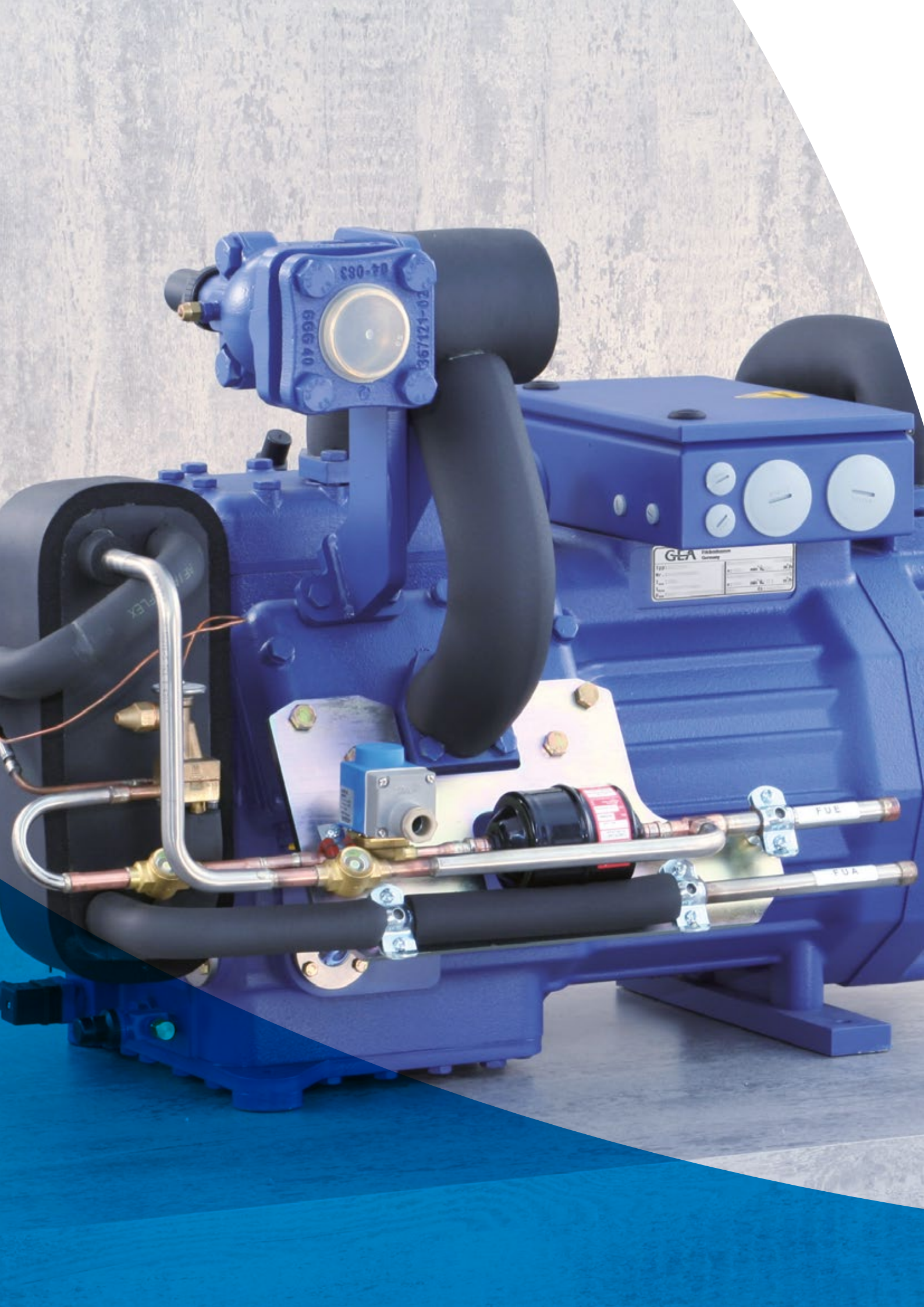


Modbus-LAN Gateway



USB converter





04-083

66640

367124-02

GEA  
Eigenschaften  
Daten

FUE

FUA

# HGZ two-stage semi-hermetic GEA compressors

GEA Bock HGZ7 two-stage



# HGZ two-stage semi-hermetic GEA compressors

A two-stage variant based on the GEA HG semi-hermetic 6-cylinder range is available for extended use in the domain of deep-freezing.

## The two stage system consists of:

- Liquid subcooler
- Re-injection valve
- Solenoid valve
- Sight glass
- Filter drier

## Special features:

- 6-cylinder design
- LP/HP stage ratio 2:1
- 2-stage operation with liquid subcooler
- Re-injection valve adapted to refrigerant and application
- Extremely reliable and economic compressor design

For more information on the HG7 basic compressor see chapter “Single-stage semi-hermetic GEA compressors”.

Type	Displacement (50 Hz) LP	Displacement (50 Hz) HP
HGZX7/1620-4 R404A/R507 HGZX7/1620-4 R410A HGZ7/1620-4 R22	93.70 m <sup>3</sup> /h	46.90 m <sup>3</sup> /h
HGZX7/1860-4 R404A/R507 HGZX7/1860-4 R410A HGZ7/1860-4 R22	107.60 m <sup>3</sup> /h	53.80 m <sup>3</sup> /h
HGZX7/2110-4 R404A/R507 HGZX7/2110-4 R410A HGZ7/2110-4 R22	122.40 m <sup>3</sup> /h	61.20 m <sup>3</sup> /h

## The two possible designs of the HGZ7

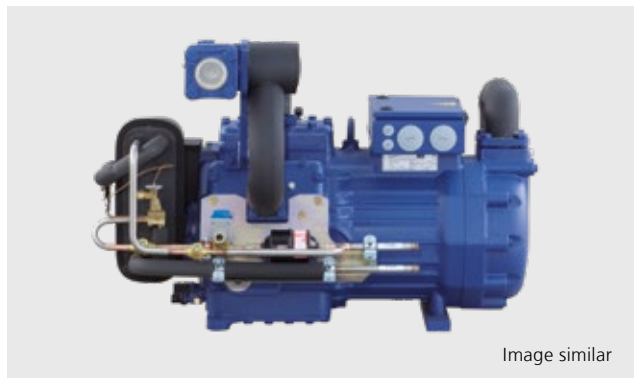
### Design version: everything enclosed separately

Medium-pressure mixed line mounted on the compressor. Insulated, liquid subcooler, expansion valve, solenoid valve, sight glass, filter drier, everything enclosed separately for individual, external mounting.



### Design version: mounted directly to the compressor

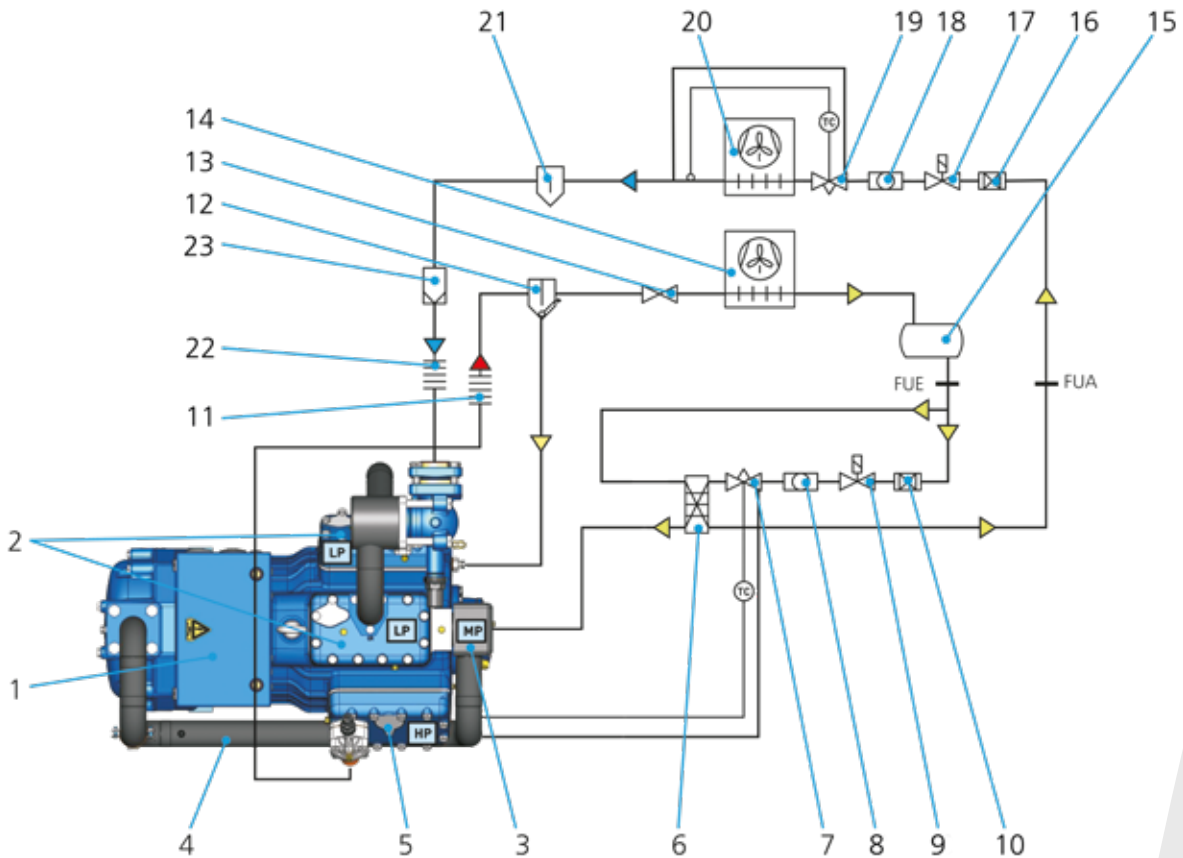
Liquid subcooler, expansion valve, solenoid valve, sight glass, filter drier mounted directly to the compressor, lined and insulated.





SPECIAL FEATURES

Refrigeration circuit with two-stage compressor – Schematic diagram



Explanations

- |                                     |                                     |                                    |
|-------------------------------------|-------------------------------------|------------------------------------|
| 1) Compressor                       | 11) Vibration damper, pressure line | 21) Liquid separator               |
| 2) Cylinder LP-stage                | 12) Oil separator                   | 22) Vibration damper, suction line |
| 3) Intermediate pressure chamber MP | 13) Non-return valve                | 23) Filter suction line            |
| 4) Intermediate pressure line MP    | 14) Condenser                       |                                    |
| 5) Cylinder HP-stage                | 15) Refrigerant receiver            | LP = Low pressure                  |
| 6) Subcooler*                       | 16) Filter drier                    | MP = Medium pressure               |
| 7) Re-injection valve*              | 17) Solenoid valve                  | HP = High pressure                 |
| 8) Sight glass*                     | 18) Sight glass                     | FUE = Liquid subcooler, inlet      |
| 9) Solenoid valve*                  | 19) Expansion valve (evaporator)    | FUA = Liquid subcooler, outlet     |
| 10) Filter drier*                   | 20) Evaporator                      |                                    |

\* Components for subcooling system not supplied as standard

TYPE KEY

HGZ X7 / 2110 – 4 R404A

Series<sup>1)</sup>  
 Ester oil filling<sup>2)</sup>  
 Size  
 Swept volume  
 Number of poles  
 Refrigerant<sup>3)</sup>

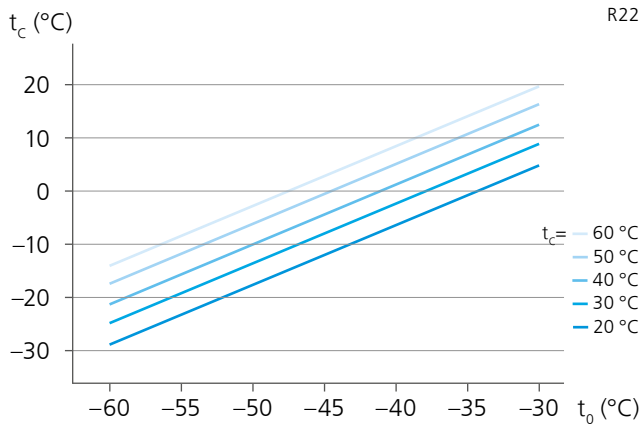
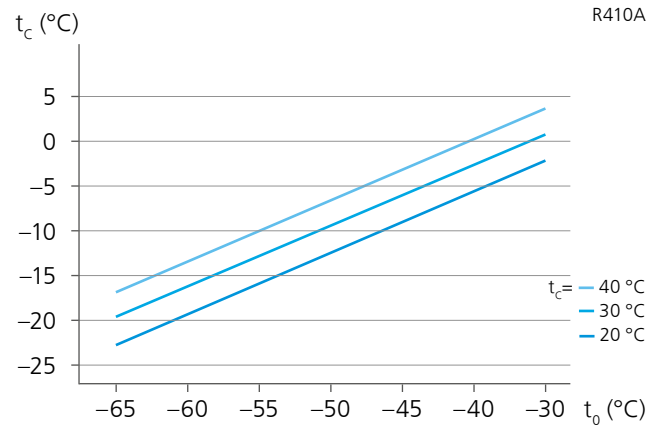
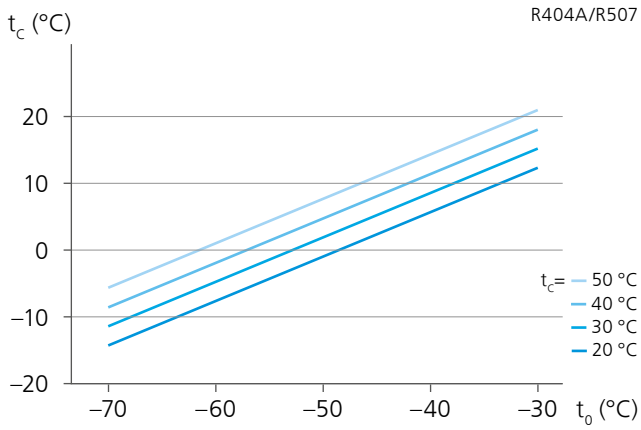
- 1) HGZ = Hermetic Gas-Cooled (suction-gas-cooled), two-stage  
 2) X = Ester oil filling (HFC refrigerants R404A, R410A)  
 3) Possible refrigerants are R404A, R410A, R22

## OPERATING LIMITS

### Subcooling temperature

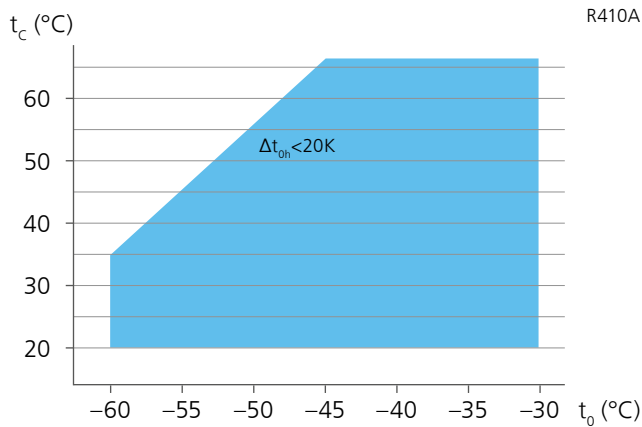
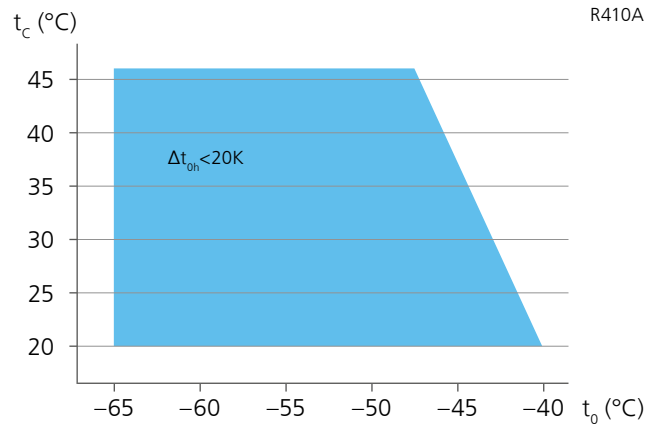
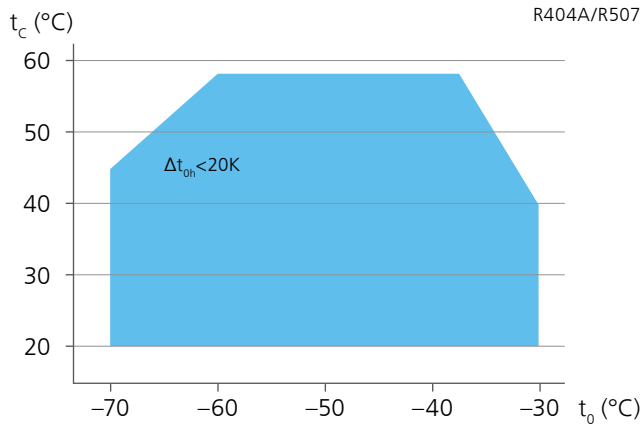
Defined with the help of the diagram by approximately calculating the subcooling temperature arising in the relevant operating conditions ( $t_o/t_c$ ).

Subcooling temperature calculation diagram for the intermediate cooler outlet



$t_u$  Subcooling temperature at the intermediate cooler outlet  
 $t_o$  Evaporation temperature

**Operating limits**



$t_0$  Evaporating temperature (°C)  
 $t_c$  Condensing temperature (°C)  
 $\Delta t_{oh}$  Suction gas superheat (K)

Max. permissible operating pressure (LP/MP/HP)<sup>1)</sup>: 19/19/28 bar

● Application range

<sup>1)</sup> LP = low pressure, MP = medium pressure, HP = high pressure

**NOTES**

**Notes**

**Operating limits**

Compressor operation is possible within the limits shown on the application diagrams. Please note the colored areas. Compressor application limits should not be chosen for design purposes or continuous operation.

**Performance data**

The stated performance values are based on 10 K suction gas superheat with liquid subcooling, operating at 50 Hz.

Performance data were compiled for R404A and R507. The base values are the data for R404A.

Conversion factor für 60 Hz = 1.2

Performance data for other operating points, see GEA VAP software (vap.gea.com).



## PERFORMANCE DATA

R404A/R507			50 Hz								
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]						Power consumption $P_e$ [kW]		
			Evaporating temperature °C						-60	-65	-70
			-30	-35	-40	-45	-50	-55			
HGZX7/1620-4	30	Q	34869	28471	23098	18628	14936	11899	9394	7296	5482
		P	21,17	19,41	17,63	15,84	14,05	12,31	10,61	8,99	7,46
	40	Q	33437	27315	22181	17910	14380	11467	9047	6997	5192
		P	23,42	21,42	19,40	17,39	15,41	13,48	11,61	9,84	8,17
	50	Q		25860	20950	16866	13484	10680	8332	6315	
		P		23,49	21,24	19,02	16,84	14,72	12,68	10,75	
HGZX7/1860-4	30	Q	40042	32694	26525	21391	17152	13665	10787	8378	6294
		P	24,31	22,29	20,24	18,18	16,14	14,13	12,19	10,32	8,56
	40	Q	38397	31367	25471	20567	16514	13169	10390	8035	5962
		P	26,90	24,60	22,28	19,97	17,70	15,48	13,34	11,30	9,38
	50	Q		29696	24057	19367	15484	12265	9568	7252	
		P		26,98	24,39	21,84	19,33	16,90	14,56	12,35	
HGZX7/2110-4	30	Q	45550	37191	30173	24334	19511	15544	12271	9530	7160
		P	27,66	25,36	23,03	20,69	18,36	16,08	13,86	11,74	9,74
	40	Q	43679	35681	28974	23396	18785	14980	11819	9140	6782
		P	30,60	27,98	25,34	22,72	20,13	17,61	15,17	12,85	10,67
	50	Q		33780	27366	22031	17614	13952	10884	8249	
		P		30,69	27,75	24,84	21,99	19,23	16,57	14,04	

R410A			50 Hz				
Type	Cond. temp. °C		Cooling capacity $\dot{Q}_0$ [W]			Power consumption $P_e$ [kW]	
			Evaporating temperature °C			-60	-65
			-45	-50	-55		
HGZX7/1620-4	30	Q	25354	19967	15285	11396	8385
		P	22,89	20,80	18,67	16,43	14,00
	50	Q		19131	14630	10868	7930
HGZX7/1860-4	30	Q	29182	22859	17530	13136	9614
		P	26,28	23,89	21,44	18,87	16,08
	40	Q		21959	16774	12508	9101
HGZX7/2110-4	30	Q	33195	26003	19941	14943	10937
		P	29,90	27,17	24,39	21,46	18,29
	40	Q		24980	19082	14229	10352
	P		29,87	26,94	23,84	20,48	

R22		50 Hz							
Type	Cond. temp. °C	Cooling capacity $\dot{Q}_0$ [W]					Power consumption $P_e$ [kW]		
		Evaporating temperature °C					-55	-60	
		-30	-35	-40	-45	-50			
HGZ7/1620-4	30	Q	29711	24214	19448	15365	11921	9070	6765
		P	18,26	16,81	15,40	14,03	12,70	11,41	10,16
	40	Q	29059	23630	18930	14914	11537	8753	
		P	20,23	18,52	16,86	15,23	13,64	12,10	
	50	Q	28355	22992	18360	14411	11100		
		P	22,30	20,33	18,41	16,53	14,69		
60	Q	27598	22302	17736	13854				
	P	24,47	22,25	20,07	17,93				
HGZ7/1860-4	30	Q	30088	27881	22408	17669	13664	10393	7855
		P	20,97	19,31	17,69	16,11	14,58	13,10	11,67
	40	Q	33296	27181	21800	17153	13240	10061	
		P	23,23	21,27	19,36	17,49	15,67	13,89	
	50	Q	32434	26411	21122	16567	12746		
		P	25,60	23,35	21,14	18,98	16,68		
60	Q	31503	25572	20375	15912				
	P	28,09	25,54	23,04	20,59				
HGZ7/2110-4	30	Q	38811	31632	25406	20072	15573	11848	8837
		P	23,86	21,96	20,12	18,33	16,59	14,91	13,27
	40	Q	37960	30868	24729	19483	15071	11433	
		P	26,43	24,20	22,02	19,89	17,82	15,80	
	50	Q	37040	30035	23984	18825	14500		
		P	29,13	26,56	24,05	21,59	19,18		
60	Q	36050	29133	23169	18097				
	P	31,96	29,06	26,21	23,42				

\* Performance data 50 Hz relative to 10 K suction gas superheat with liquid subcooling

## TECHNICAL DATA

## HGZ7 Two-Stage Compressors

Type	Number of cylinders	Displacement		Voltage <sup>1)</sup>	Electrical data			Weight kg	Oil charge Ltr.
		50 Hz (1,450 rpm) LP / HP**	60 Hz (1,740 rpm) LP / HP**		Max. working current <sup>2)</sup> A (Δ / Y)	Max. power consumption <sup>2)</sup> kW	Starting current (rotor locked) <sup>2)</sup> A (Δ / Y)		
					PW 1+2*		PW1 / PW 1+2*		
HGZX7/1620-4 R404A HGZX7/1620-4 R410A HGZ7/1620-4 R22	6	93.70 / 46.90	112.50 / 56.20	3)	50	27.0	175 / 296	294	4.5
HGZX7/1860-4 R404A HGZX7/1860-4 R410A HGZ7/1860-4 R22	6	107.60 / 53.80	129.10 / 64.60	3)	55	30.0	175 / 296	291	4.5
HGZX7/2110-4 R404A HGZX7/2110-4 R410A HGZ7/2110-4 R22	6	122.40 / 61.20	146.90 / 73.40	3)	68	36.0	232 / 357	289	4.5

<sup>1)</sup> PW = Part Winding, motors for part winding start 1 = 1st part winding 2 = 2nd part winding

<sup>\*\*</sup> LP = low pressure HP = high pressure

## Oil sump heater 230V – 1 – 50/60 Hz 140 W (option)

- Permanently set version, installation in immersion sleeve

## Explanations

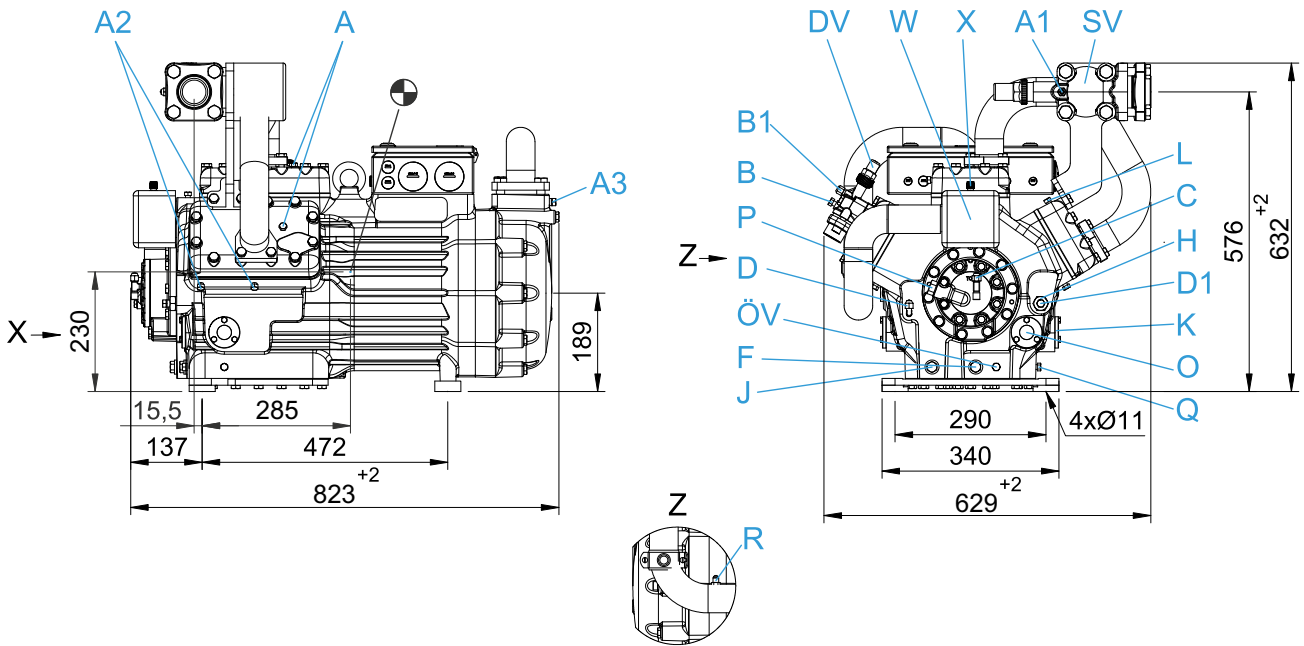
- 1) Tolerance ( $\pm 10\%$ ) relates to the mean value of the voltage range. Other voltages and current types on request.
- 2) • The specifications for max. power consumption apply for 50 Hz operation. For 60 Hz operation, the specifications have to be multiplied by the factor 1.2. The max. working current remains unchanged.
  - Take account of the max. operating current / max. power consumption when designing contactors, leads and fuses. Switches: Service category AC3

- 3) 380–420 V Y/Y – 3 – 50 Hz PW  
440–480 V Y/Y – 3 – 60 Hz PW  
PW = Part Winding, motors for part winding start (no start unloaders required)  
Winding ratios: 50 % / 50 %

DIMENSIONS AND CONNECTIONS

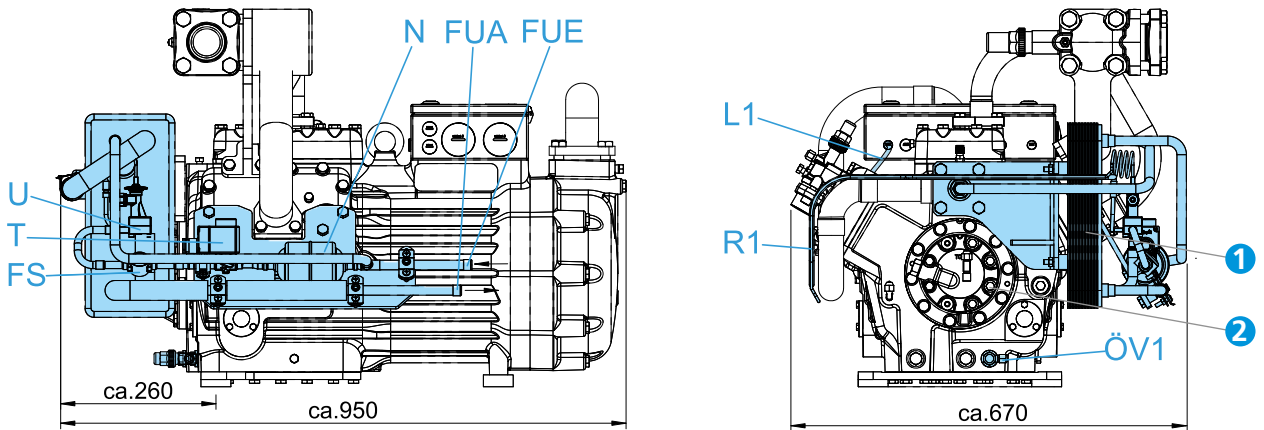
HGZ7 – Series

Liquid subcooler with accessories supplied separately



HGZ7 – Option

Liquid subcooler with complete accessories directly mounted onto the compressor



- 1 Liquid subcooler with accessories
- 2 Oil service valve

Dimensions in mm  
 ● Center of gravity

Connections see page 92  
 Rigid fixing without anti-vibration pad  
 Dimensions for view X see page 93

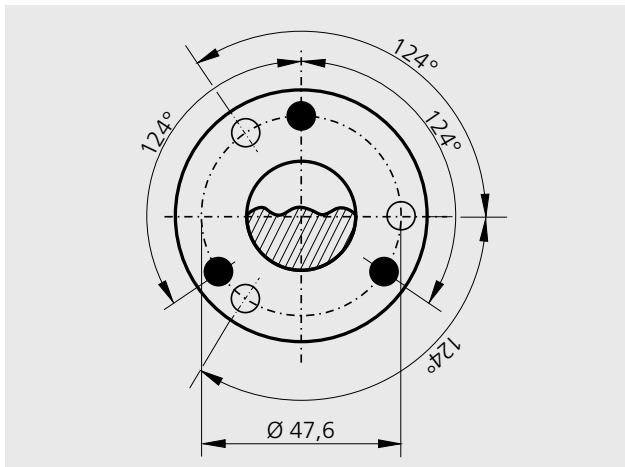
## DIMENSIONS AND CONNECTIONS

Connections – Series		
SV	Suction line	ø 54 mm 2 1/8"
DV	Discharge line	ø 35 mm 1 3/8"
A	Connection suction side, not lockable	1/8" NPTF
A1	Connection suction side, lockable	7/16" UNF
A2	Connection suction side, not lockable	1/8" NPTF
A3	Connection intermediate pressure, not lockable	1/4" NPTF
B	Connection discharge side, not lockable	1/8" NPTF
B1	Connection discharge side, lockable	7/16" UNF
C	Connection oil pressure safety switch OIL	7/16" UNF
D	Connection oil pressure safety switch LP	7/16" UNF
D1	Connection oil return from oil separator	1/4" NPTF
F	Oil drain plug	M22 x 1,5
H	Oil charge plug	M22 x 1,5
J	Connection oil sump heater	M22 x 1,5
K	Sight glass	3 hole M6
L	Connection thermal protection thermostat	1/8" NPTF
O	Connection oil level regulator	<sup>1)</sup>
ÖV	Connection oil service valve	1/4" NPTF
P	Connection oil pressure differential sensor	M20 x 1,5
Q	Connection oil temperature sensor	1/8" NPTF
R	Connection equalizer for injection valve	7/16" UNF
W	Connection refrigerant injection	M22 x 1,5
X	Connection for Schrader valve for intermediate pressure manometer	7/16" UNF

<sup>1)</sup> Dimensions see view X page 93

Connections – Option		
FUE	Liquid subcooler	ø 16 mm 5/8"
FUA	Liquid subcooler	ø 16 mm 5/8"
FS	Sight glass liquid subcooler	ø 12 mm
L1	Thermal protection thermostat	1/8" NPTF
N	Filter drier	ø 12 mm
ÖV1	Oil service valve	7/16" UNF
R1	Equalizer for injection valve	ø 6 mm
T	Solenoid valve	ø 12 mm
U	Re-injection valve – dependent on refrigerant	ø 12 mm

View X



Dimensions in mm

Possibility to connect to oil level regulator

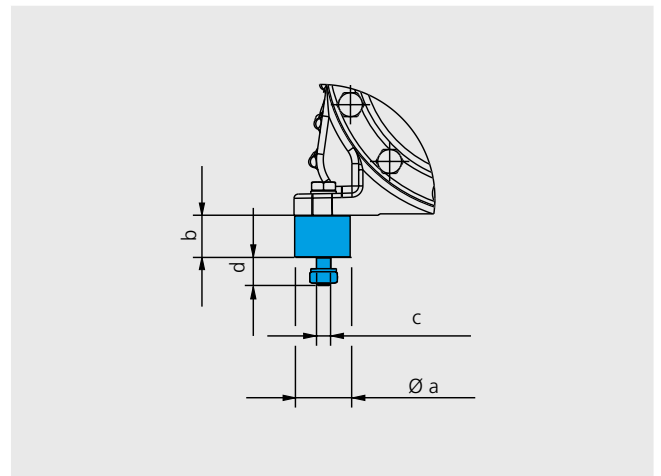
HGZ7

- Three-hole connection for oil level regulator of brands ESK, AC+R, CARLY (3 x M6 x 10 deep)
- Three-hole connection for oil level regulator brand TRAXOIL (3 x M6 x 10 deep)

Dimensions for anti-vibration pad

Type	Ø a	b	Ø c	d
HGZ7	50	30	M10	25

Dimensions in mm



## SCOPE OF SUPPLY &amp; ACCESSORIES

Scope of supply & accessories		HGZ7
Semi-hermetic six-cylinder reciprocating compressor with drive motor for part winding start 380–420 V Y/YY – 3 – 50 Hz 440–480 V Y/YY – 3 – 60 Hz Single-section compressor housing with hermetically integrated electric motor		●
Special voltage and/or frequency		○ <sup>3)</sup>
Cylinder design in W form, LP/HP stage ratio 2:1		●
1	Intermediate pressure line mounted and insulated	●
2	Winding protection with PTC sensors and MP10 electronic motor protection	●
Oil pump		●
3	Oil pump cover with screw connection for oil differential pressure sensor DELTA-P II	●
4	Direct connection possibility for oil level regulators ESK, AC+R or CARLY	●
Direct connection possibility for oil level regulators Traxoil		● <sup>4)</sup>
Oil charge:	HGZ: FUCHS Reniso SP46	●
	HGZX: FUCHS Reniso Triton SE55	●
5	Two sight glasses	●
Internal safety valve		●
6	Suction line Shut off valve	●
7	Discharge line Shut off valve	●
Inert gas charge		●
4 anti-vibration pads		●
8	Liquid subcooler, re-injection valve, solenoid valve 230 V – 1 – 50/60 Hz, sight glass, filter drier, supplied separately for individual, external installation. Assembly is mandatory for the function of the compressor.	○ <sup>1)</sup>
9	Liquid subcooler, re-injection valve, solenoid valve 230 V – 1 – 50/60 Hz, sight glass, filter drier, directly mounted onto the compressor, fully assembled and insulated with pipes ready for connection.	○ <sup>2)</sup>
10	Oil sump heater 220–240 V – 1 – 50/60 Hz, 140 W	○ <sup>2)</sup>
11	Thermal protection thermostat (PTC sensor) 230 V – 1 – 50/60 Hz	○ <sup>2)</sup>
12	Oil pressure safety switch MP 54, 230 V – 1 – 50/60 Hz, IP20	○ <sup>1)</sup>
13	Oil differential pressure sensor DELTA-P II, 220–240 V – 1 – 50/60 Hz	○ <sup>1)</sup>
14	Oil service valve	○ <sup>2)</sup>
15	Oil temperature sensor	○ <sup>2)</sup>

● Scope of supply (Standard)  
○ Accessories  
– Not available

<sup>1)</sup> Enclosed

<sup>2)</sup> Mounted

<sup>3)</sup> On request

<sup>4)</sup> Only possible with additional adapter



Intermediate pressure line



Winding protection



Oil pump cover



Direct connection possibility



Sight glasses



Suction line shut-off valve



Discharge line shut-off valve



Components enclosed separately



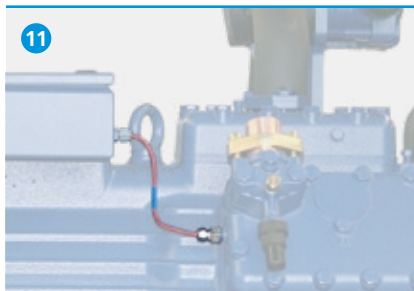
Components mounted directly



Oil sump heater



Thermal protection thermostat



Oil pressure safety switch



Oil differential pressure sensor



Oil service valve



Oil temperature sensor







# GEA Service – Because you never stop learning

GEA training and workshops for  
commercial compressors

For many years, GEA has intensified its commitment in the area of customer training.

We offer a comprehensive array of attractive training events, from two-day practitioners' workshops in Frickenhausen to after-work workshops throughout Germany, regardless of the type of training you are interested in.

Three things are characteristic of all GEA trainings:

- The captivating way the training director Peter Spies carries out the events
- The strong practice orientation of the training events, and
- The fact that all training events from GEA for commercial compressors are offered as a free service

#### Overview of training events offered:

- GEA Practitioners' Workshop
- Training tailored to your individual needs
- Training for your entire staff
- Training on your premises

For additional questions or advice, please contact our training director:

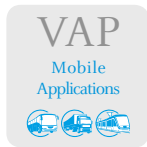
Peter Spies

Telephone +49 70 22 / 94 54-157

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E-Mail: [Peter.Spies@gea.com](mailto:Peter.Spies@gea.com)

# GEA compressors online



## VAP Compressor selection program

The GEA Bock compressor selection software supports you in searching the suitable compressor or condensing unit for your application. On the basis of the entered refrigerating capacity and operating conditions (refrigerant, evaporation and condensing temperature) suitable compressors will be found. Furthermore the software provides additional information on the chosen compressor:

- Operating limits
- Technical data
- Performance data
- Scope of supply and accessories
- Dimensions and connections
- Product image
- Spare part list, drawings, 3D model etc.

The compressor selection program is available as web-based online-version as well as offline-version for installation on the computer.

- Find suitable compressors quickly
- Software update on a daily basis
- For stationary and mobile applications
- All compressors in one version

## Here is the direct way to the online-version:

- GEA Bock HG compressors
- GEA Bock F compressors
- GEA Bock FK compressors



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